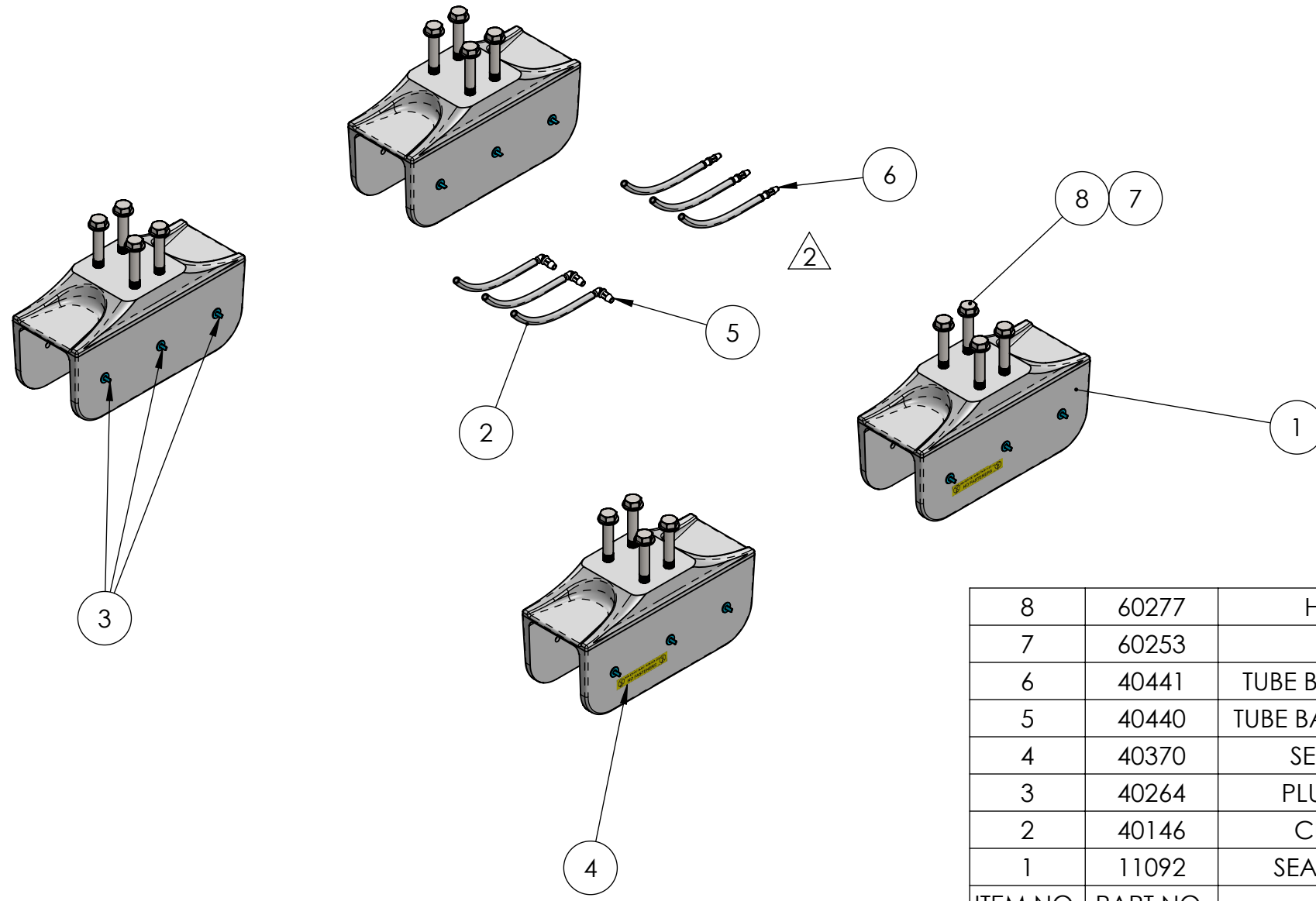


NOTE: 1) THIS GROUP OF COMPONENTS ARE OFFERED AS AN OPTIONAL MEANS OF INSTALLING THE SEAKEEPER 16 MODEL GYRO USING BONDING ADHESIVE INSTEAD OF A DIRECT BOLT-IN METHOD. SEE BOND-IN INSTALLATION GUIDELINE DWG. #90263 FOR BOLT TORQUE SPECIFICATIONS AND OTHER IMPORTANT INFORMATION.
 2) USE THE HARDWARE PROVIDED WITH THIS KIT, SEAKEEPER RECOMMENDS USING LOC-TITE 243 BLUE THREAD SEALANT DURING ASSEMBLY. SEAKEEPER ALSO RECOMMENDS USING A MARINE GRADE SILICONE SEALANT UNDER THE FLAT WASHERS TO HELP PREVENT CORROSION OF BOLTS.

REV.	ECN NO.	ZONE	DESCRIPTION	DATE	APPROVED
1	0178		RELEASED FOR PRODUCTION	9/9/2014	RSK
2	0270		REPLACED NOZZLE KIT 10540 WITH STRAIGHT AND 90 ELBOW FITTINGS AND TUBING	3/19/2015	RSK



APPLY DECALS ON OUTSIDE FACE 4 PLACES, 2 SADDLES WILL BE OPPOSITE AS SHOWN.

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	QTY.
8	60277	HHCS M14-2.0 X 90mm LG. GRD 8.8	ZINC PLTD STL	16
7	60253	FLAT WASHER M14	ZINC PLTD STL.	16
6	40441	TUBE BARB FITTING, STRAIGHT, .25 ID TO .313 ID	NYLON	3
5	40440	TUBE BARB FITTING, 90 DEGREE, .25 ID TO .313 ID	NYLON	3
4	40370	SEAKEEPER 9 SADDLE KIT DECAL SHEET	---	1
3	40264	PLUG, ADHESIVE INJECTION HOLE, BLUE	RUBBER	24
2	40146	CLEAR PVC TUBE, .25ID, .38 OD, 35PSI	PVC	6
1	11092	SEAKEEPER 16 FINISH MACHINED SADDLE	A356 CAST ALUM	4

WEIGHT - LBS : ---		PROPRIETARY AND CONFIDENTIAL		Seakeeper Inc. 44425 Pecan Court Suite 151 California, MD 20619	
MATERIAL: ---		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED.		NAME: SEAKEEPER 16 GYRO BOND-IN SADDLE KIT	
DRAWN: SAC		DATE: 16APR14		DWG NUMBER 90262	
ENG APPR: RSK		DATE: 09SEP14		REV. NO. SHEET NO. 2 1 OF 1	
PROD APPR: ---		DATE: ---			

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