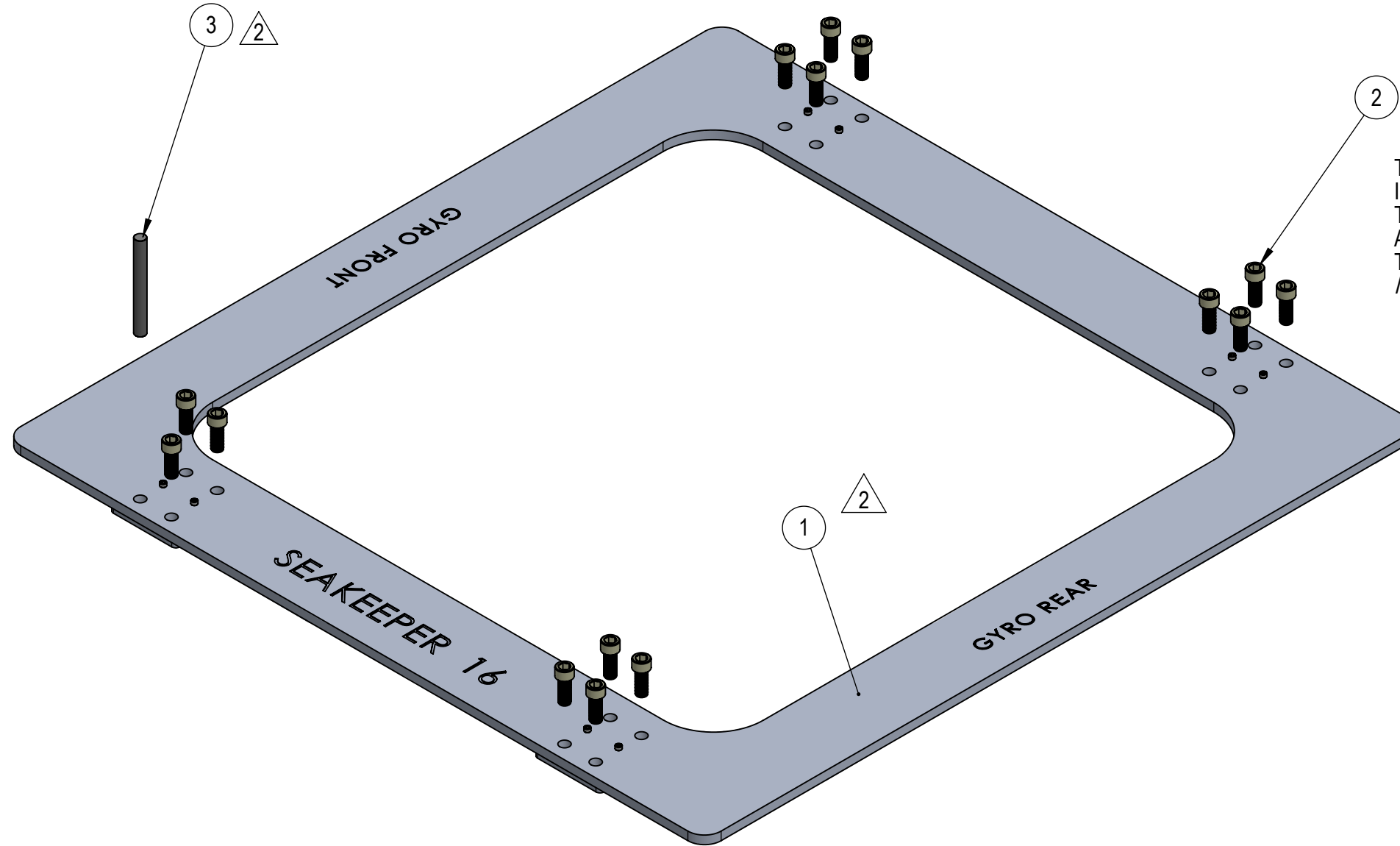



REV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	APPRVD.
1	0178		RELEASED FOR PRODUCTION	9/9/2014	RSK
2	0424		ITEM 1 WAS REVISED TO MATCH INSTALL DWG ENVELOPE DIMENSIONS, CLEARANCE HOLES MADE SMALLER, TRANSFER PUNCH WAS 39/64 DIA.	4/19/2016	SAC

TRANSFER PUNCH IS INCLUDED, TO BE USED TO CENTER PUNCH HOLE LOCATION WHEN USING TEMPLATE FOR DIRECT BOLT-IN INSTALLATION.



THESE SCREWS ARE PROVIDED TO TEMPORARILY ATTACH THE INSTALLATION TEMPLATE TO THE SUPPORTING STRUCTURE IN THE VESSEL TO HELP WITH DRILLING ALIGNMENT OR TO FASTEN AND LOCATE THE BOND-IN SADDLES TO HELP WITH ALIGNMENT DURING THE BONDING PROCESS. *DO NOT USE THIS HARDWARE FOR FINAL MOUNTING OF THE GYRO.*

3	40493	14.5mm TRANSFER PUNCH	HARDENED STEEL	1	
2	60245	SCREW, SOCKET HD CAP M14-2.0 X 35MM CLASS 10.9	ALLOY STL	16	
1	90280	SEAKEEPER 16 INSTALLATION TEMPLATE ASSEMBLY	---	1	
ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	QTY.	NOTE

<b>PROPRIETARY AND CONFIDENTIAL</b>		 Seakeeper Inc. 44425 Pecan Court, Suite 151 California, MD 20619 NAME: SEAKEEPER 16 INSTALLATION TEMPLATE KIT	
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WEIGHT - LBS : ---	DRAWN: SAC	DATE: 08SEP14	DWG NUMBER <b>90282</b>
MATERIAL: ---	ENG APPR: RSK	DATE: 09SEP14	
	PROD APPR: ---	DATE: ---	
			REV. NO. SHEET NO. <b>2</b> 1 OF 1