

**SEAKEEPER 18 UNPACKING INSTRUCTIONS**

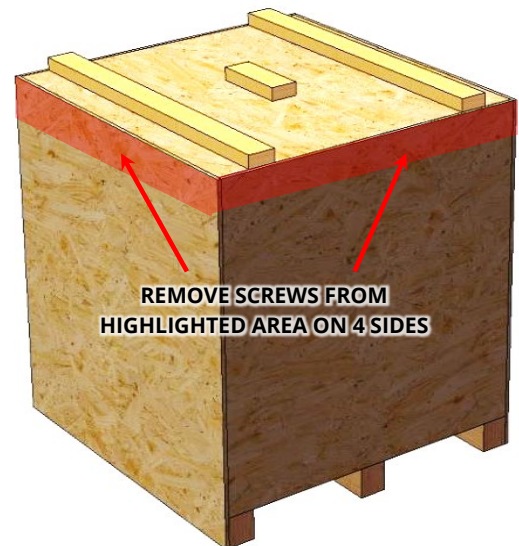
PRODUCT      SEAKEEPER 18

**DESCRIPTION**

Instructions for the unpacking of the Seakeeper 18 shipping crate. NOTE: Seakeeper 35 is shown in images.

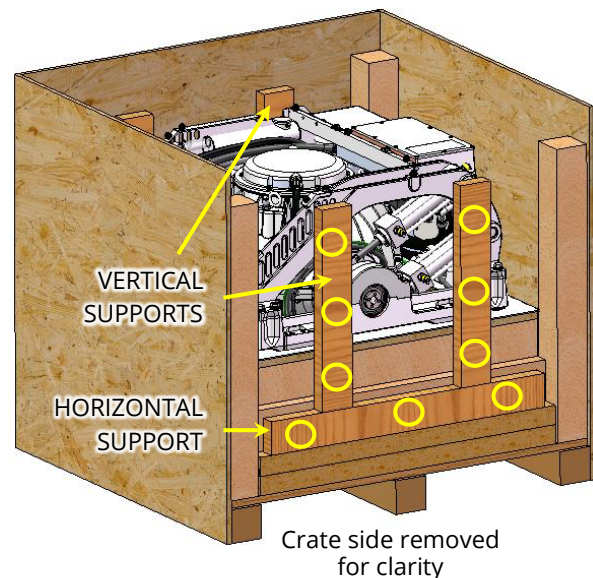
**PROCEDURE**

1. **INSPECT** crate **AND NOTE** any damage per [TB-90740 – Seakeeper Crate Receipt Inspection](#).
2. **REMOVE** band-it straps and accessories from outside crate.
3. **REMOVE** twelve screws attaching lid on four sides to crate (three screws per side).
4. **CAREFULLY REMOVE** top cover from crate.
5. **REMOVE** any boxes or cables placed on top of Seakeeper.

**NOTE:**

Removing supports will allow removal of Seakeeper on skid with crane or hoist. Crate side panels will remain in position.

6. **REMOVE** following crate interior support boards:
  - a. As supports are released, **HOLD** boards so they do not fall against Seakeeper.
  - b. From outside of crate, **REMOVE** screws securing four vertical side supports shown in image (three per board).
  - c. From outside of crate, **REMOVE** screws securing two side horizontal supports (three per board).



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7. **REMOVE** top cover panels from Seakeeper to access lifting eyes of enclosure:

a. **RELEASE** push pins with plastic tool to not scratch painted surfaces.



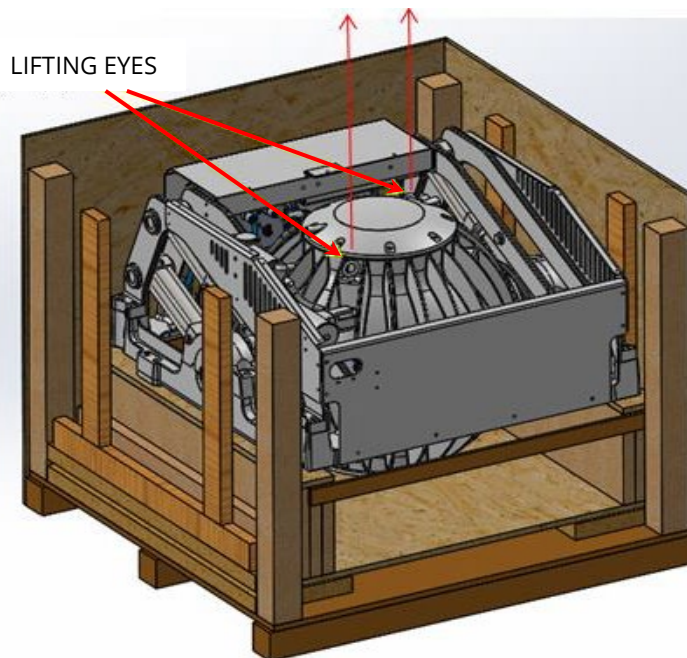
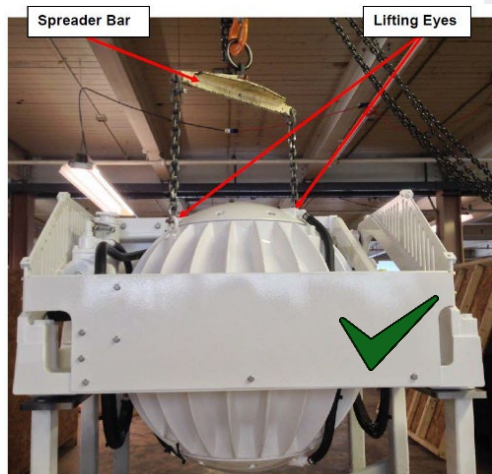
b. Once all pins pulled out, **LIFT** covers away from Seakeeper.



## CAUTION:

**DAMAGE TO SEAKEEPER ENCLOSURE MAY OCCUR IF LIFTED BY SHORT SLINGS.**

8. **ATTACH** long slings or spreader bar to lifting eyes (as shown in images below) at top of enclosure **AND LIFT** Seakeeper from crate on skid.



Sides of crate removed for clarity. It is not necessary to remove sides for lifting Seakeeper.

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**NOTE:**

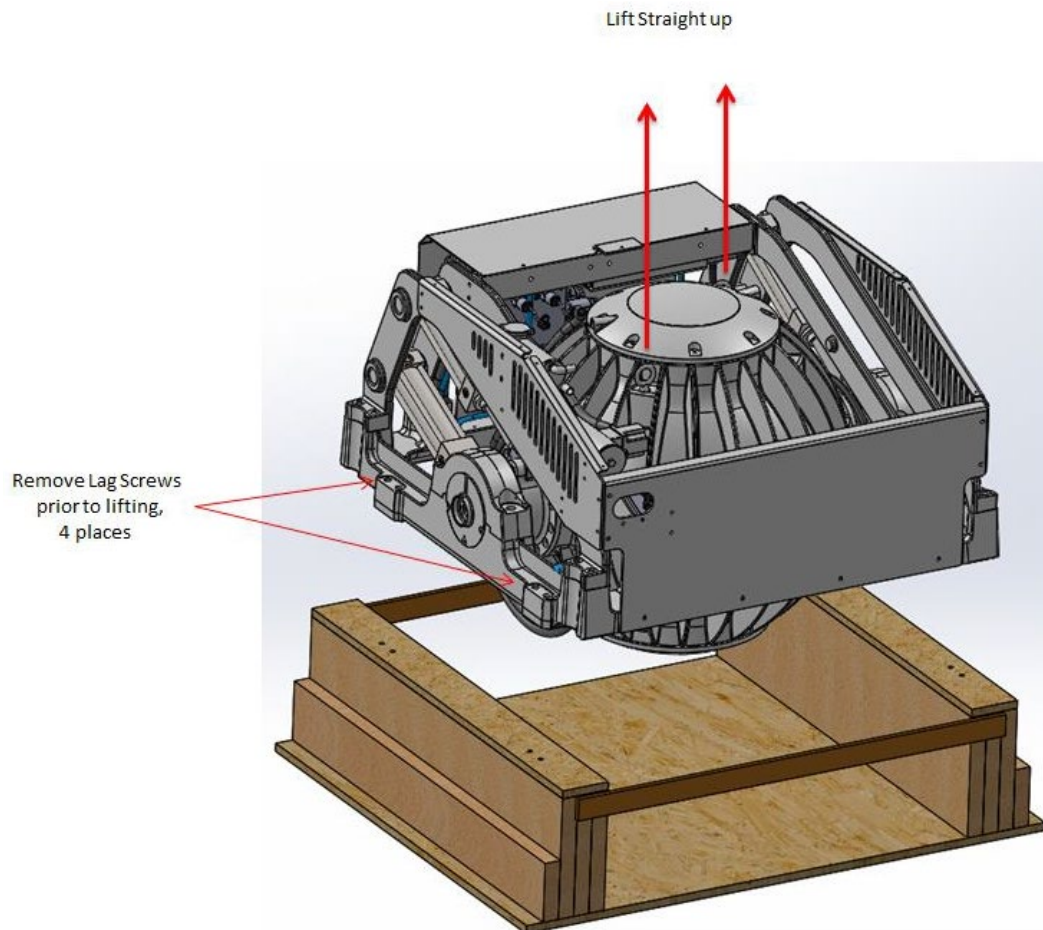
Seakeeper should remain on skid until it is ready to be installed in vessel.



**CAUTION:**

**SEAKEEPER DAMAGE MAY RESULT FROM SHIFTING  
if skid is moved after removing crate mounting bolts.**

- When ready to install Seakeeper, **REMOVE** four lag screws holding Seakeeper to skid.



- LIFT** Seakeeper per step 8 to place in vessel.

**\*\*\*\*\* END \*\*\*\*\***

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REVISION	DESCRIPTION	APPROVAL	DATE
2	Seakeeper logo change.	SAC	12OCT2015
3	Added 12HD references	BRD	08DEC2016
4	Added Seakeeper 18 and ECN.	WMG	26NOV2019
5	Removed Seakeeper 16 and 12HD references.	A Patricio	29MAR2023