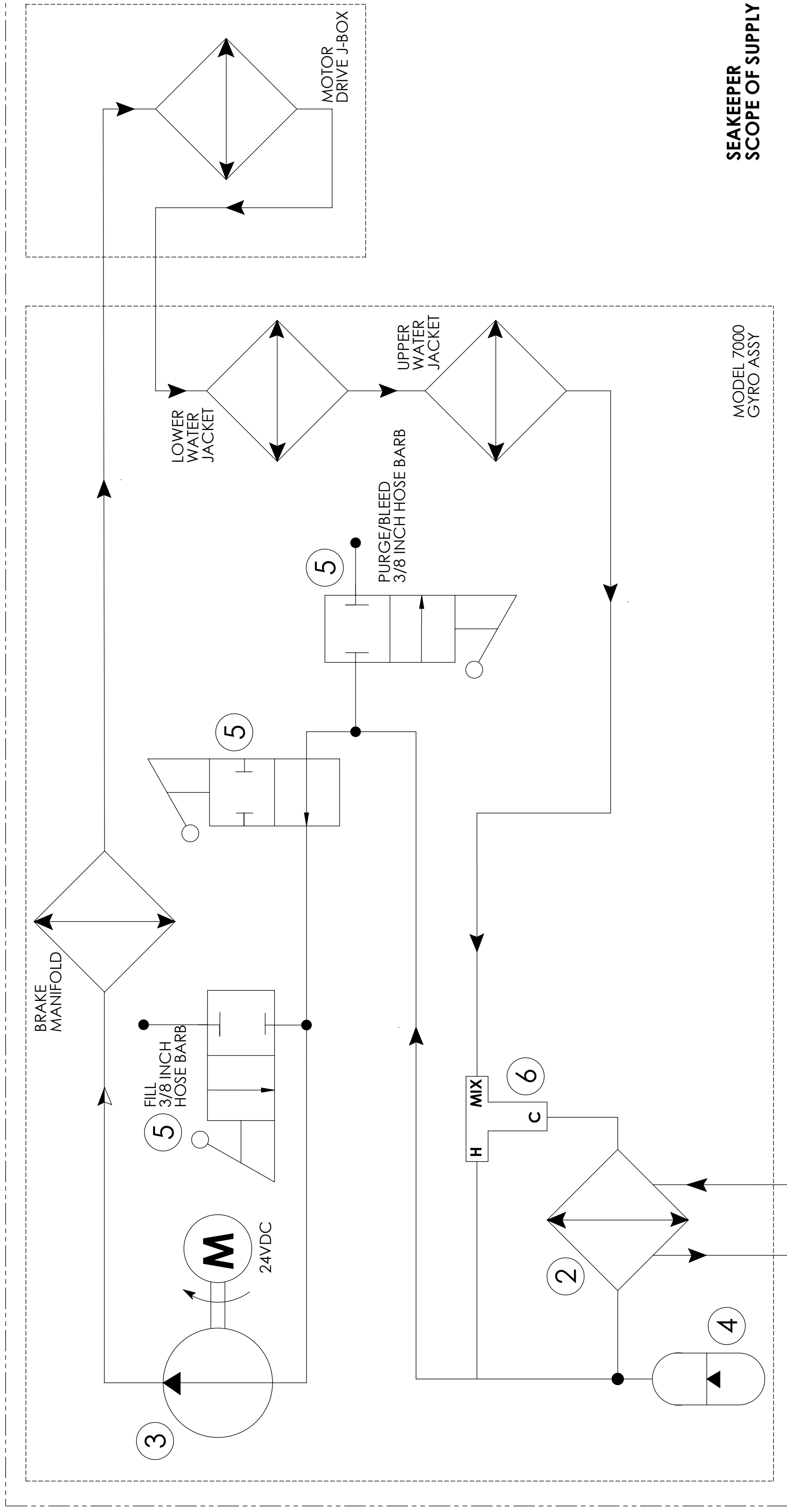


NOTES:

- 1) THE "FRESH WATER" CIRCUIT WILL BE FILLED WITH A 25% ETHYLENE GLYCOL / 75% DISTILLED WATER MIXTURE.
- 2) BOAT BUILDER TO SUPPLY 8 LPM (2 GPM) SEA WATER COOLING AT A MAXIMUM PRESSURE OF 6.9 BAR (100 PSI) AND A MINIMUM PRESSURE OF .14 BAR (2 PSI) TO SEAKEEPER HEAT EXCHANGER WHENEVER GYRO IS IN OPERATION REGARDLESS OF BOAT SPEED.
- 3) CONNECTIONS FOR RAW WATER INLET / OUTLET ARE 1/2 INCH HOSE BARBS.



SEAKEEPER
SCOPE OF SUPPLY

MODEL 7000
GYRO ASSY

SHIPYARD / BUILDER
SCOPE OF SUPPLY

ITEM	SEAKEEPER PART NO.	REV	DESCRIPTION	BUILDER	SUPPLIER
6	40073	-	MIXING VALVE, THERMOSTATIC	SEAKEEPER	SEAKEEPER
5	40031	-	BALL VALVE, SCREW DRIVER OPERATED	SEAKEEPER	SEAKEEPER
4	40017	-	EXPANSION TANK	SEAKEEPER	SEAKEEPER
3	40045	-	FRESH WATER CIRCULATION PUMP	SEAKEEPER	SEAKEEPER
2	40015	-	RAW WATER COOLER	SEAKEEPER	SEAKEEPER
1	-	-	RAW WATER PUMP, 2 GPM (8LPM) CONTINUOUS FLOW	BUILDER	SUPPLIER

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES

- TWO PLACE DECIMAL ±0.01
- THREE PLACE DECIMAL ±0.005
- HOLE DIMENSIONS ±0.005
- SURFACES .005 MAX
- GUTTY APPR.
- ENG APPR.
- ALL FACES PERPENDICULAR TO DATUM SURFACES .005 MAX
- ALL EDGE BREAKS .010-.020 X 45°
- ALL FILET RADI .010-.020
- SURFACE FINISH

THIRD ANGLE PROJECTION

PROPRIETARY AND CONFIDENTIAL
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DO NOT SCALE DRAWING

SCALE: 1:1

WEIGHT: 2

REV 2

SHEET 1 OF 1

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SOLUTIONS
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TITLE:
**MODEL 7000 GYRO
COOLING WATER SCHEMATIC**

REV.	ZONE	DESCRIPTION	DATE	APPROVED
2		1. MODIFIED CIRCUIT TO REFLECT CURRENT PRODUCTION GYROS.	18APR08	WED KDF