

# SEAKEEPER SCHEDULED MAINTENANCE PLAN



HD LINE

Perform the Recommended Maintenance after the indicated number of Running [RUN] hours or MONTHS / YEARS since last maintenance, whichever occurs first.

<b>Brake System</b>	<b>Task</b>	<b>Running Hours</b>	<b>Period</b>
Hydraulic Oil Flush	Change	----	Annually
Brake Bushings	Replace	----	Annually
Brake Bushings	Replace	----	----
Hydraulic Cylinders & Hoses	Inspect	----	Annually
Hydraulic Accumulators	Replace	----	Annually
<b>Cooling System</b>			
Zinc Anode	Inspect/Replace	150 [RUN]	3 Months
Heat Exchanger	Inspect/Replace	150 [RUN]/2000 [SEA]	3 Months
Coolant Level – Glycol	Inspect/Fill	150 [RUN]	3 Months
Clean/Descale Heat Exchanger	Inspect/Clean	----	Annually
Cooling System Flush – Glycol	Inspect/Replace	2000 [SEA]	----
<b>Electronics System</b>			
Inspection of all electrical connections, cables, and components	Inspect	----	Annually
<b>Mechanical &amp; Foundation System</b>			
Inspect all mounting hardware/bolts	Inspect	----	Annually
Inspect isolation bushings, pins, and clips	Inspect/Replace	5000 [SEA]	----
Clevis assemblies (4) and Bushings	Inspect/Replace	5000	----

Recommended Maintenance should be performed by a certified Seakeeper Dealer or Seakeeper factory technician. Find a local Dealer at [www.seakeeper.com/find-us](http://www.seakeeper.com/find-us)

A Seakeeper technician or Dealer is required to perform a brake service and to replace brake bushings or other brake components. This requires a complete flush, bleed, purge and pressurization of the closed hydraulic system.

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See the Scheduled Maintenance Table in your Operation Manual for further information. Scheduled Maintenance and the replacement of 'wear' items are not covered by the Seakeeper Limited Warranty Policy.

## NOTE

The service intervals were based upon 'average' use that includes operating in various Sea conditions, such as zero or low speed usage in/around marinas and anchorages vs. various speeds while underway in light to heavy sea conditions. If the customer's normal operating conditions include extended SEA operation, more frequent service should be considered, especially Hydraulic Brake Service and Cooling service.