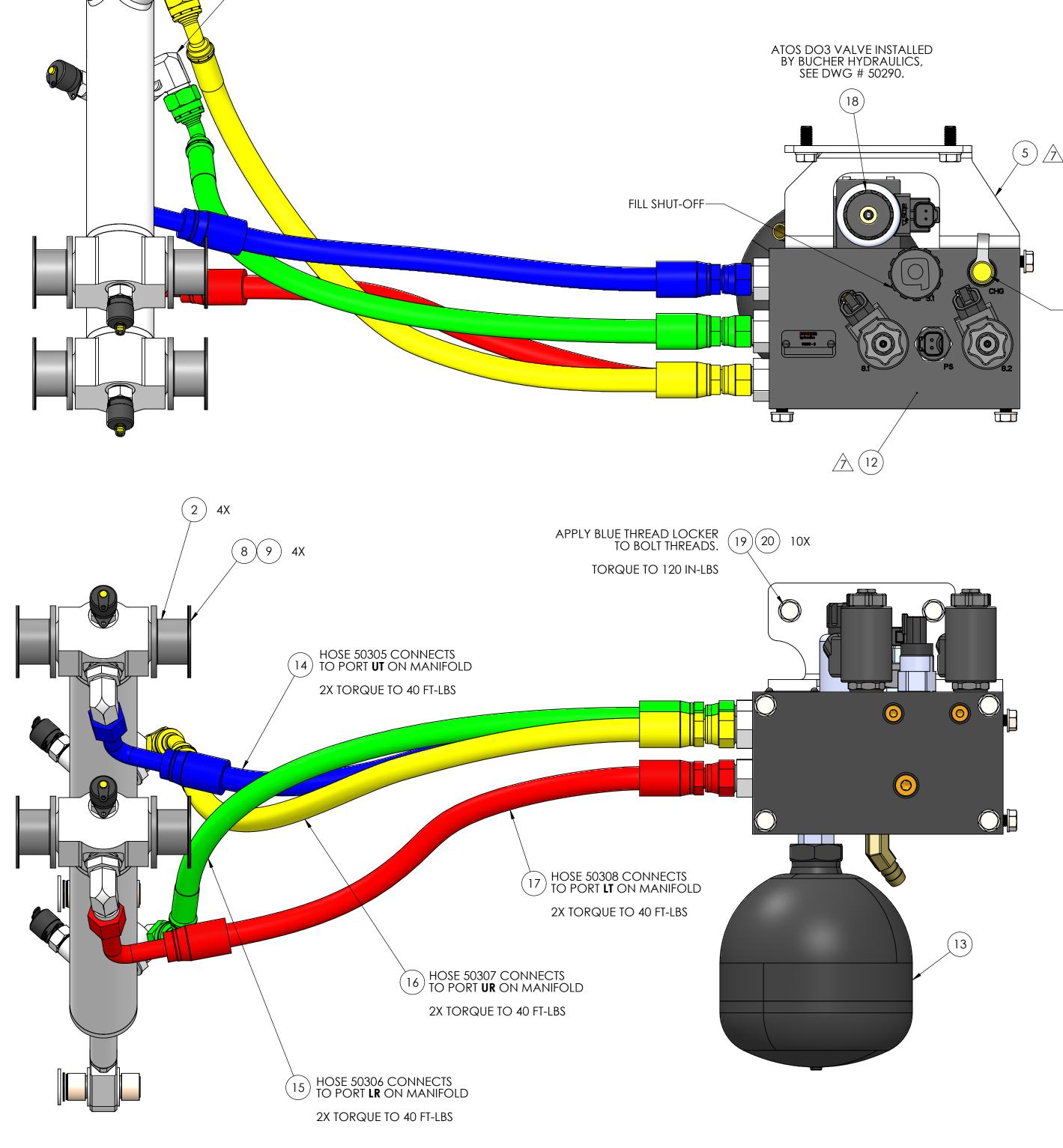


2X SECTION B-B SCALE 2:1

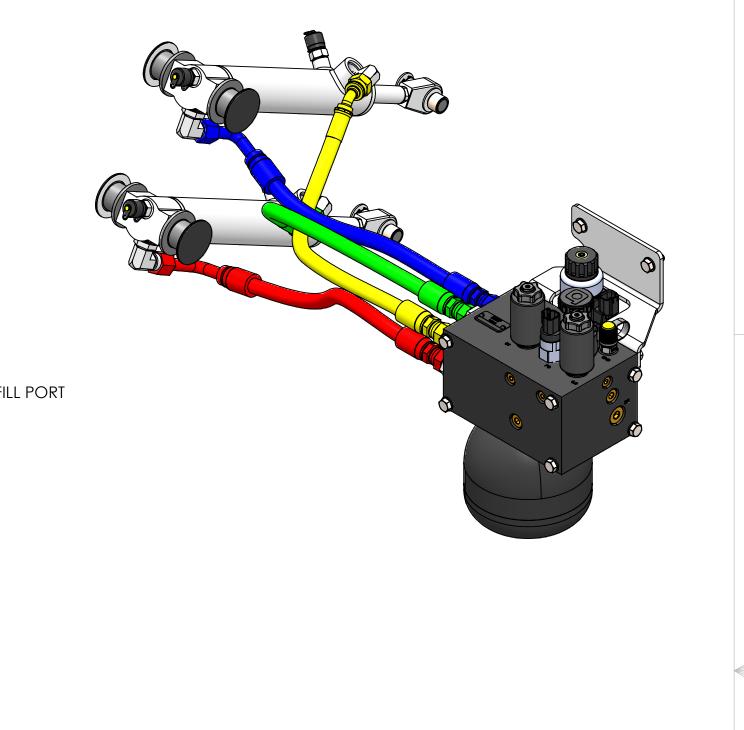
40 FT-LBS

STICK-ON COVER TO BE INSTALLED OVER GIMBAL SHAFT HOLE TO PROTECT AGAINST CORROSION



(10) 40 FT-LBS

REV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	APPRVD.
1			INITIAL RELEASE	22JUL2016	WHK
2	573		REPLACE 50109 & 50141 WITH 50254.	30MAR2018	BRD
3	600		REMOVE COLORED CABLE TIES 40436, 40437, 40438, 40439 FROM PARTS LIST.	12APR2018	BRD
4	739		REPLACED 50218 WITH 50272. REV 3 MANIFOLD SUPPLIED WITHOUT ACCUMULATORS.	8/8/2019	BRD
5	697		BUCHER RECTIFIED MANIFOLD WITH NEW HOSES AND HANGER.	12/5/2019	EMS
6	0778		REPLACED (2x) 50190, ROUND BODY CYLINDERS WITH (2x)50287, UPPER/LOWER BRAKE WELDED CYLINDERS. REMOVED (2x)11653, SK6 BRAKE ROD END. ROD END IS NOW PART OF THE WELDED CYLINDER ASSEMBLY AND SUPPLIED BY THE VENDOR.	11/02/2020	wmG F
7	0827		UPDATED DRAWING TO REFLECT THE CHANGES MADE TO 50290, SK6 RECTIFIED MANIFOLD ASSEMBLY. REMOVED ADAPTOR PLATE, 50290ADPT FROM RECTIFIED MANIFOLD. REPLACED 12166MOD, SK6 MANIFOLD BRACKET, REWORK DWG WITH 12166, SK6 BRAKE MANIFOLD BRACKET, RECTIFIED MANIFOLD	11/03/2020	WMG



	7 000 1	TIME ABEOGRER, EOCHIE HZ 10, BEOE	' '
22	60448	SHIM, ROUND, 12MM ID X 18MM OD X .5MM THK	2
21	60348	WASHER, GENERAL PURPOSE FLAT 0.63 1.07 OD	4
20	60330	WASHER, FLAT DIN125 M8	10
19	60246	HEX HD CAP SCREW M8-1.25 X 20mm LG. 316SS	10
18	50313	PROPORTIONAL DIRECTIONAL VALVE, ATOS D03, S5 SPOOL, 6V, DEUTSCH CONNECTOR	1
17	50308	SK6 HYDRAULIC HOSE ASSEMBLY, RECTIFIED MANIFOLD, LOWER TRUNION END	1
16	50307	SK6 HYDRAULIC HOSE ASSEMBLY, RECTIFIED MANIFOLD, UPPER ROD END	1
15	50306	SK6 HYDRAULIC HOSE ASSEMBLY, RECTIFIED MANIFOLD, LOWER ROD END	1
14	50305	SK6 HYDRAULIC HOSE ASSEMBLY, RECTIFIED MANIFOLD, UPPER TRUNION END	1
13	50294	ACCUMULATOR, 1 L, SAE -08 PORT	1
12	50290	SK6 RECTIFIED MANIFOLD ASSEMBLY, D03 VALVE, BUCHER	1
11	50287	SEAKEEPER 6 UPPER-LOWER BRAKE WELDED CYLINDER	2
10	50106	ADAPTOR, -8 SAEORB TO -8 JIC M, 90 DEG	4
9	40413	VHB TAPE, 2" OD X 1-3/8" ID X .025 THK.	4
8	40412	COVER, 2" OD X .025 THK, BLACK	4
7	40411	NG5 BRAKE PIN COVER	2
6	40354	RETAINING RING, INTERNAL, .75	2
5	12166	SK6 BRAKE MANIFOLD BRACKET, RECTIFIED MANIFOLD	1
4	10935	BUSHING, .625 ID X .75 OD X .5 LONG, BUNTING	4
3	10934	ROD END BUSHING .750 OD X .625 ID X .75 LONG, BUNTING	2
2	10933	SK5 TRUNION BUSHING	4
1	10932	NG5 PIN, BRAKE CRANK	2
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
		PROPRIETARY AND CONTENTIAL	

23 70054 THREADLOCKER, LOCTITE #243, BLUE

PROPRIETARY AND CONFIDENTIAL

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DRAWN:

DATE:

DATE:

DATE:

DWG NUMBER

DWG NUMBER

DWG NUMBER

DWG NUMBER

DWG NUMBER

DEVENOUS HEET NO.

DWG NUMBER REV. NO. SHEET NO. 1 OF 1

3