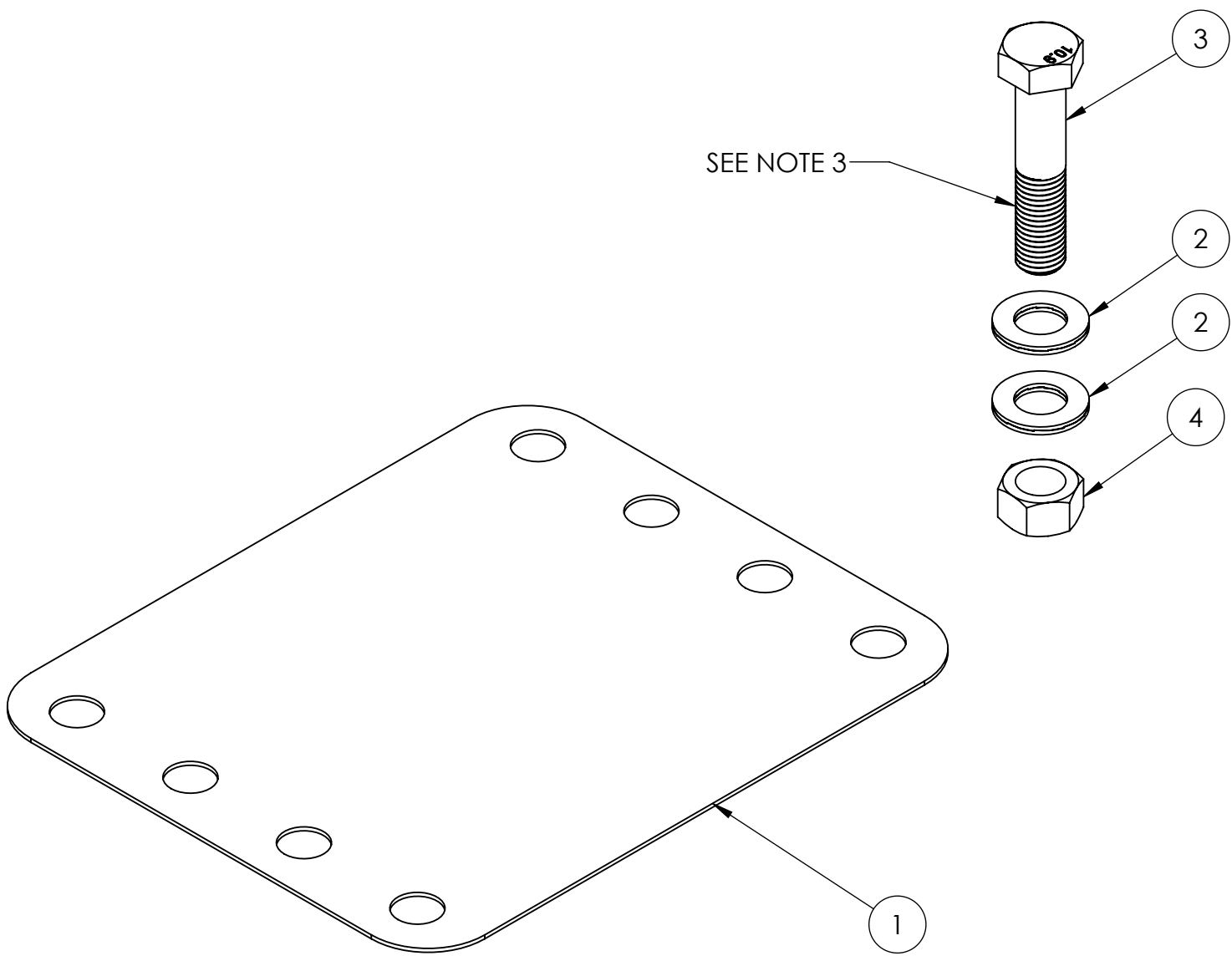
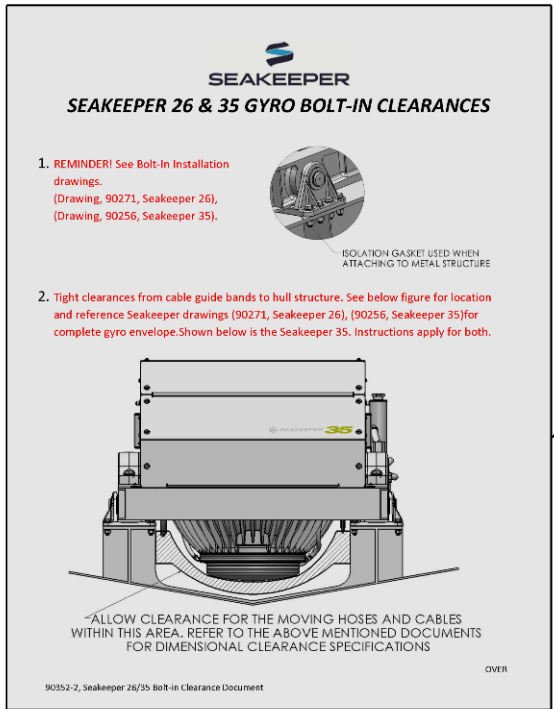


NOTES:


- 1) ITEM 1, P/N 10534 IS COMPLETELY SYMMETRICAL AND CAN BE USED IN ANY OF THE FOUR LOCATIONS. THIS PART IS A HARD GASKET THAT IS TO BE INSTALLED BETWEEN THE GYROS' 4 FOUNDATION MOUNTS AND THE SHIP'S STRUCTURE TO MINIMIZE POTENTIAL CORROSION.
- 2) ITEM 3, HEX HD CAP SCREW IS PROVIDED AT 75MM LENGTH , 38MM MINIMUM THREAD LENGTH FOR A MAXIMUM MOUNTING STRUCTURE THICKNESS OF 1" (25MM). BUILDER / INSTALLER IS RESPONSIBLE FOR SUPPLYING ALTERNATE LENGTHS WITH EQUIVALENT OR SUPERIOR MATERIALS IF NEEDED FOR DESIGNED MOUNTING DETAILS OF THE GYRO'S FOUNDATION IN THE HULL STRUCTURE.
- 3) USE NICKEL BASE ANTI-SEIZE COMPOUND ON BOLT THREADS.
- 4) PACKAGING INSTRUCTIONS:
a) PACKAGE SMALL PARTS IN BAGS AND LABEL EACH BAG WITH PART NUMBER.
b) PLACE A COPY OF 90352 INSIDE THE PACKAGING.
c) LABEL THE ENTIRE KIT "90086, BOLT-IN INSTALLATION KIT, M16 THROUGH-BOLT".



REVISIONS					
REV.	ECN NO.	ZONE	DESCRIPTION	DATE	APPROVED
1			INITIAL RELEASE	26APR10	
2		A-4	1. ADDED APPLICABILITY TABLE TO BOTTOM , CENTER OF DRAWING. 2. REMOVED WORDING "M21000" FROM DRAWING TITLE.	17MAY11	BHS BRD
3	96		1. UPDATED APPLICABILITY TABLE TO INCLUDE M26000.	05JUN12	BHS BRD
4			1. REMOVED APPLICABILITY TABLE. 2. CHANGED TITLE OF DRAWING.	01AUG14	BRD
5			SHIPPING BOX ADDED TO NS BOM	3/22/2019	BRD
6	784		1. CHANGED TITLE OF DRAWING AND NOTE 2. 2. HARDWARE CHANGED TO ZINC NICKEL PLATING. WAS ZINC PLATED STEEL. 2. ADDED BOLT-IN CLEARANCES DOCUMENT.	8/21/2020	BRD



5	90352	SEAKEEPER 26/35 BOLT-IN CLEARANCE DOCUMENT	1	---	
4	60759	HEX NUT, M16-2.0, CL 10, Zi Ni	33	ZI NI	
3	60752	SCREW, HEX HD CAP, M16-2.0 X 75MM, PART TD, Zi Ni, CLASS 10.9, DIN 931	33	ZI NI	
2	60750	WASHER, WEDGE LOCK, M16, Zi Al, LARGE OD	66	ZINC ALUM	
1	10534	SEAKEEPER 26-35, ISOLATION GASKET	4	-	
ITEM NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	NOTE

WEIGHT - LBS : ---		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED.		 Seakeeper Inc. 44425 Pecan Court, Suite 151 California, MD 20619	
MATERIAL: -		DRAWN: BHS ENG APPR: BRD PROD APPR:	DATE: 26APR2010 DATE: 26APR10 DATE:	NAME: BOLT-IN INSTALLATION KIT, M16 THROUGH-BOLT	
				DWG NUMBER 90086	REV. NO. SHEET NO. 6 1 OF 1