

PRODUCT

SEAKEEPER 26 & 35

DESCRIPTION

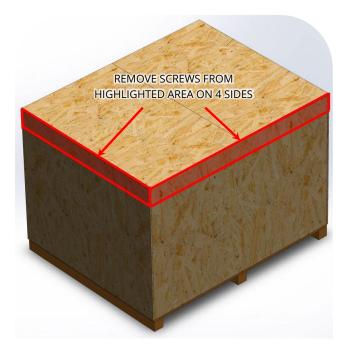
Instructions for the unpacking of the Seakeeper 26 & 35 shipping crate. NOTE: Seakeeper 35 is shown in images.

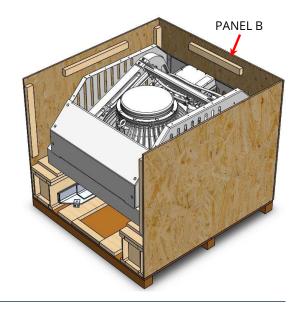
PROCEDURE

- 1. **INSPECT** crate **AND NOTE** any damage per <u>TB-90740 Seakeeper Crate Receipt Inspection</u>.
- 2. **REMOVE** band-it straps and accessories from outside crate.
- 3. **REMOVE** screws attaching lid on four sides to crate.
- 4. **CAREFULLY REMOVE** lid from crate.
- 5. **REMOVE** screws from highlighted areas of front panel (Panel A) as shown below.
- 6. **REMOVE** Panel A.



- 7. **REMOVE** screws from rear panel (Panel B) in same manner as Panel A.
- 8. **REMOVE** Panel B.

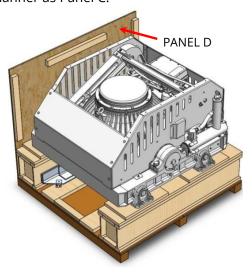


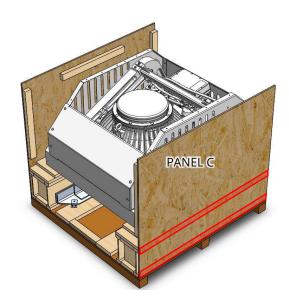




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- 9. **REMOVE** screws from highlighted areas of left side panel (Panel C) as shown.
- 10. **REMOVE** Panel C.
- 11. **REMOVE** screws from right side panel (Panel D) in same manner as Panel C.





12. **REMOVE** boxes and panels from beneath Seakeeper.

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NOTE:

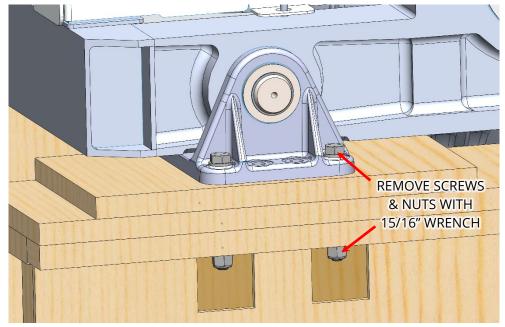
Leave Seakeeper on skid until it is ready to be installed in vessel.



CAUTION:

SEAKEEPER DAMAGE MAY RESULT FROM SHIFTING if skid is moved after removing crate mounting bolts.

13. When ready to install Seakeeper, **REMOVE** 5/8"-11 X 5.5 in. hex head cap screws and lock nuts from each foundation clevis (2 per clevis for total of eight screws and nuts).



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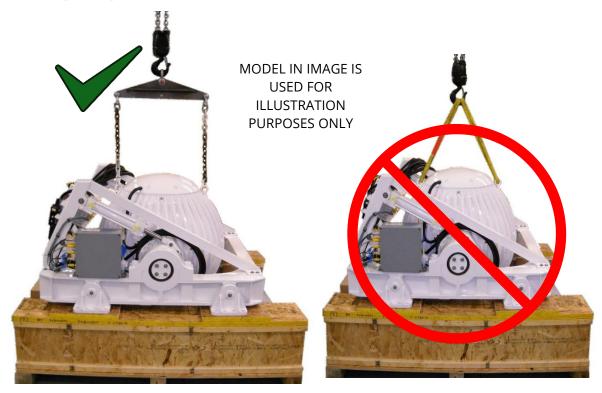
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CAUTION:

ENCLOSURE DAMAGE MAY RESULT FROM USING SHORT STRAPS CAUSING HIGH SIDE-LOADING ON LIFTING EYES.

14. **ATTACH** long slings or spreader bar to lifting eyes (as shown) at top of enclosure **AND LIFT** Seakeeper for placement.



****** END *******

REVISION	DESCRIPTION	APPROVAL	DATE
1	Initial release	BRD	17JUL2014
2	Inserted new images to represent the latest shipping crate.	BRD	09DEC2014
3	Changed logo.	BRD	01JUN2015
4	Added 20HD and 30HD references.	BRD	13OCT2016
5	Removed HD references. Inserted steps and images for new shipping skid.	A Patricio	29MAR23

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