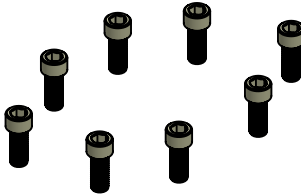
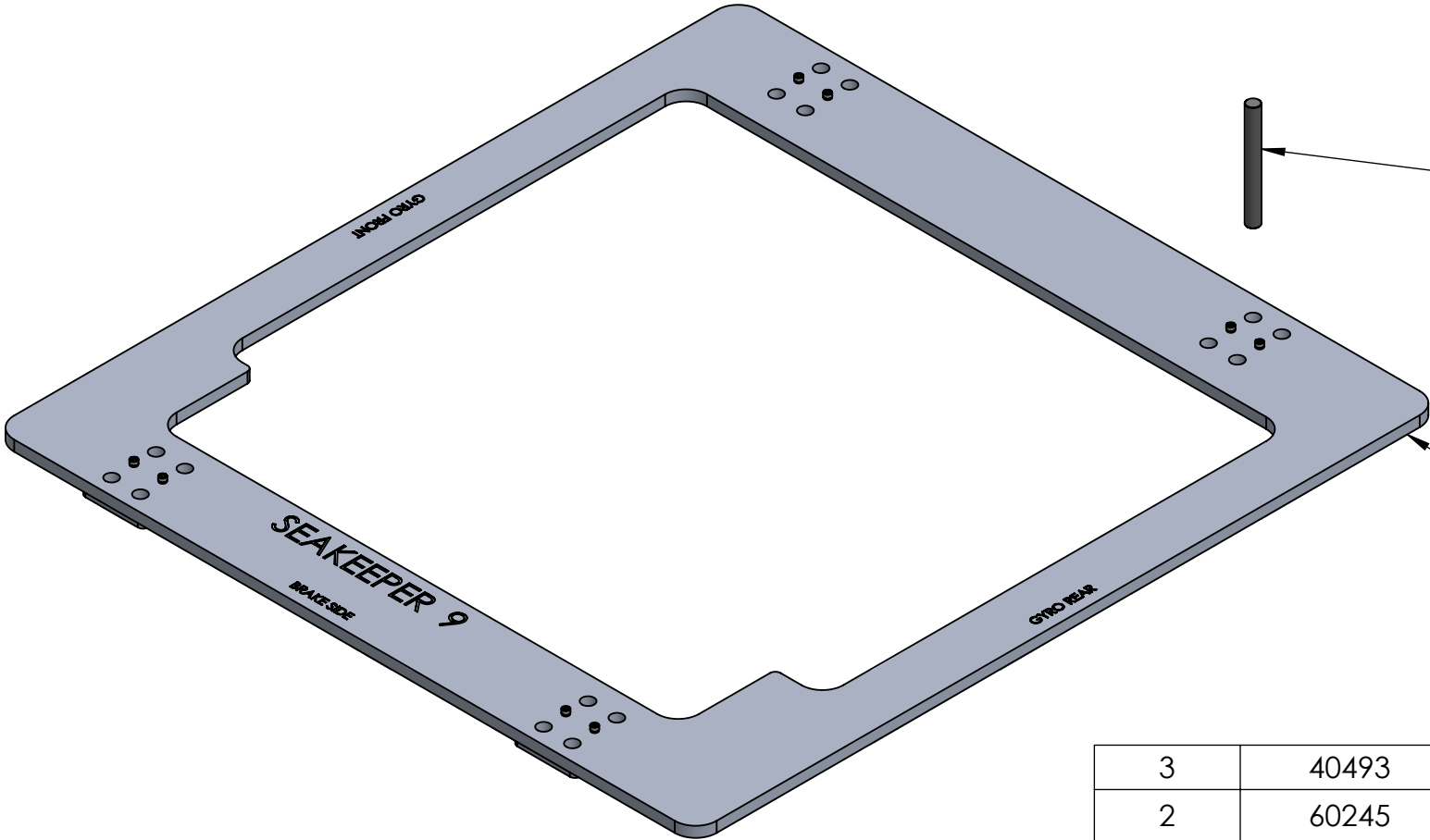


REV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	APPRVD.
1			RELEASED FOR PRODUCTION	06-FEB-2014	RSK
2			ADDED TRANSFER PUNCH	3/19/2015	RSK
3	0330		ITEM 1 WAS CHANGED TO MATCH INSTALL DWGS, BOLT CLEARANCE HOLES MADE SMALLER, TRANSFER PUNCH WAS .609 DIA.	9/14/2015	SAC



8X
2

THESE CAP SCREWS SHOULD BE USED TO ATTACH THE INSTALLATION TEMPLATE (90237) TO EITHER THE INSERT PLATE OR SADDLE TYPE FOUNDATIONS FOR ALIGNMENT AND INSTALLATION ASISTANCE OF THESE FOUNDATIONS ONLY. **THEY SHOULD NOT BE USED IN THE ACTUAL INSTALLMENT OF THE GYRO MOUNTING.**



1X
3 2 3

1X
1 3

3	40493	14.5mm TRANSFER PUNCH	HARDENED STEEL	1
2	60245	SCREW, SOCKET HD CAP M14-2.0 X 35MM CLASS 10.9	ALLOY STL	8
1	90237	SEAKEEPER 9 GYRO INSTALLATION BOLT PATTERN TEMPLATE	SEE BOM	1
ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	QTY.


WEIGHT - LBS :
22

MATERIAL:

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED.

DRAWN: PRA
ENG APPR: RSK
PROD APPR:

DATE: 06FEB14
DATE: 06FEB14
DATE:

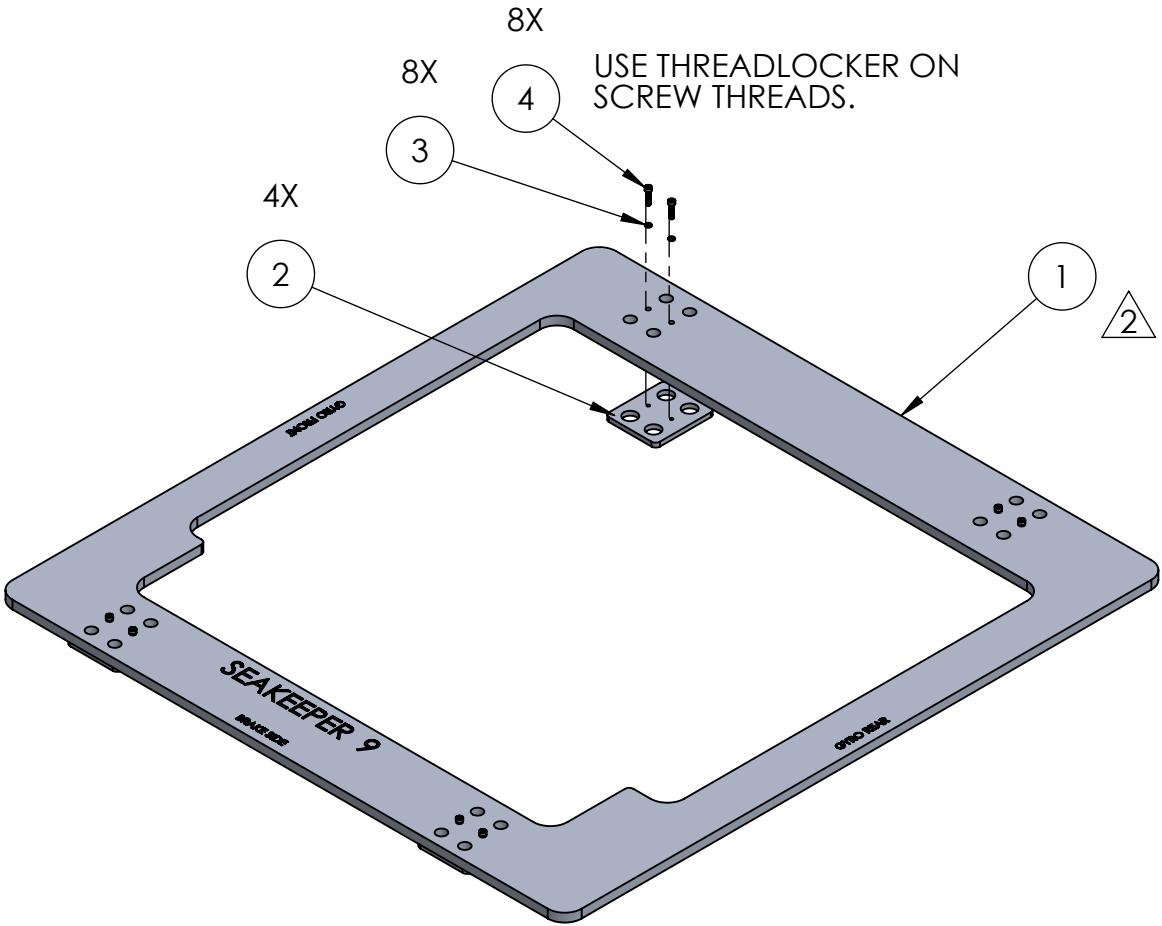
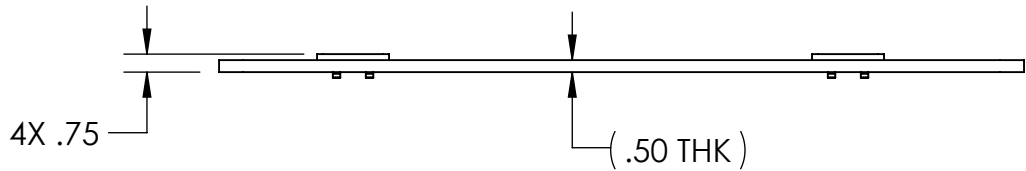
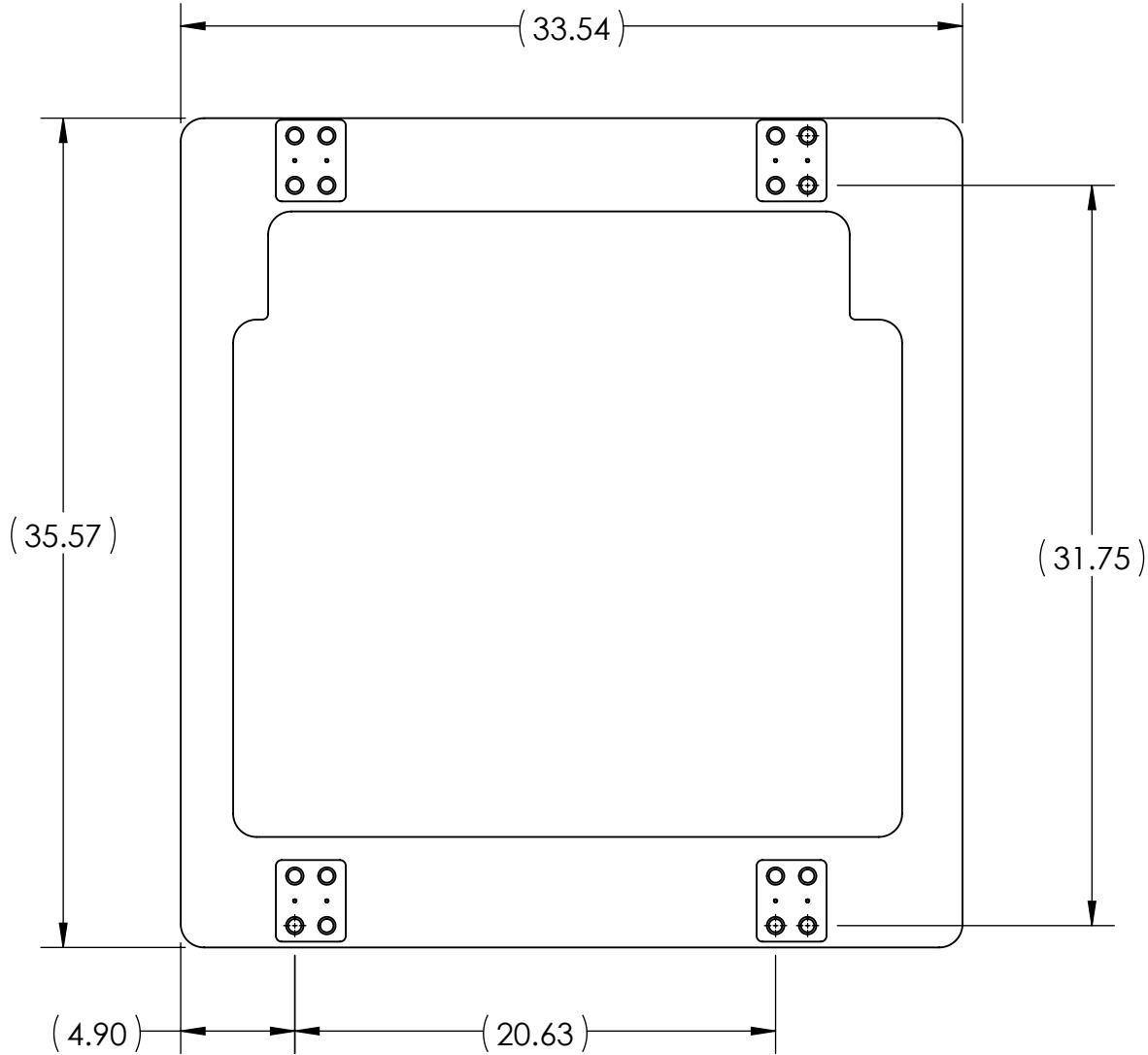

Seakeeper Inc. 44425 Pecan Court, Suite 151 California, MD 20619
NAME:
SEAKEEPER 9 INSTALLATION TEMPLATE KIT

DWG NUMBER
90253


REV. NO. 3
SHEET NO. 1 OF 1

NOTES: 1) CLEAN ALL ALL COMPONENT SURFACES OF ANY RAW MATERIAL MARKINGS OR WRITING.
2) ASSEMBLE AS SHOWN PRIOR TO SHIPPING OR DELIVERY TO SEAKEEPER.

REV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	APPRVD.
1			RELEASED FOR PRODUCTION	1/28/2014	RSK
2	0330		ITEM 1 WAS CHANGED TO MATCH INSTALL DWGS, BOLT CLEARANCE HOLES MADE SMALLER	9/14/2015	SAC



4	60016	SHCS, #10-24 X .75 LG	18-8 SS	8
3	60015	WASHER, HI COLLAR LOC #10	ALLOY STEEL	8
2	11014	SEAKEEPER 9 INSTALLATION FIXTURE - FOOTPLATE	6061-T6 ALUM SHT	4
1	11013	SEAKEEPER 9 INSTALLATION FIXTURE - BASEPLATE	6061-T6 ALUM SHT	1
ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	QTY.

WEIGHT - LBS : 20 MATERIAL: SEE BOM	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED.	 Seakeeper Inc. 44425 Pecan Court, Suite 151 California, MD 20619 NAME: SEAKEEPER 9 GYRO INSTALLATION BOLT PATTERN TEMPLATE
DRAWN: SJB ENG APPR: DATE: 28OCT13 PROD APPR: DATE:	DWG NUMBER 90237	REV. NO. SHEET NO. 2 1 OF 1


D

D

B



A



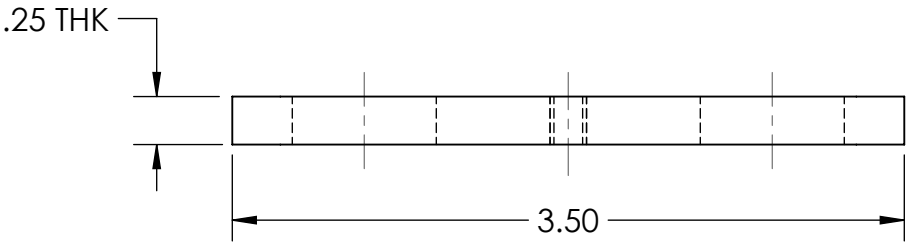
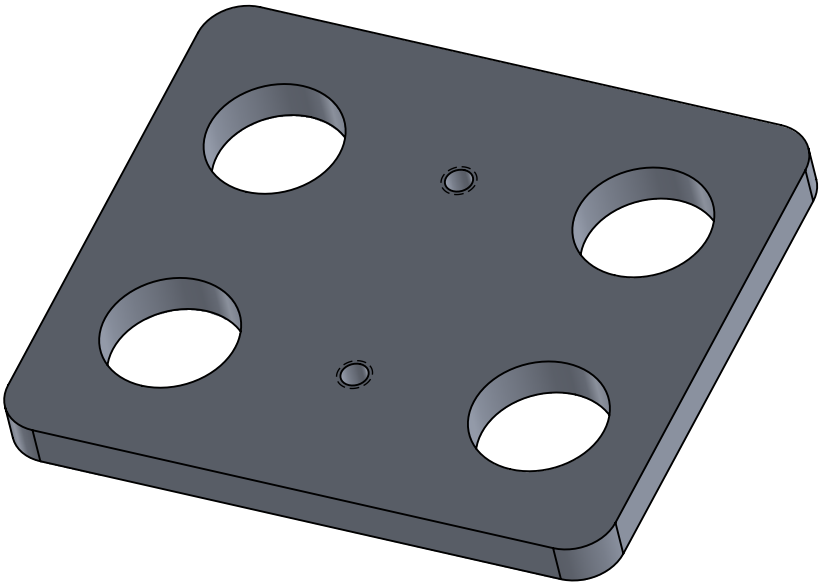
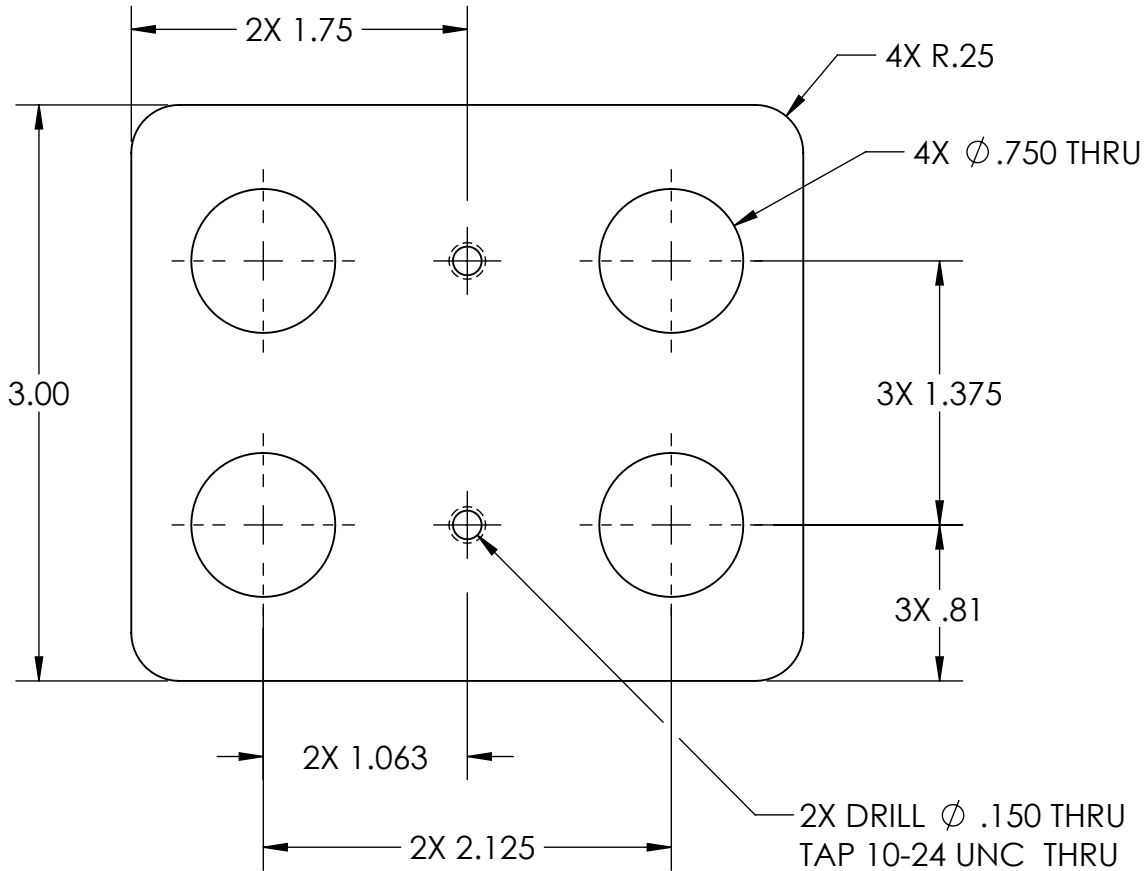
SEAKEEPER®

Seakeeper Inc.
44425 Pecan Court
Suite 151
California, MD 20619

NAME:	
SEAKEEPER 9 INSTALLATION FIXTURE - BASEPLATE	
DWG NUMBER	REV. NO. SHEET NO.
11013	2 1 OF 1

NOTES: 1) UNLESS OTHERWISE SPECIFIED, ALL FABRICATION TOLERANCES ARE AS FOLLOWS;
2 PLACE DECIMAL DIMENSIONS = +/- .020", 3 PLACE DECIMAL DIMENSIONS = +/- .010"
FRACTIONAL DIMENSIONS FOR FORMED FEATURES = +/- 1/32"
FRACTIONAL DIMENSIONS FOR WELDED FEATURES = +/- 1/16" UP TO 36", +/- 1/8" OVER 36"
ALL RIGHT ANGLE BENDS OR WELDED CORNERS ARE TO BE ASSUMED 'SQUARE' OR 90° +/- 1°
ALL ANGULAR DIMENSIONS ARE +/- 1° UNLESS OTHERWISE SPECIFIED.
2) BREAK ALL SHARP EDGES.

REV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	APPRVD.
1			RELEASED FOR PRODUCTION	1/28/2014	RSK



WEIGHT - LBS : .22		WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED.		SEAKEEPER 9 INSTALLATION FIXTURE - FOOTPLATE			
MATERIAL:		DRAWN:	DATE:				
6061-T6 ALUM SHT		SAC	28OCT13	DWG NUMBER 11014		REV. NO. SHEET NO. 1 1 OF 1	
		ENG APPR:	DATE:				
		RSK	29JAN14				
		PROD APPR:	DATE:				