

- 1) THIS DWG. REPRESENTS A SUB-GROUP OF COMPONENTS WITHIN THE SK6 FOUNDATION BILL OF MATERIAL AND DOES NOT NECESSARILY REPRESENT THE ACTUAL ASSEMBLY PROCEDURE. THIS DWG DOES PROVIDE TECHNICAL INFORMATION REGARDING COMPONENT LOCATION AND FASTENER APPLICATION.
- 2) CLEAN ALL MATING SURFACES AND TAPPED HOLES FROM ANY OIL OR DEBRIS.
- 3) INSTALL BRAKE CYLINDER BUSHINGS AND CYLINDERS BETWEEN ITEM 9 AND 18 BEFORE FINAL TORQUING OF ITEM 6.
- 4) CAP ALL OPEN THREADED HOLES PRIOR TO PAINTING.

3 DURING FINAL ASSEMBLY, REMOVE TEMPORARY HARDWARE AND REPLACE WITH ITEMS SHOWN. APPLY ANTI-SEIZE TO BOLT THREADS. APPLY MARINE SEALANT UNDER WEDGE LOCK WASHER. TORQUE EQUALLY TO 140 FT-LBS.

