ECN NO. DATE APPRVD. NOTES: INJECTION KIT ADDED 3/13 /2015 1) GYRO STABILIZER INSTALLER IS TO CAREFULLY REVIEW AND UNDERSTAND THE INSTALLATION MANUAL AND INSTALLATION DRAWING FOR THE GYRO MODEL BEING INSTALLED PRIOR TO SETTING TO WORK. 2) SADDLE INSTALLATION FIXTURE KIT, P/N 90088, IS REQUIRED FOR BONDING PROCESS TO ACHIEVE PROPER SADDLE ALIGNMENT AND SPACING. 60181 SCREW, HEX HD CAP M16-2.0 X 65MM FULL TD ZINC PLTD 8.8 60180 NUT, FULL HEX, M16-2.0 ZINC PLTD 8.8 60173 WASHER, SPLIT LOC, M16 ZINC PLTD 33 60170 ZINC PLTD 40264 RUBBER 40234 OAM, ADHESIVE BACKED, .25 THK X .75 WIDE, 17 FT LENGTH POLYURETHANE 11281 ADHESIVE INJECTION NOZZLE FITTING AND TUBE KIT SEAKEEPER 26 FINISH MACHINED SADDLE A356-T6 ALUM ITEM NO. PART NO. DESCRIPTION MATERIAL PROPRIETARY AND CONFIDENTIAL SEAKEEPER 8X LOCATIONS PER SADDLE Seakeeper Inc. 44425 Pecan Court, Suite 151 California, MD 20619 NAME BOND-IN SADDLE KIT MATERIAL PRA 11MAR2015 REV. NO SHEET NO BRD 11MAR2015 90085 8 1 OF 1