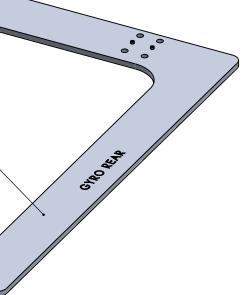
			REV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	APPRVD.
			1	0178		RELEASED FOR PRODUCTION	9/9/2014	RSK
	TRANSFER PUNCH IS INCLUDED, TO BE USED TO		2	0424	[ITEM 1 WAS REVISED TO MATCH INSTALL DWG ENVELOPE DIMENSIONS, CLEARANCE HOLES MADE SMALLER, TRANSFER PUNCH WAS 39/64 DIA.	4/19/2016	SAC
D	CENTER PUNCH HOLE LOCATION WHEN USING TEMPLATE FOR DIRECT BOLT-IN INSTALLATION.		3	0757	Т	REV CHANGE TO 90280, SEAKEEPER 16/18 INSTALLATION EMPLATE ASSEMBLY; ADDED REV COLUMN TO THE BOM AND UPDATED DRAWING NAME TO SEAKEEPER 16/18	12/2/2019	WMG
С	INOBAOBIO					2 THESE SCREWS ARE PROVIDED TO TEMPORARILY ATT INSTALLATION TEMPLATE TO THE SUPPORTING STRUC THE VESSEL TO HELP WITH DRILLING ALIGNMENT OR T AND LOCATE THE BOND-IN SADDLES TO HELP WITH AL THE BONDING PROCESS. <i>DO NOT USE THIS HARDWAR</i> <i>MOUNTING OF THE GYRO.</i>	CTURE IN TO FASTEN IGNMENT DURI	NG
B	SE AKERDED IO-100	3 3	GYRO REA	8				
B			GYRO REA	90280	3	SEAKEEPER 16/18 INSTALLATION TEMPLATE ASSEMBLY	1	
B					3	SEAKEEPER 16/18 INSTALLATION TEMPLATE SEAKEEPER 16/18 INSTALLATION TEMPLATE SCREW, SOCKET HD CAP M14-2.0 X 35MM ALLOY S CLASS 10.9 ALLOY S	1 TL 16	
B			3 2 1	90280 60245 40493		ASSEMBLY SCREW, SOCKET HD CAP M14-2.0 X 35MM CLASS 10.9 ALLOY S 14.5mm TRANSFER PUNCH HARDENI STEEL	ED 1	
-			3 2 1	90280 60245		ASSEMBLY SCREW, SOCKET HD CAP M14-2.0 X 35MM CLASS 10.9 ALLOY S 14.5mm TRANSFER PUNCH HARDENI STEEL	ED 1	NOTE
3			3 2 1	90280 60245 40493		ASSEMBLY ASSEMBLY SCREW, SOCKET HD CAP M14-2.0 X 35MM CLASS 10.9 ALLOY S ALLOY S ALLOY S HARDENI STEEL DESCRIPTION MATERIA PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED. ASSEMBLY	ED 1 AL QTY. AKEEF can Court, Suite 151 C 16/18 INSTAL MPLATE KIT	PER [®] alifornia, MD 2061

		8	7	6		5	4		3	I	2		1
						REV N	O. ECN NO	D. ZONE	DE	SCRIPTION		DATE	APPRVD.
	NUTE.	2) ASSEMBLE AS SHOW	N PRIOR TO SHIPPING	TERIAL MARKINGS OR WR OR DELIVERY TO SEAKEEF	PFR	1	0178		RELEASED	FOR PRODUC	TION	9/9/2014	RSK
						2	0424		ITEM 3 WAS REVISED ENVELOPE DIMENSI	TO MATCHED ONS, HOLES M) INSTALL DWG IADE SMALLER	4/19/2016	SAC
D						3	0757		REV CHANGE TO 11077 PLATE; ADDED REV COLI DRAWING NAM	7, INSTALLATIO	N TEMPLATE BASE	12/2/2019	WMG
C	43.1	5	42.10		.50)	L	USE LOC-TITE AD LOCKER O		2 2 3 1 2 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1		00000000000000000000000000000000000000		
В	y		(27.38)		<u> </u>								
					3	92196A245		SOCKE	ET HD CAP SCREW, #10-	-24 X 3/4" LG	ZINC PLTD STL	8	
					2	11224	1	SEAK	EEPER 16 INSTALLATION FOOTPLATE	ITEMPLATE	1/4" ALUM PLATE	4	
	.75—		1		1	11077	3	SEAKE	EPER 16/18 INSTALLATIO BASE PLATE	N TEMPLATE	6061-T6 ALUM PLATE	1	
	-				ITEM N	O. PART NO.	REVISION		DESCRIPTION		MATERIAL	QTY.	NOTE
А		ţ	(.50)					WEIGHT - LBS MATERIAL:	THE INFORMATION DRAWING IS THE S SEAKEEPER INCC REPRODUCTION IN F WITHOUT THE WRIT SEAKEEPER IS DRAWN: DRAWN: SAC	TEN PERMISSION OF S PROHIBITED. ATE: 08SEP14	Seakeeper Inc. 44425 Pecan NAME: SEAKEEPER 1 TEMPL/ DWG NUMBER	6/18 INSTAL ATE ASSEMB	alifornia, MD 20619 LLATION LY REV. NO. SHEET NO
									PROD APPR: D	09SEP14 ATE: 	90280)	3 1 OF 1
L		8	7	6		5	4		3		2	1	



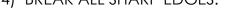


NOTES: 1) UNLESS OTHERWISE SPECIFIED, ALL FABRICATION TOLERANCES ARE AS FOLLOWS; 2 PLACE DECIMAL DIMENSIONS = +/- .020", 3 PLACE DECIMAL DIMENSIONS = +/- .010" FRACTIONAL DIMENSIONS FOR FORMED FEATURES = +/- 1/32" FRACTIONAL DIMENSIONS FOR WELDED FEATURES = +/- 1/16" UP TO 36", +/- 1/8" OVER 36" ALL RIGHT ANGLE BENDS OR WELDED CORNERS ARE TO BE ASSUMED 'SQUARE' OR 90° +/- 1° ALL ANGULAR DIMENSIONS ARE +/- 1° UNLESS OTHERWISE SPECIFIED.
2) FLATTEN, STRAIGHTEN, AND MAKE SQUARE ANY SURFACES, EDGES, OR CORNERS PULLED OR DISTORTED FROM WELD HEAT.
3) REMOVE ANY WELD SPLATTER OR SPAWLS.
4) BREAK ALL SHARP EDGES.

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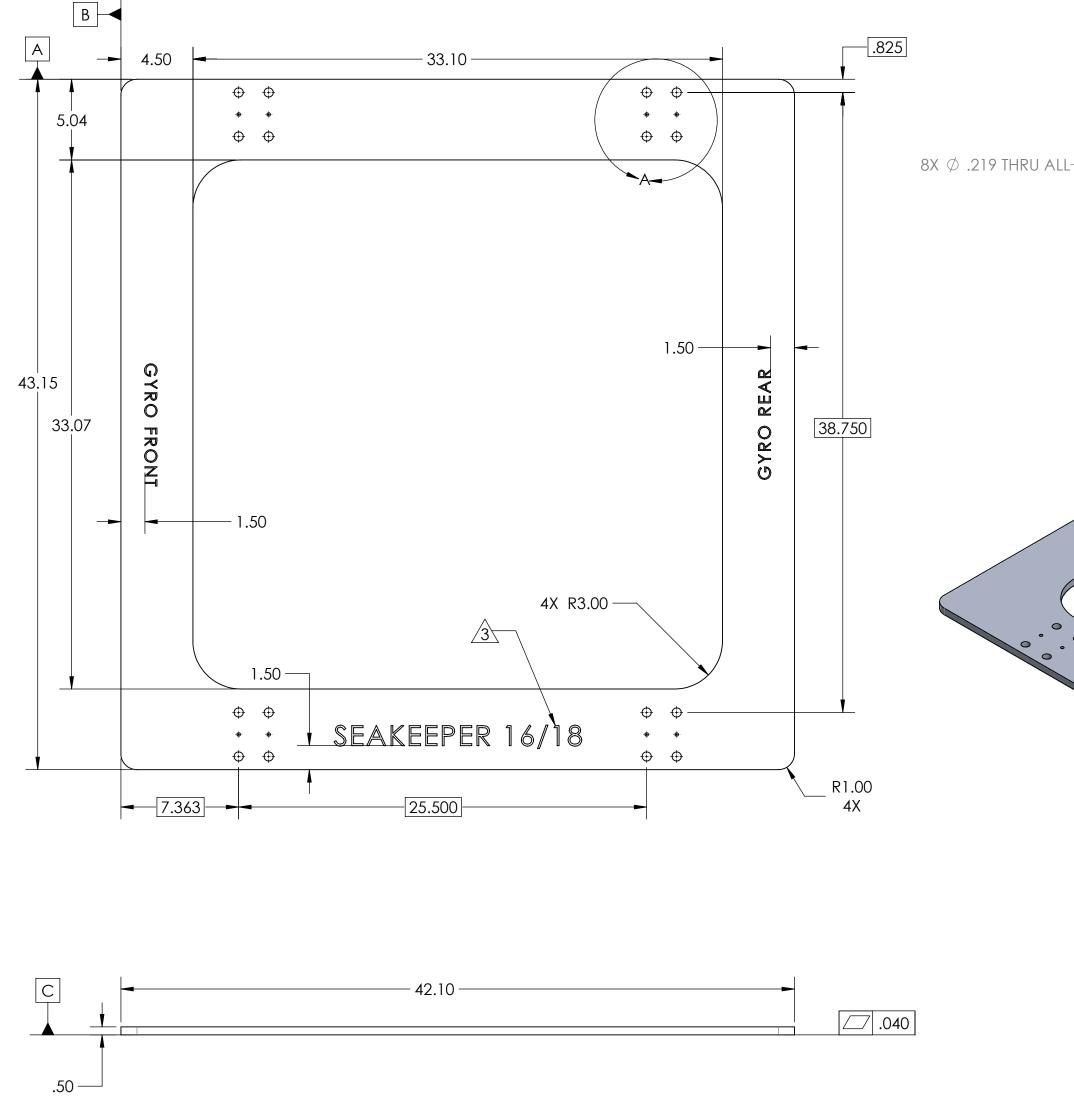
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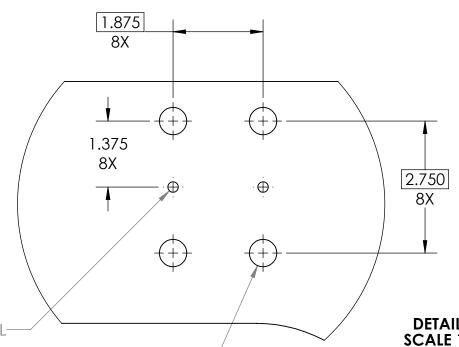
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	1	3		2	I	
R	EV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	APPRVD.
	1	0178		RELEASED FOR PRODUCTION	9/9/2014	RSK
	2	0424		OUTSIDE AND INSIDE DIMENSIONS REVISED TO MATCH INSTALL DWG ENVELOPE, ϕ .571 HOLES WERE ϕ .610	4/28/2016	SAC
	3	0757		ADDED "/18" TO THE LASER ETCH AND UPDATED NAME FROM SEAKEEPER 16 TO SEAKEEPER 16/18	12/2/2019	WMG





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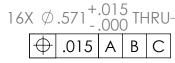
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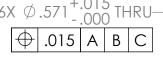
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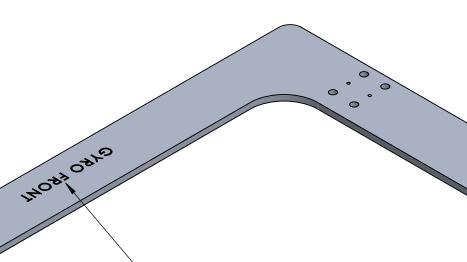
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SEAKER IS 15/18



LASER ETCH AS WRITTEN 3 PLACES

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	PROPRIETARY	AND CONFIDENTIAL		EAKEE		D*	
		ION CONTAINED IN THIS IE SOLE PROPERTY OF				R	A
	SEAKEEPER II	NCORPORATED. ANY	Seakeeper Inc. 44425 Pecan Court, Suite 151 California, MD 20619				
WEIGHT - LBS : 32.75	WITHOUT THE W	RITTEN PERMISSION OF ER IS PROHIBITED.		PER 16/18 INSTA		DN	
	drawn: SAC	DATE: 08SEP14		PLATE BASE PL	ATE		
6061-T6 ALUM	ENG APPR:	DATE: 09SEP14	DWG NUMBER		REV. NO.	SHEET NO.	
	RSK PROD APPR:	DATE:	110	077	3	1 OF 1	
3		2		1			•

GYROBEAR

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