

TRANSFER PUNCH IS INCLUDED, TO BE USED TO CENTER PUNCH HOLE LOCATION WHEN USING TEMPLATE FOR DIRECT BOLT-IN INSTALLATION.

THESE SCREWS ARE PROVIDED TO TEMPORARILY ATTACH THE INSTALLATION TEMPLATE TO THE SUPPORTING STRUCTURE IN THE VESSEL TO HELP WITH DRILLING ALIGNMENT OR TO FASTEN AND LOCATE THE BOND-IN SADDLES TO HELP WITH ALIGNMENT DURING THE BONDING PROCESS. *DO NOT USE THIS HARDWARE FOR FINAL MOUNTING OF THE GYRO.*

REV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	APPRVD.
1	0178		RELEASED FOR PRODUCTION	9/9/2014	RSK
2	0424		ITEM 1 WAS REVISED TO MATCH INSTALL DWG ENVELOPE DIMENSIONS, CLEARANCE HOLES MADE SMALLER, TRANSFER PUNCH WAS 39/64 DIA.	4/19/2016	SAC
3	0757		REV CHANGE TO 90280, SEAKEEPER 16/18 INSTALLATION TEMPLATE ASSEMBLY; ADDED REV COLUMN TO THE BOM AND UPDATED DRAWING NAME TO SEAKEEPER 16/18	12/2/2019	WMG

3	90280	3	SEAKEEPER 16/18 INSTALLATION TEMPLATE ASSEMBLY	---	1	
2	60245	---	SCREW, SOCKET HD CAP M14-2.0 X 35MM CLASS 10.9	ALLOY STL	16	
1	40493	---	14.5mm TRANSFER PUNCH	HARDENED STEEL	1	
ITEM NO.	PART NO.	REVISION	DESCRIPTION	MATERIAL	QTY.	NOTE

**PROPRIETARY AND CONFIDENTIAL**

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED.

WEIGHT - LBS : ---

MATERIAL: ---

DRAWN: SAC

ENG APPR: RSK

PROD APPR: ---

DATE: 08SEP14

DATE: 09SEP14

DATE: ---

**SEAKEEPER**

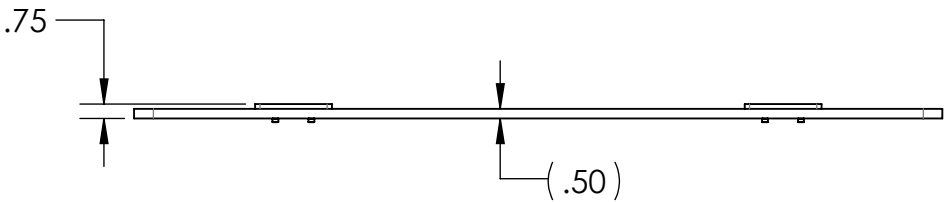
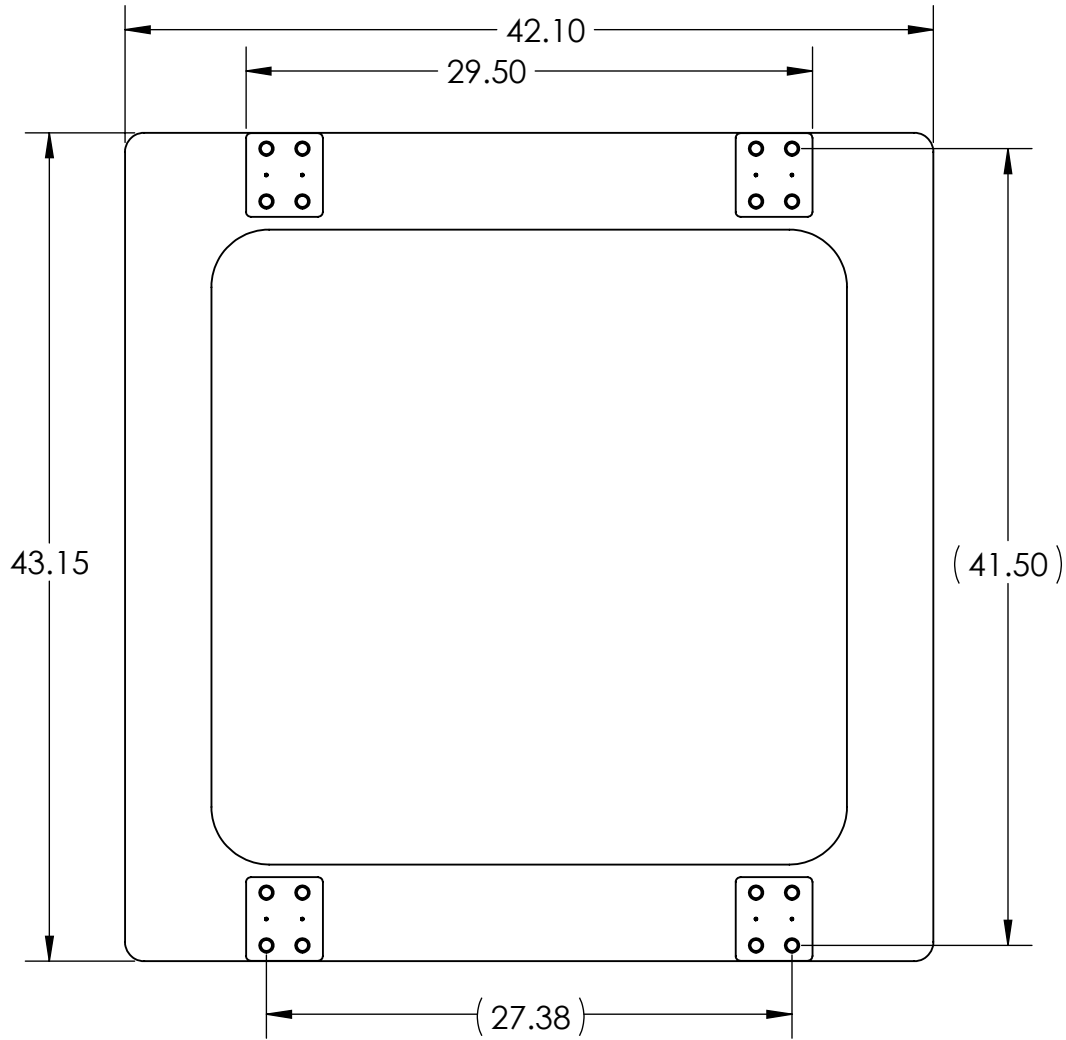
Seakeeper Inc. 44425 Pecan Court, Suite 151 California, MD 20619

NAME: SEAKEEPER 16/18 INSTALLATION TEMPLATE KIT

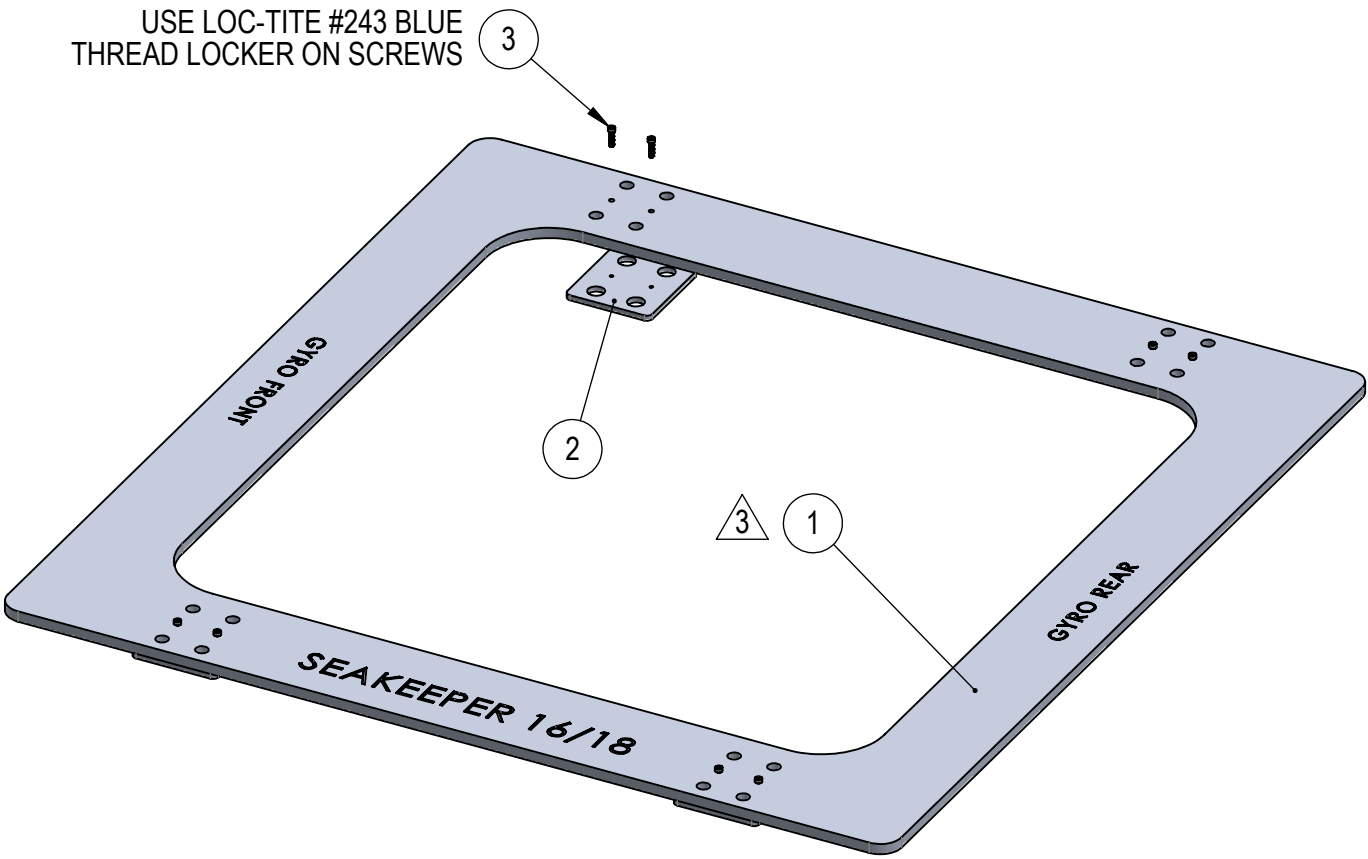
DWG NUMBER **90282**

REV. NO. **3** SHEET NO. **1 OF 1**


NOTE: 1) CLEAN AND DEBURR, REMOVE ANY RAW MATERIAL MARKINGS OR WRITING.  
2) ASSEMBLE AS SHOWN PRIOR TO SHIPPING OR DELIVERY TO SEAKEEPER.



REV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	APPRVD.
1	0178		RELEASED FOR PRODUCTION	9/9/2014	RSK
2	0424		ITEM 3 WAS REVISED TO MATCHED INSTALL DWG ENVELOPE DIMENSIONS, HOLES MADE SMALLER	4/19/2016	SAC
3	0757		REV CHANGE TO 11077, INSTALLATION TEMPLATE BASE PLATE; ADDED REV COLUMN TO THE BOM AND UPDATED DRAWING NAME TO SEAKEEPER 16/18	12/2/2019	WMG



3	92196A245	---	SOCKET HD CAP SCREW, #10-24 X 3/4" LG	ZINC PLTD STL	8	
2	11224	1	SEAKEEPER 16 INSTALLATION TEMPLATE FOOTPLATE	1/4" ALUM PLATE	4	
1	11077	3	SEAKEEPER 16/18 INSTALLATION TEMPLATE BASE PLATE	6061-T6 ALUM PLATE	1	
ITEM NO.	PART NO.	REVISION	DESCRIPTION	MATERIAL	QTY.	NOTE

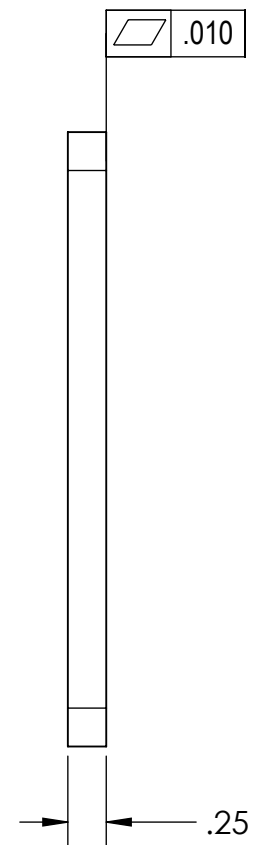
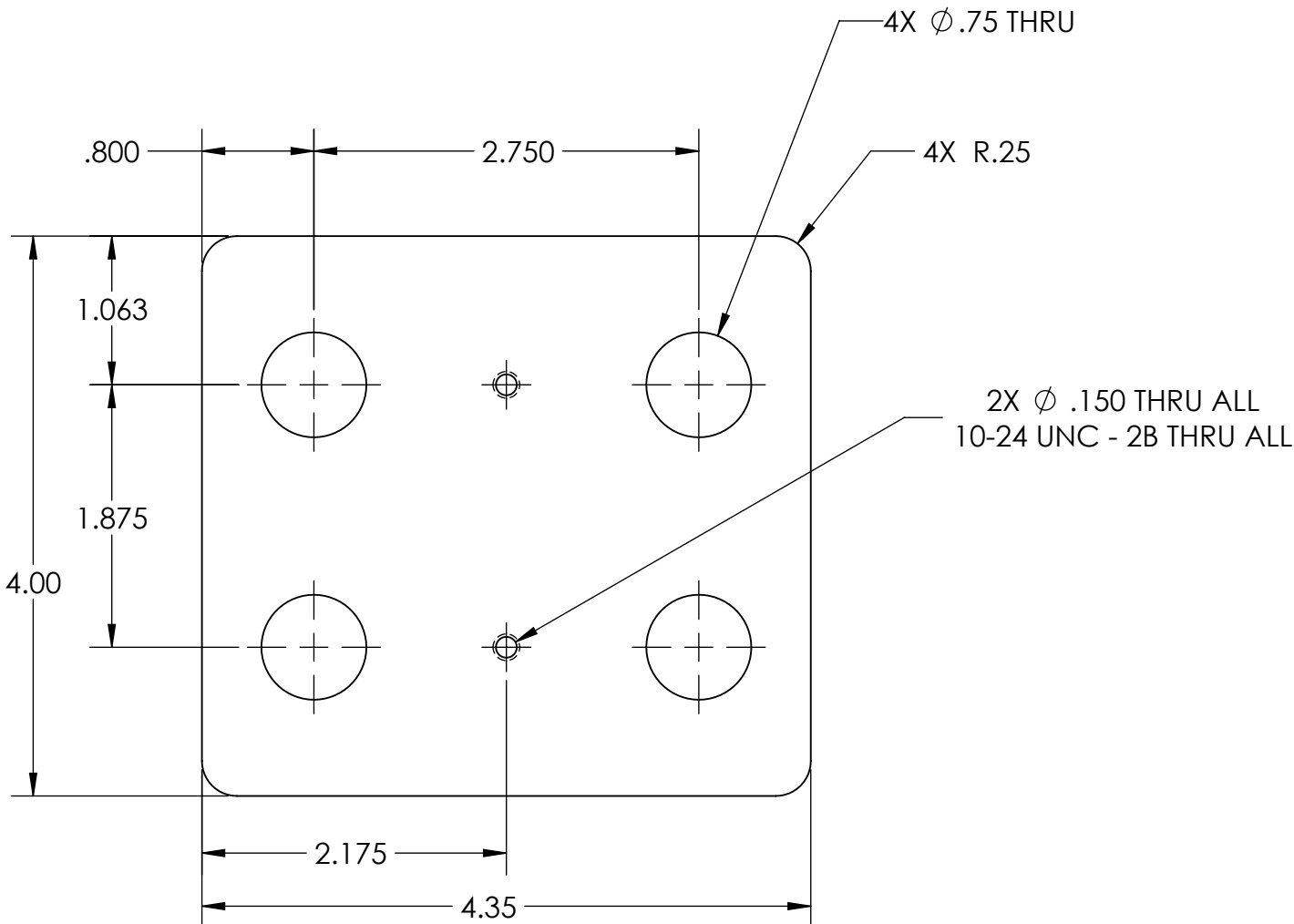
WEIGHT - LBS : ---	<b>PROPRIETARY AND CONFIDENTIAL</b> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED.	 Seakeeper Inc. 44425 Pecan Court, Suite 151 California, MD 20619 NAME: SEAKEEPER 16/18 INSTALLATION TEMPLATE ASSEMBLY
MATERIAL: ---	DRAWN: SAC ENG APPR: RSK PROD APPR: ---	DATE: 08SEP14 DATE: 09SEP14 DATE: ---
	DWG NUMBER <b>90280</b>	REV. NO. SHEET NO. <b>3</b> 1 OF 1

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- NOTES: 1) UNLESS OTHERWISE SPECIFIED, ALL FABRICATION TOLERANCES ARE AS FOLLOWS;  
2 PLACE DECIMAL DIMENSIONS = +/- .020", 3 PLACE DECIMAL DIMENSIONS = +/- .010"  
FRACTIONAL DIMENSIONS FOR FORMED FEATURES = +/- 1/32"  
FRACTIONAL DIMENSIONS FOR WELDED FEATURES = +/- 1/16" UP TO 36", +/- 1/8" OVER 36"  
ALL RIGHT ANGLE BENDS OR WELDED CORNERS ARE TO BE ASSUMED 'SQUARE' OR 90° +/- 1°  
ALL ANGULAR DIMENSIONS ARE +/- 1° UNLESS OTHERWISE SPECIFIED.
- 2) FLATTEN, STRAIGHTEN, AND MAKE SQUARE ANY SURFACES, EDGES, OR CORNERS  
PULLED OR DISTORTED FROM WELD HEAT.
- 3) REMOVE ANY WELD SPLATTER OR SPAWLS.
- 4) BREAK ALL SHARP EDGES.



REV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	APPRVD.
1	0178		RELEASED FOR PRODUCTION	9/9/2014	RSK

WEIGHT - LBS :		.4		<div>PROPRIETARY AND CONFIDENTIAL</div> <div>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED.</div> <div>SEAKEEPER</div> <div>Seakeeper Inc. 44425 Pecan Court Suite 151 California, MD 20619</div>	
MATERIAL:		1/4" ALUM PLATE			
DRAWN:		SAC			
ENG APPR:		RSK			
PROD APPR:		---		DATE:	
				08SEP14	
				09SEP14	
				---	
				---	
DWG NUMBER				REV. NO. SHEET NO.	
11224				1 1 OF 1	