



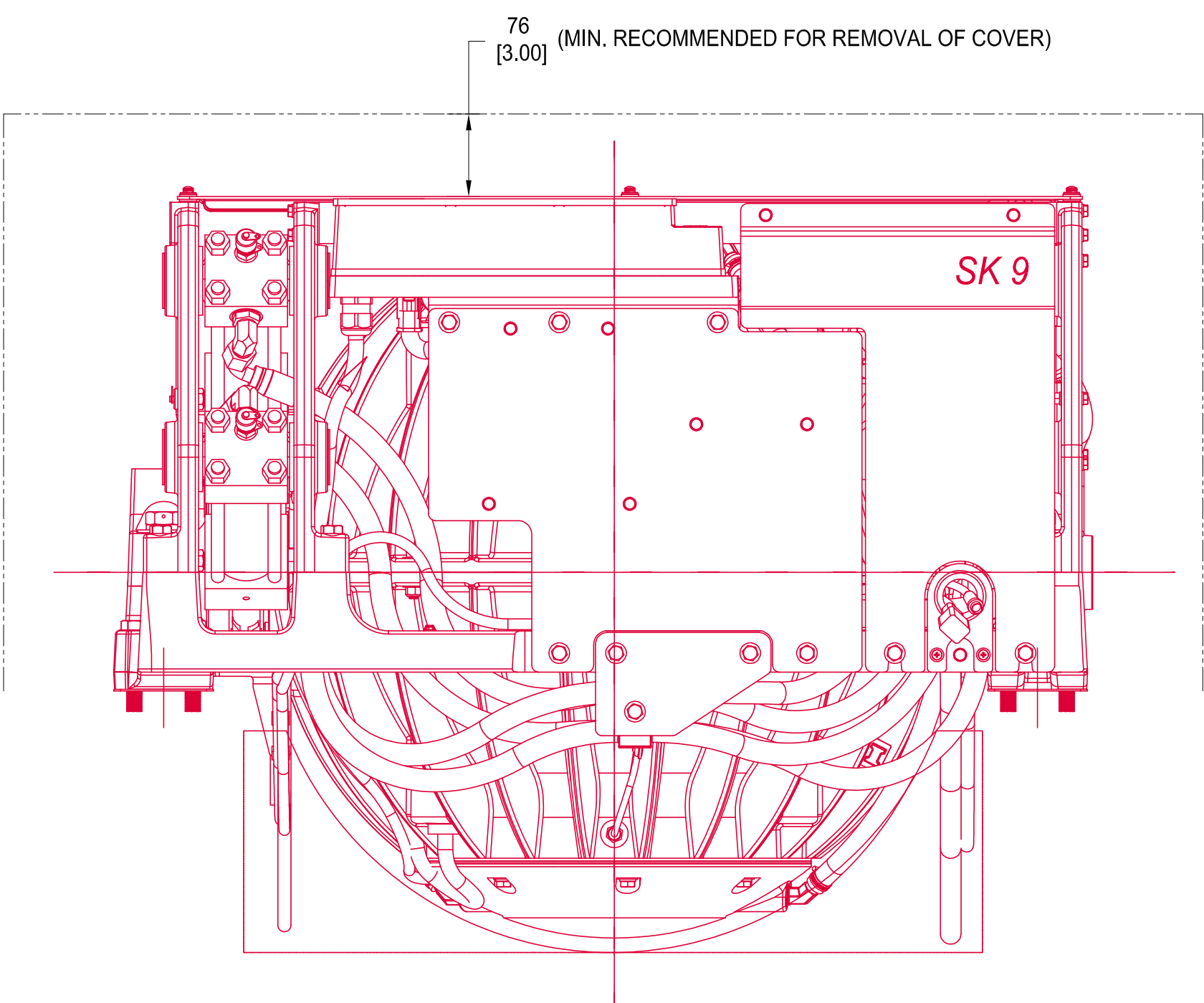
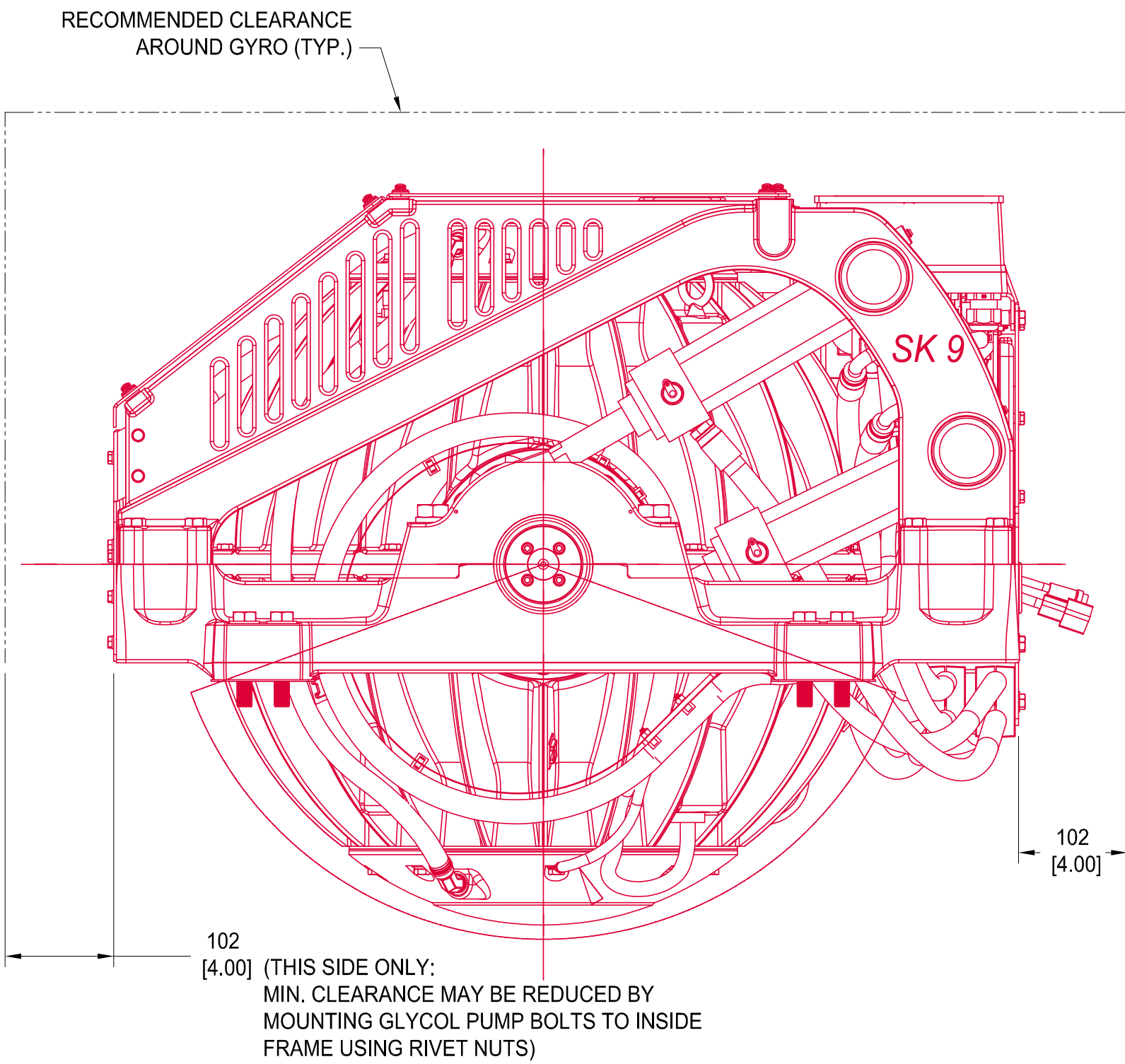
# **SEAKEEPER 9**

## **METHOD OF INSTALLATION GUIDE**

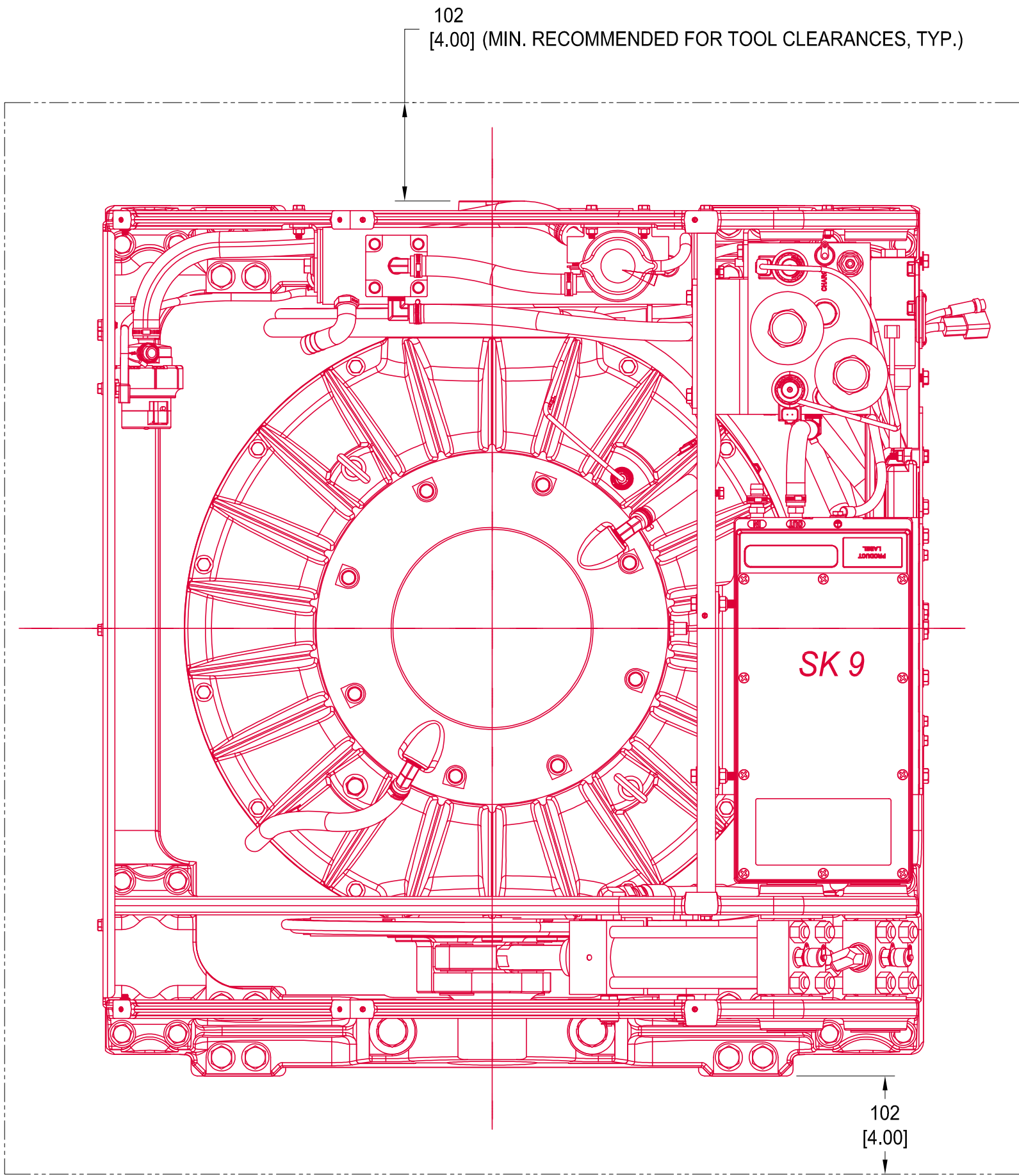
OVERVIEW	INSTALLATION METHOD	DRAWING PAGE
Clearances	-----	<a href="#">3</a>
New Installation	BOLT-IN METHOD	<a href="#">4</a>
	BOND-IN METHOD	<a href="#">9</a>
REFIT INSTALLATION WITH CLEARANCE BETWEEN STRINGERS OF:		
566 mm – 706 mm (22.29 in – 27.81 in)	BOLT-IN METHOD	<a href="#">5</a>
	BOND-IN METHOD	<a href="#">10</a>
591 mm – 785 mm (23.28 in – 30.90 in)	BOLT-IN METHOD	<a href="#">6</a>
	BOND-IN METHOD	<a href="#">10</a>
595 mm – 817 mm (23.42 in – 32.18 in)	BOLT-IN METHOD	<a href="#">7</a>
	BOND-IN METHOD	<a href="#">10</a>
817 mm – 927 mm (32.18 in – 36.50 in)	BOLT-IN METHOD	<a href="#">8</a>
	BOND-IN METHOD	<a href="#">10</a>
Greater Than 927 mm (36.50 in)	BOLT-IN METHOD	<a href="#">4</a>
	BOND-IN METHOD	<a href="#">9</a>
Longitudinal & Transverse Lamination	BOLT-IN METHOD	<a href="#">11-12</a>
	BOND-IN METHOD	<a href="#">13-14</a>



SEAKEEPER 9  
CLEARANCES




VIEWS SHOWING RECOMMENDED CLEARANCE AROUND GYRO FOR USE OF HAND TOOLS, EASE OF MAINTENANCE, INSTALLATION AND PROPER OPERATION. THESE APPLY TO BOLT-IN AND BOND-IN METHOD UNITS.



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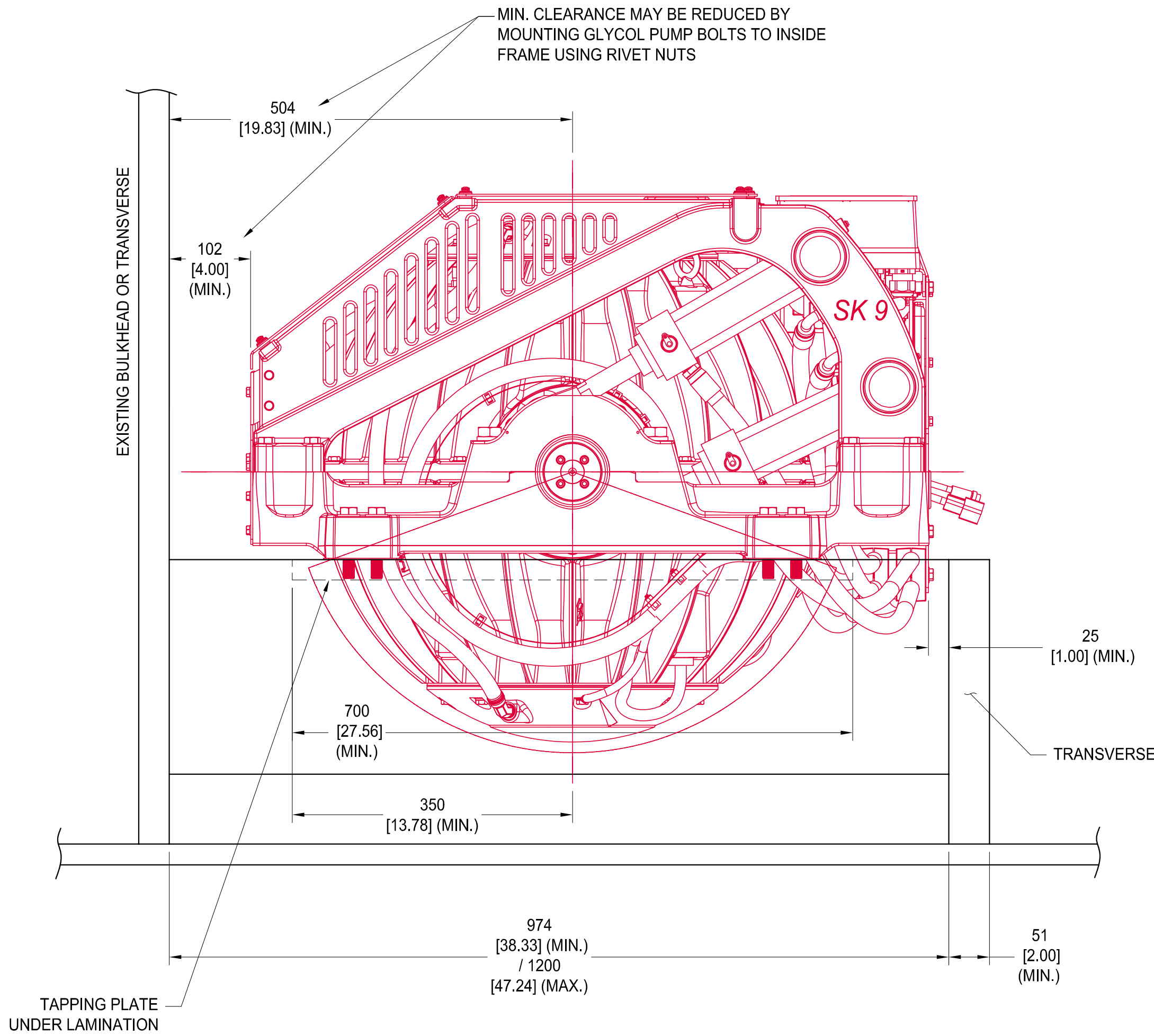
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WEIGHT - LBS:		NAME:			
MATERIAL:		SEAKEEPER 9 SAMPLE FOUNDATION DESIGN			
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PROD APPR:		DATE:		DWG NUMBER	
				90384	
				REV. NO.	
				1	
				SHEET NO.	
				3 OF 14	

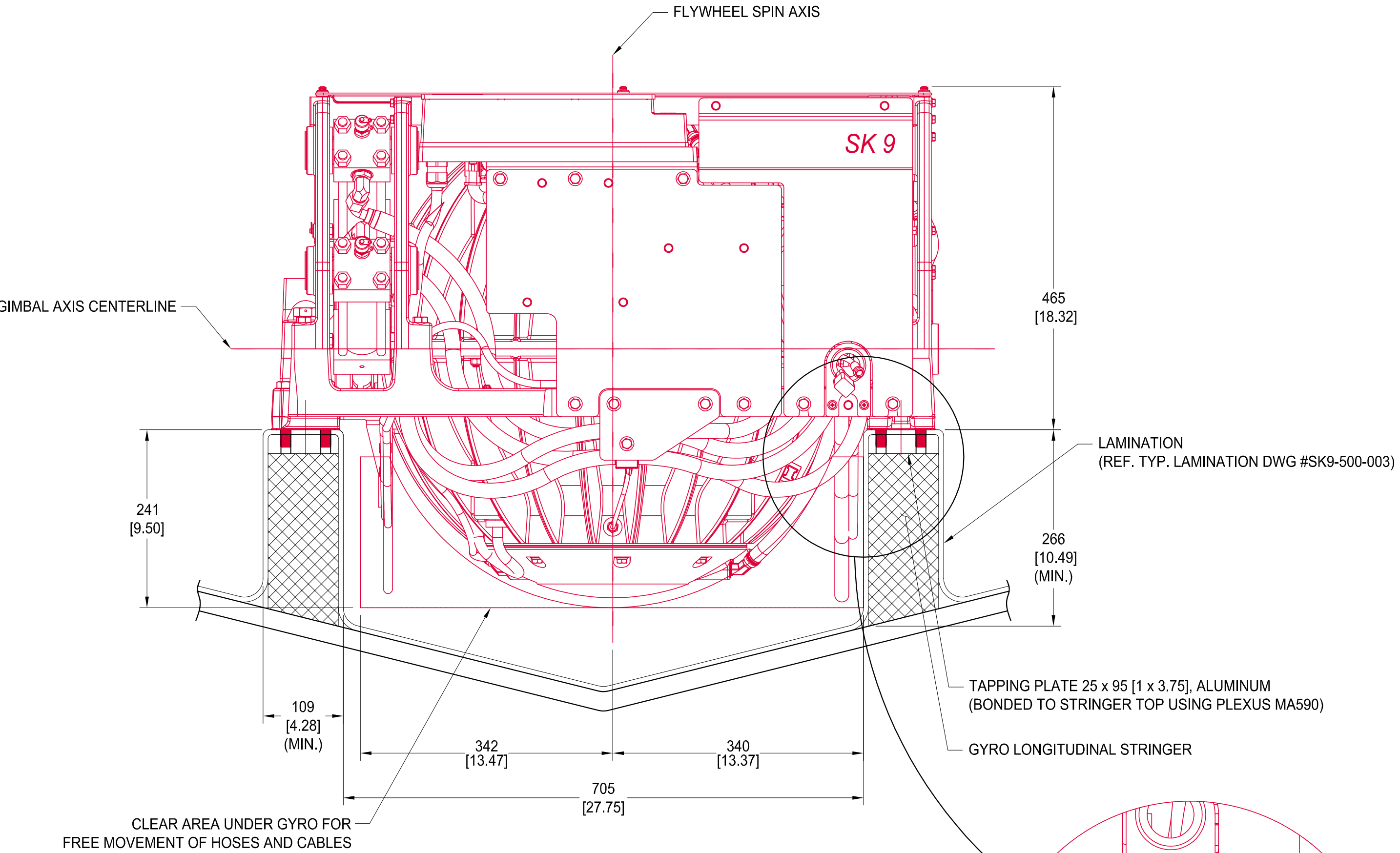


SECTION 1-A

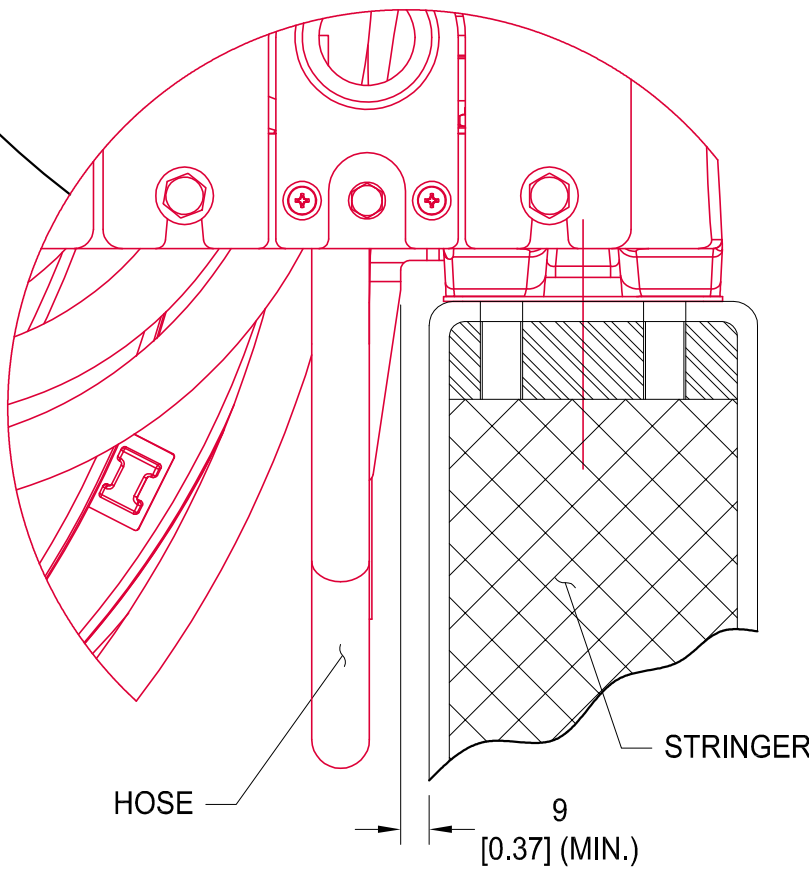
SEAKEEPER 9 BOLT-IN METHOD  
LAMINATED FRP MOLDED



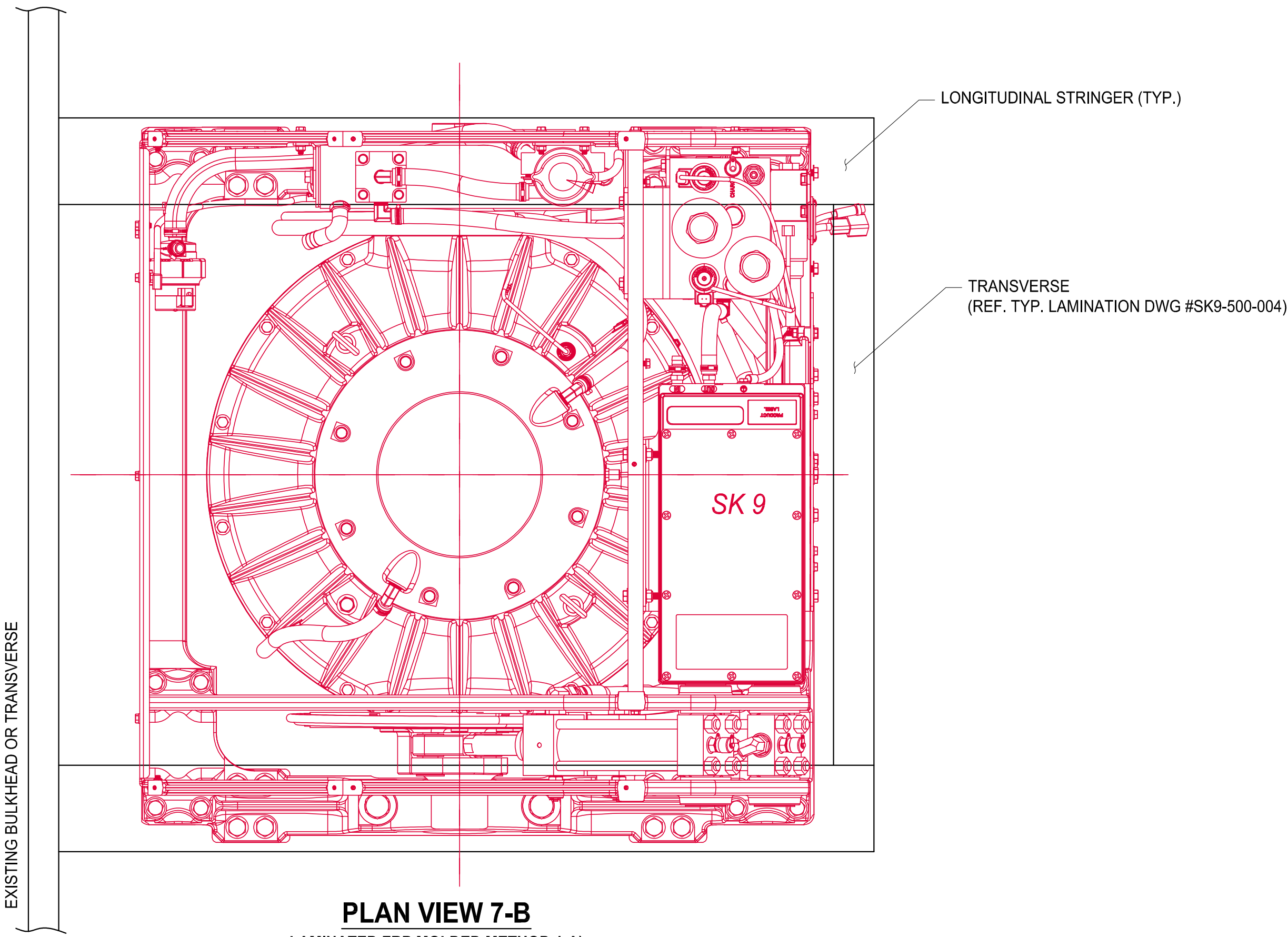
ELEVATION VIEW 7-C  
(LAMINATED FRP MOLDED METHOD 1-A)



SECTION 3-C  
(LAMINATED FRP MOLDED METHOD 1-A)




MINIMAL CLEARANCE FOR  
CABLES / HOSES (TYP.)



PLAN VIEW 7-B  
LAMINATED FRP MOLDED METHOD 1-A)

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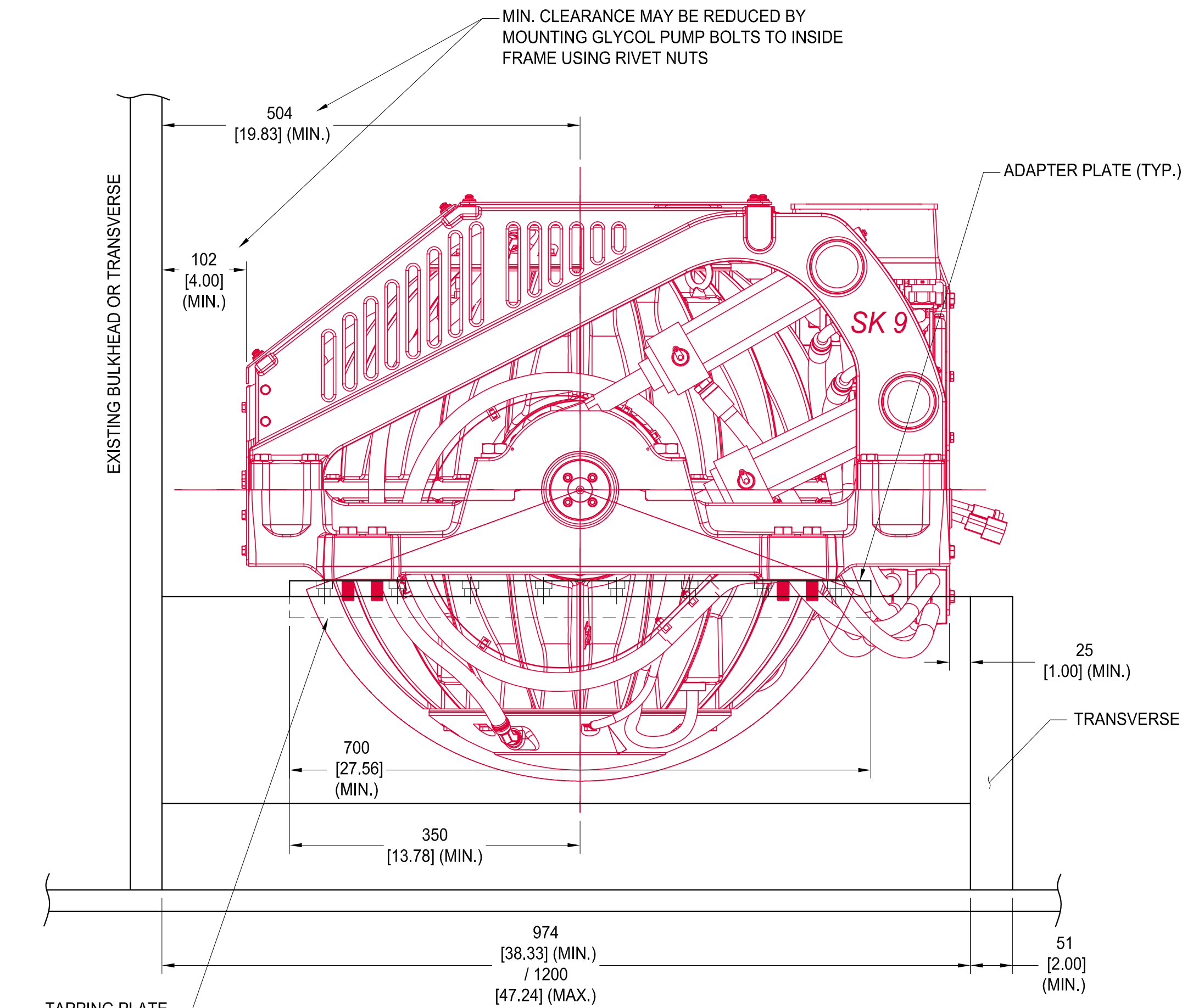
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	JC	13MAY2016	DWG NUMBER	REV. NO.	SHEET NO.
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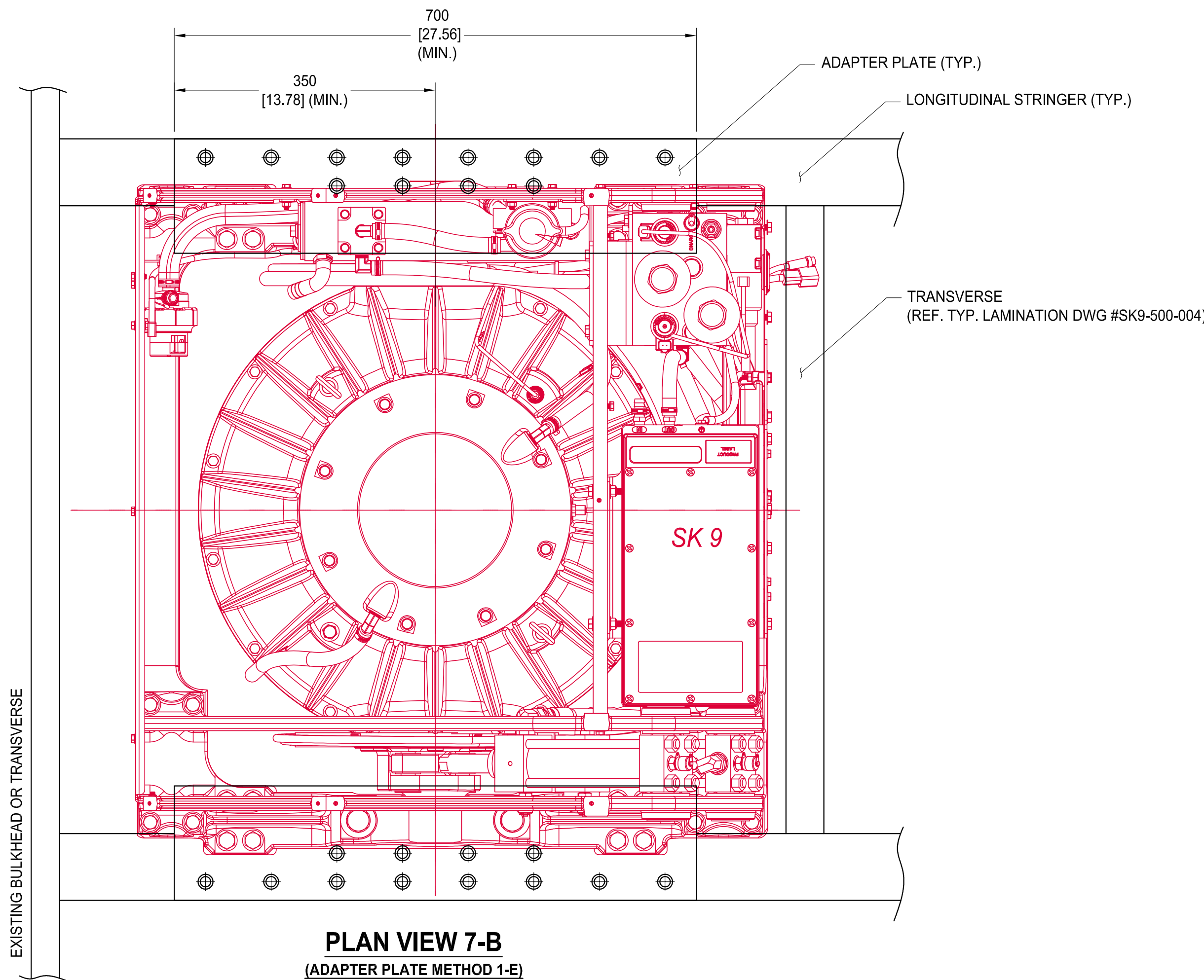
SECTION 1-E

SEAKEEPER 9 BOLT-IN METHOD  
LAMINATED WITH ADAPTER PLATE

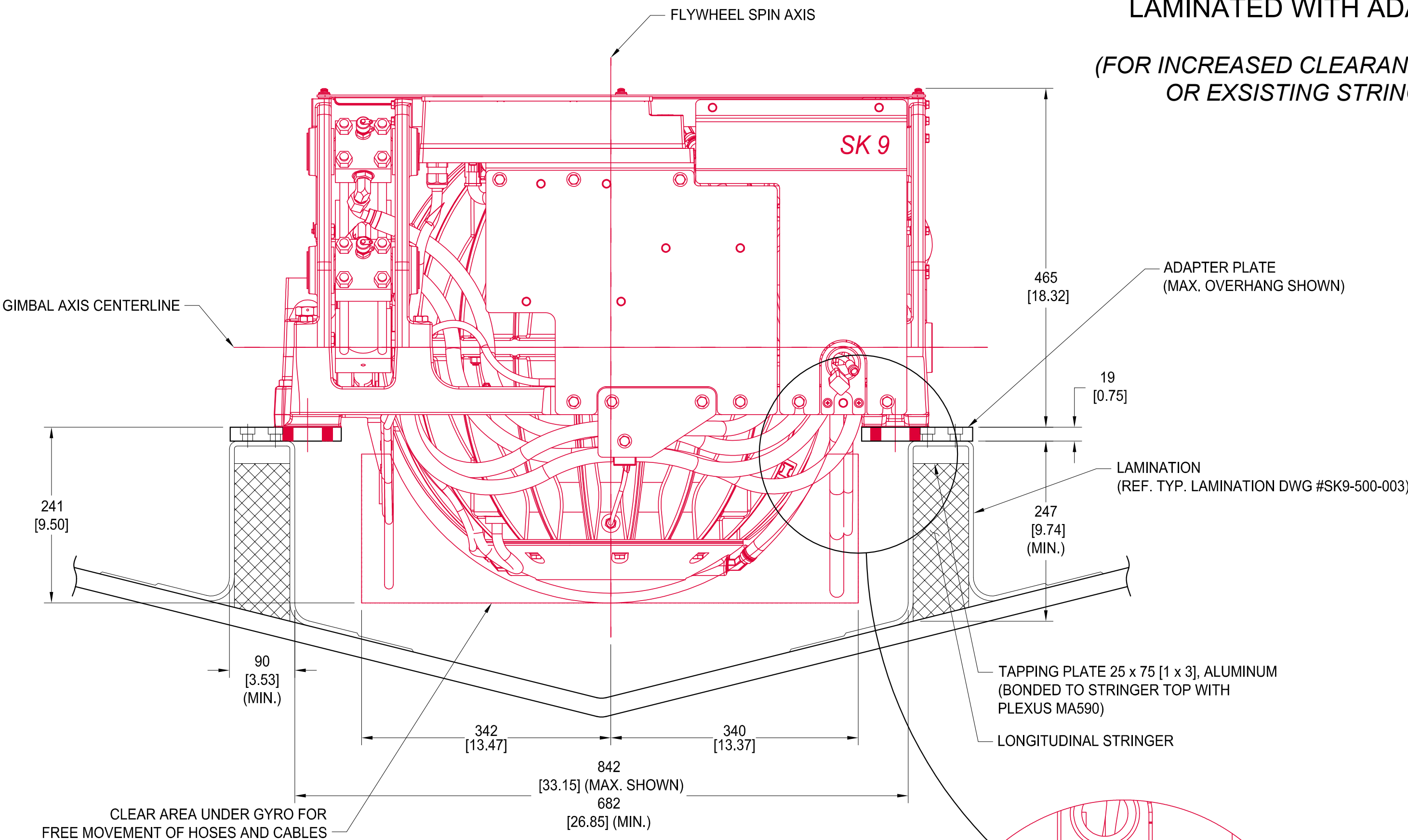
(FOR INCREASED CLEARANCE/TOLERANCE  
OR EXSISTING STRINGER LOCATION)



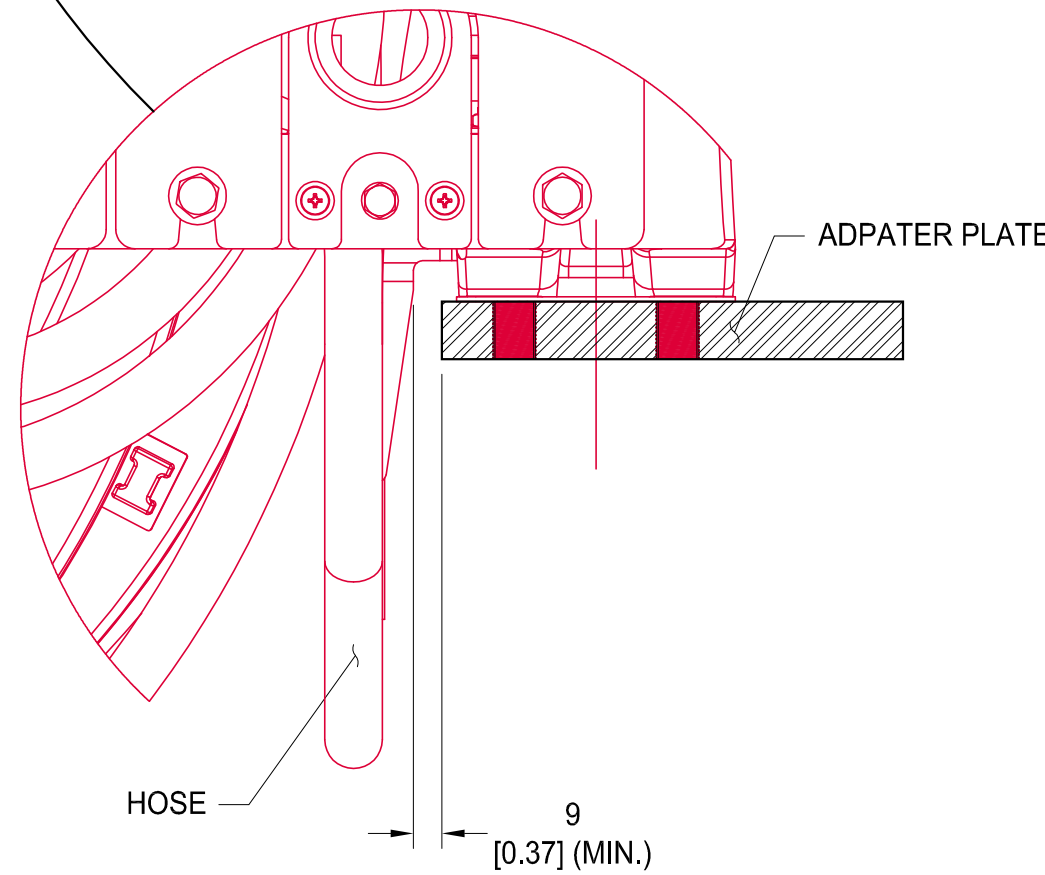
ELEVATION VIEW 7-C  
(ADAPTER PLATE METHOD 1-E)



PLAN VIEW 7-B  
(ADAPTER PLATE METHOD 1-E)



SECTION 3-C  
(ADAPTER PLATE METHOD 1-E)



MINIMAL CLEARANCE FOR  
CABLES / HOSES (TYP.)

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## SEAKEEPER 9 BOLT-IN METHOD ALUMINUM BOLTED FOUNDATION

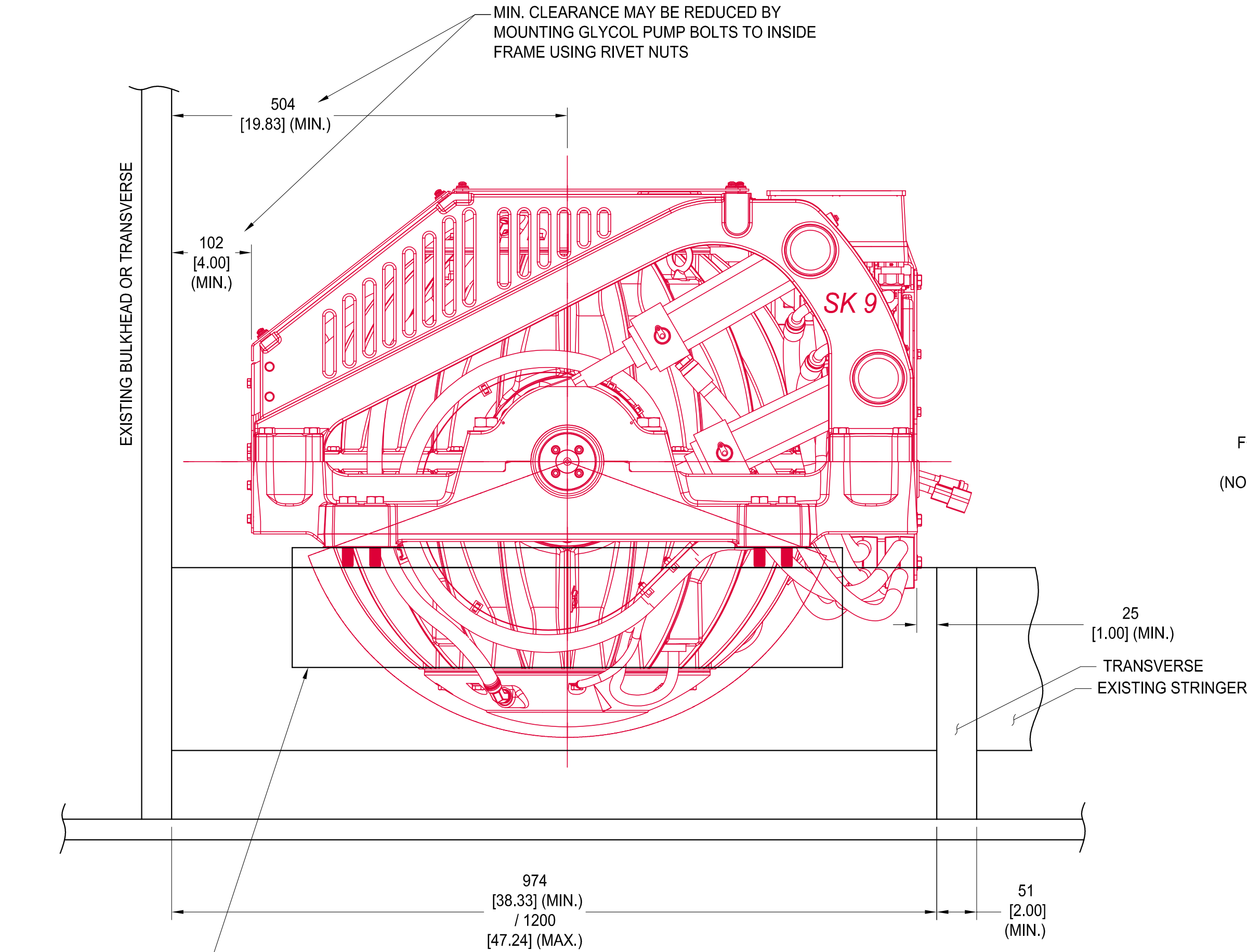


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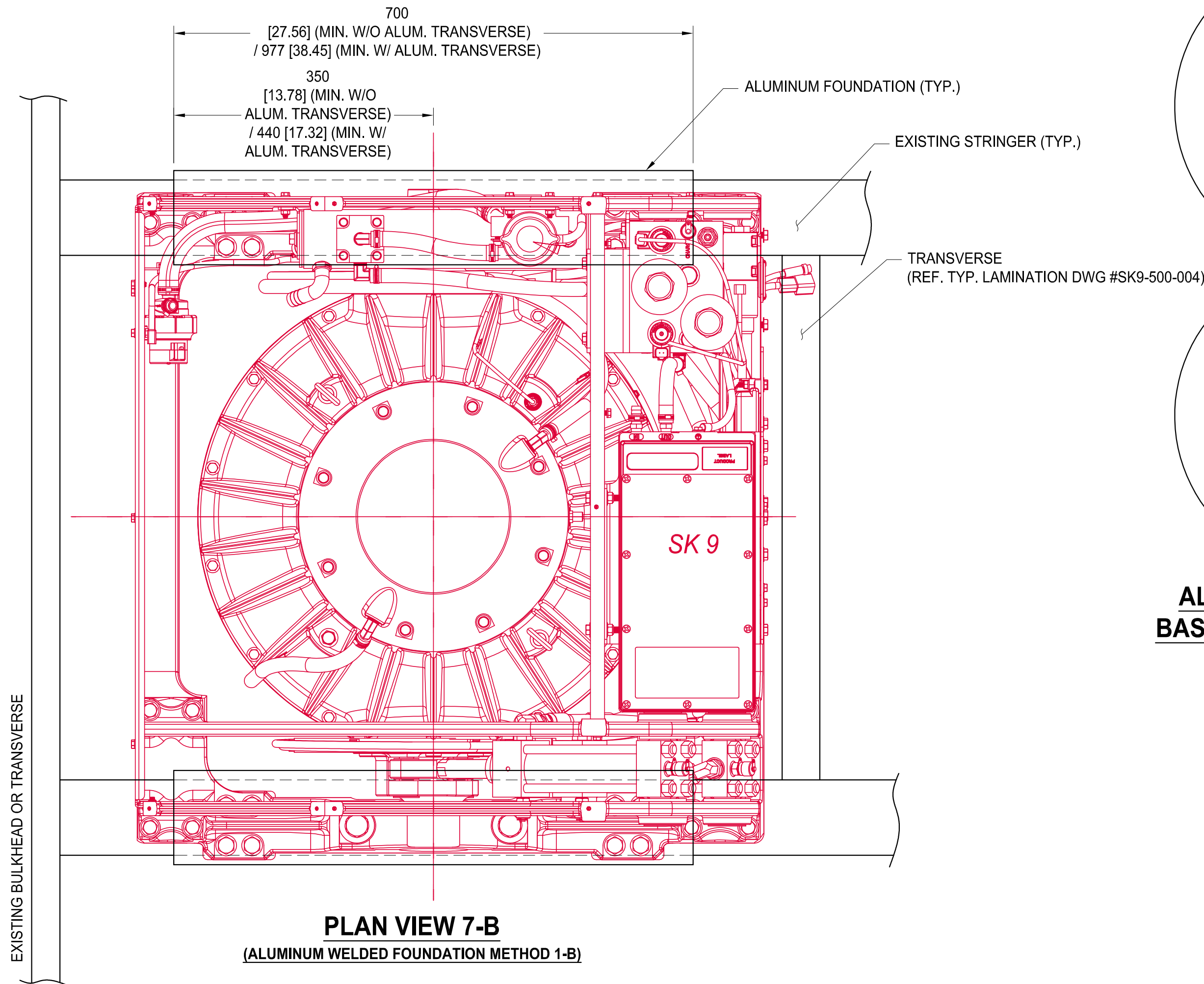
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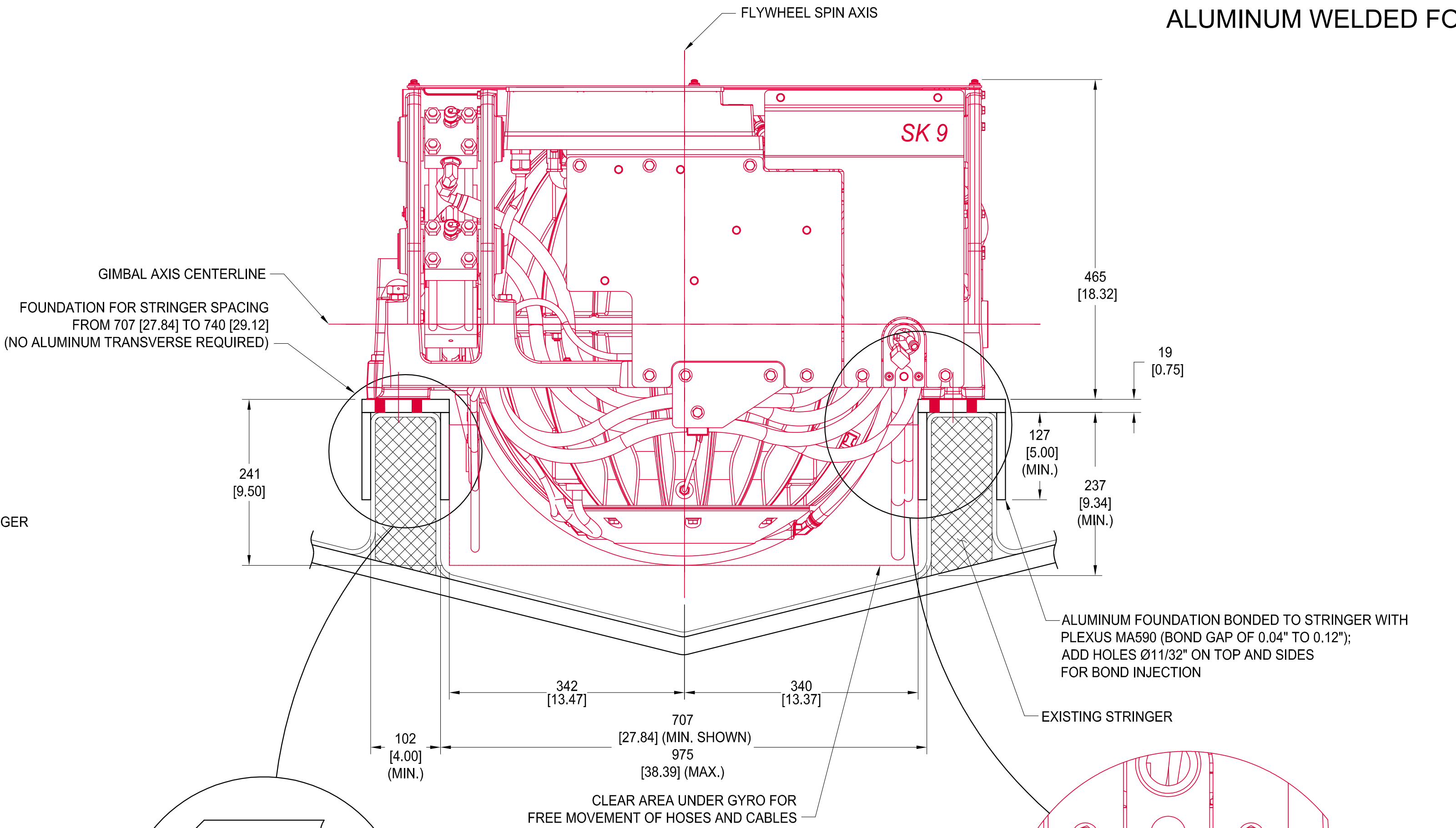
SEAKEEPER 9 BOLT-IN METHOD  
ALUMINUM WELDED FOUNDATION



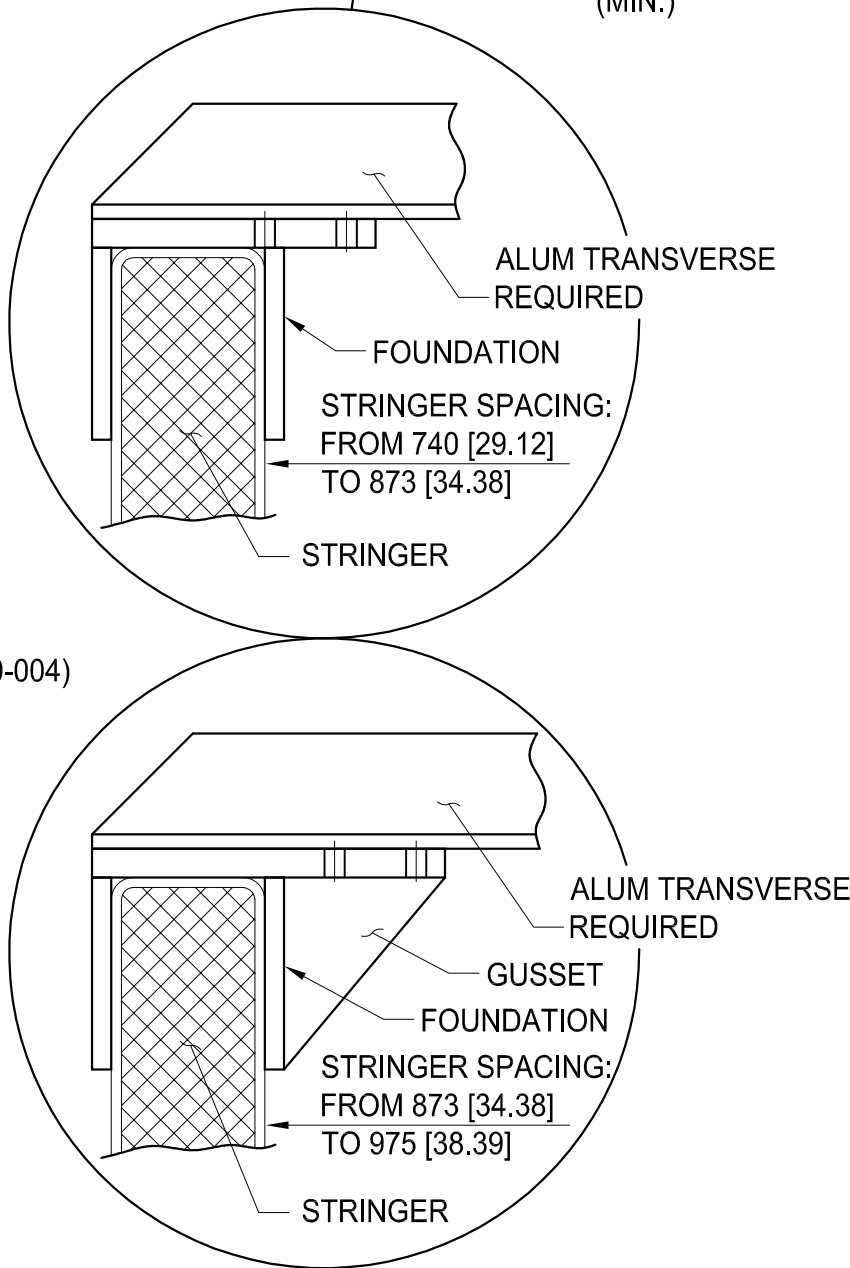
ELEVATION VIEW 7-C  
(ALUMINUM WELDED FOUNDATION METHOD 1-B)



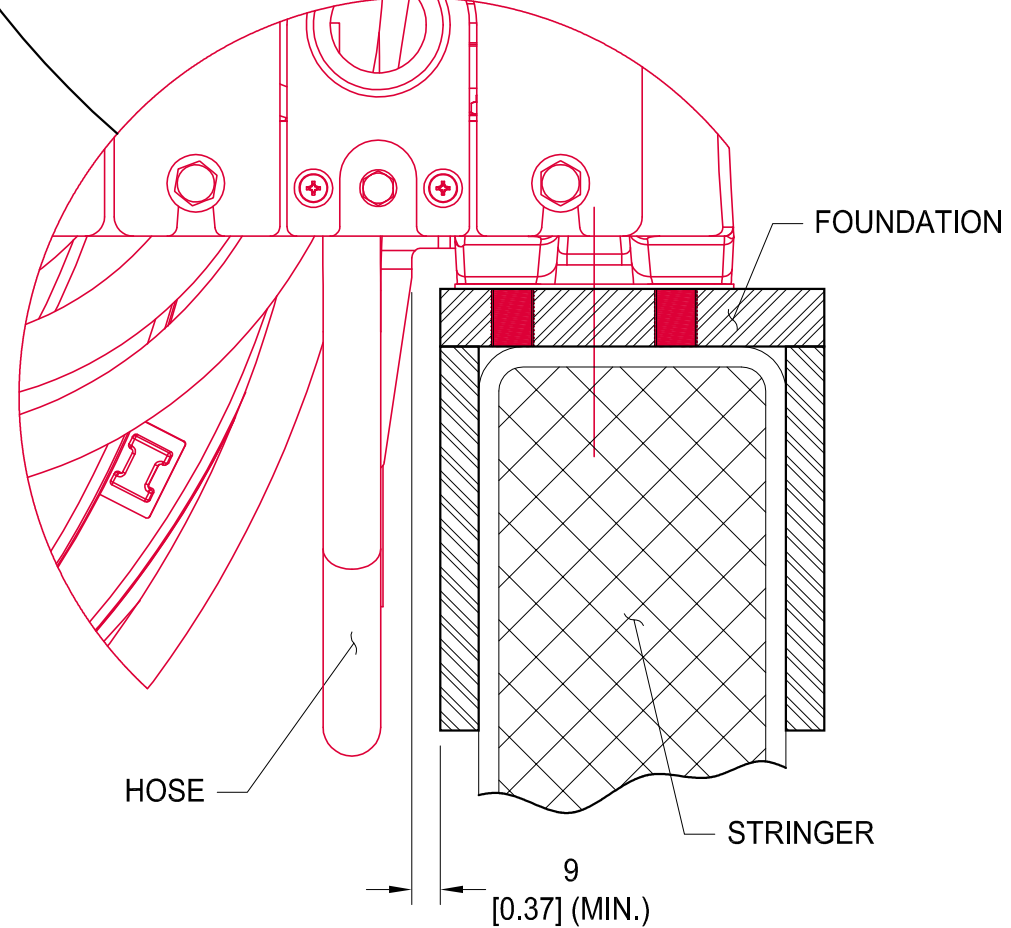
PLAN VIEW 7-B  
(ALUMINUM WELDED FOUNDATION METHOD 1-B)



SECTION 3-C  
(ALUMINUM WELDED FOUNDATION METHOD 1-B)




ALTERNATE FOUNDATIONS  
BASED ON STRINGER SPACING



MINIMAL CLEARANCE FOR  
CABLES / HOSES (TYP.)

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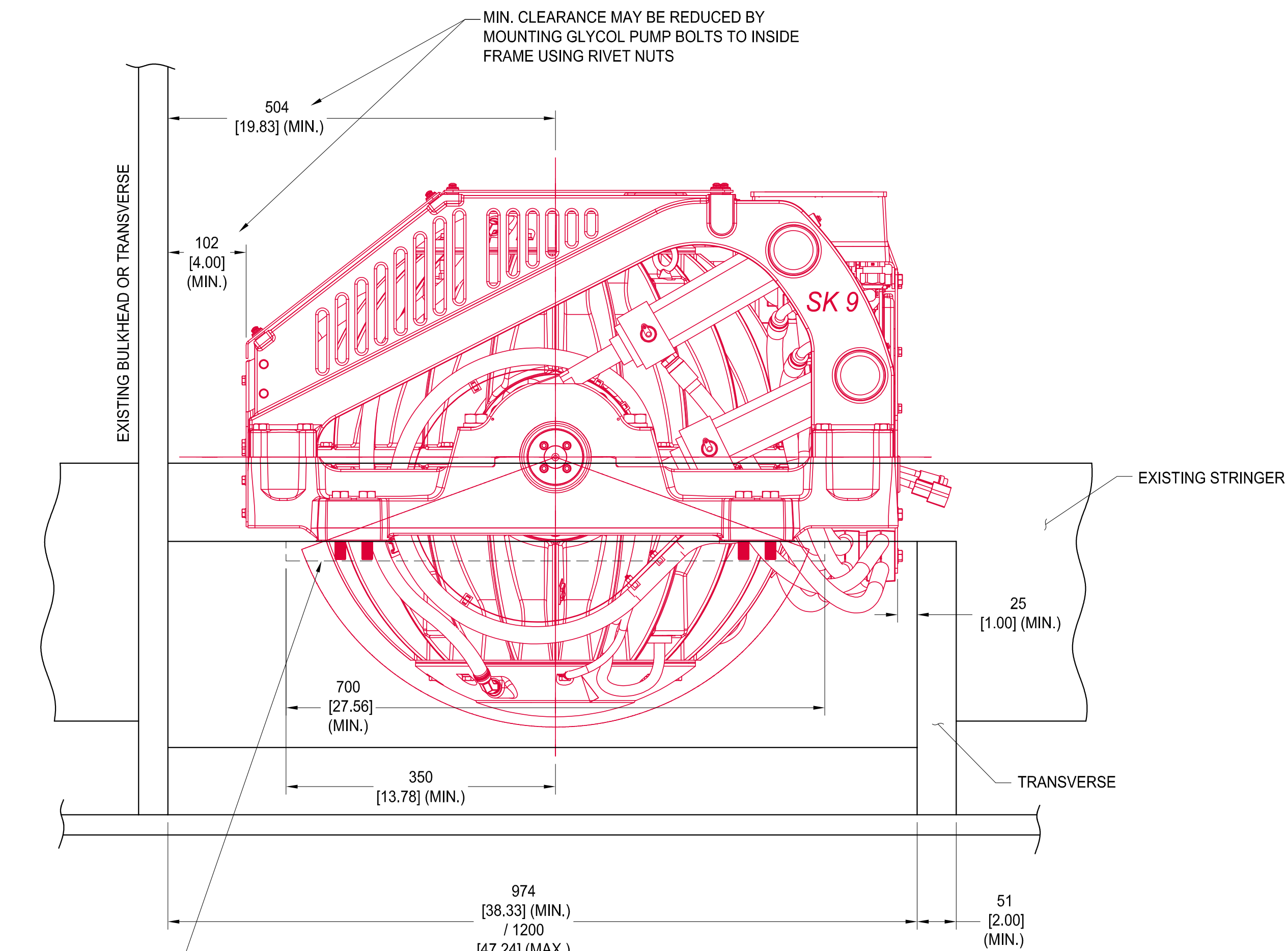
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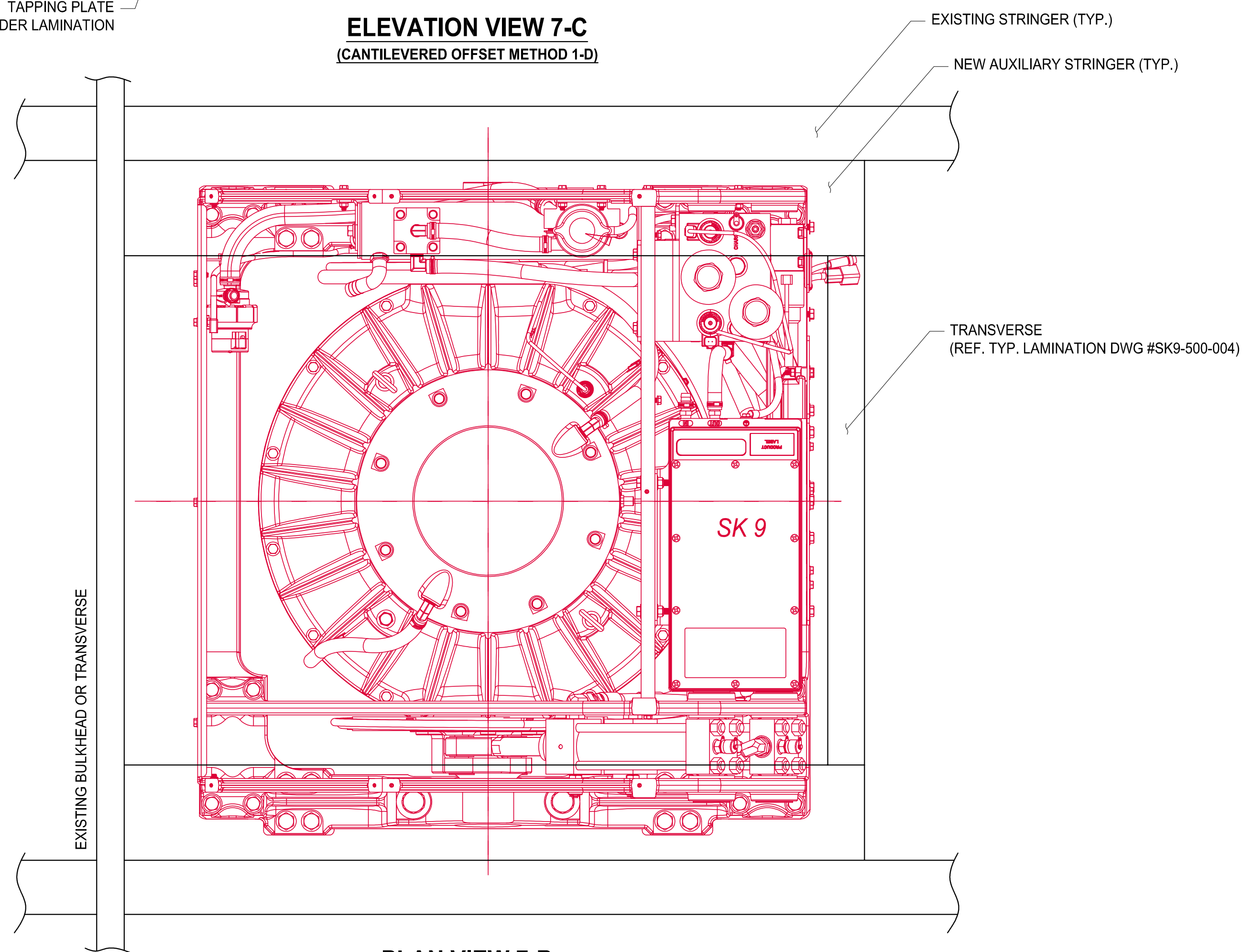


SECTION 1-D

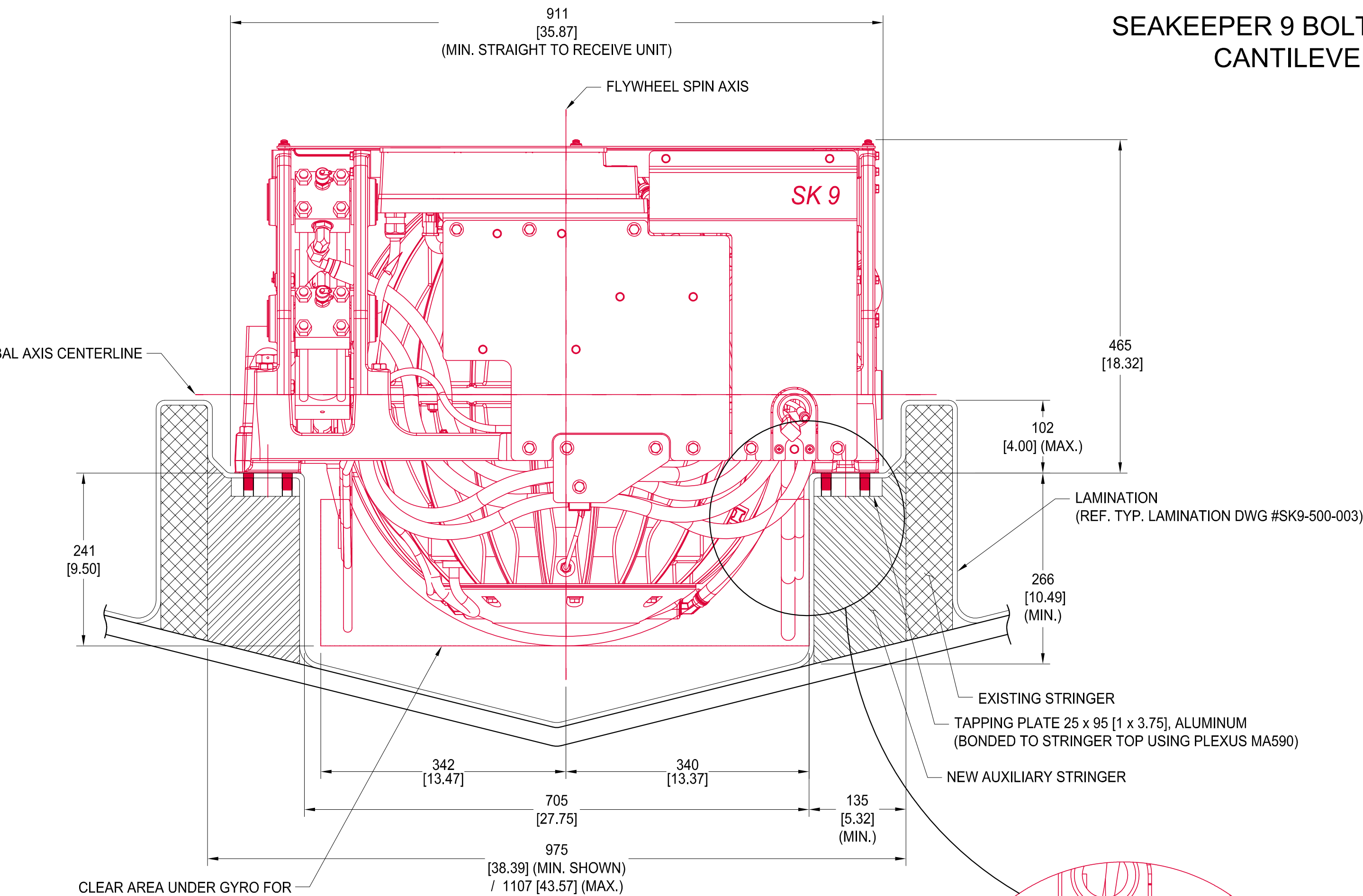
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CANTILEVERED OFFSET



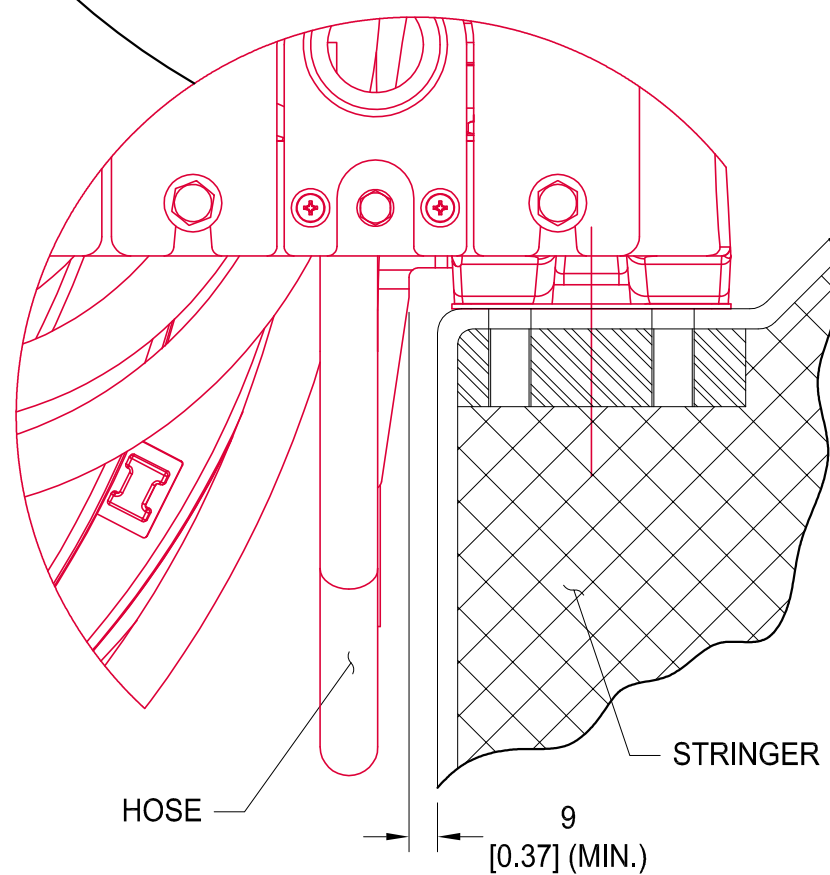
ELEVATION VIEW 7-C  
(CANTILEVERED OFFSET METHOD 1-D)



PLAN VIEW 7-B  
(CANTILEVERED OFFSET METHOD 1-D)




SECTION 3-C  
(CANTILEVERED OFFSET METHOD 1-D)



MINIMAL CLEARANCE FOR  
CABLES / HOSES (TYP.)

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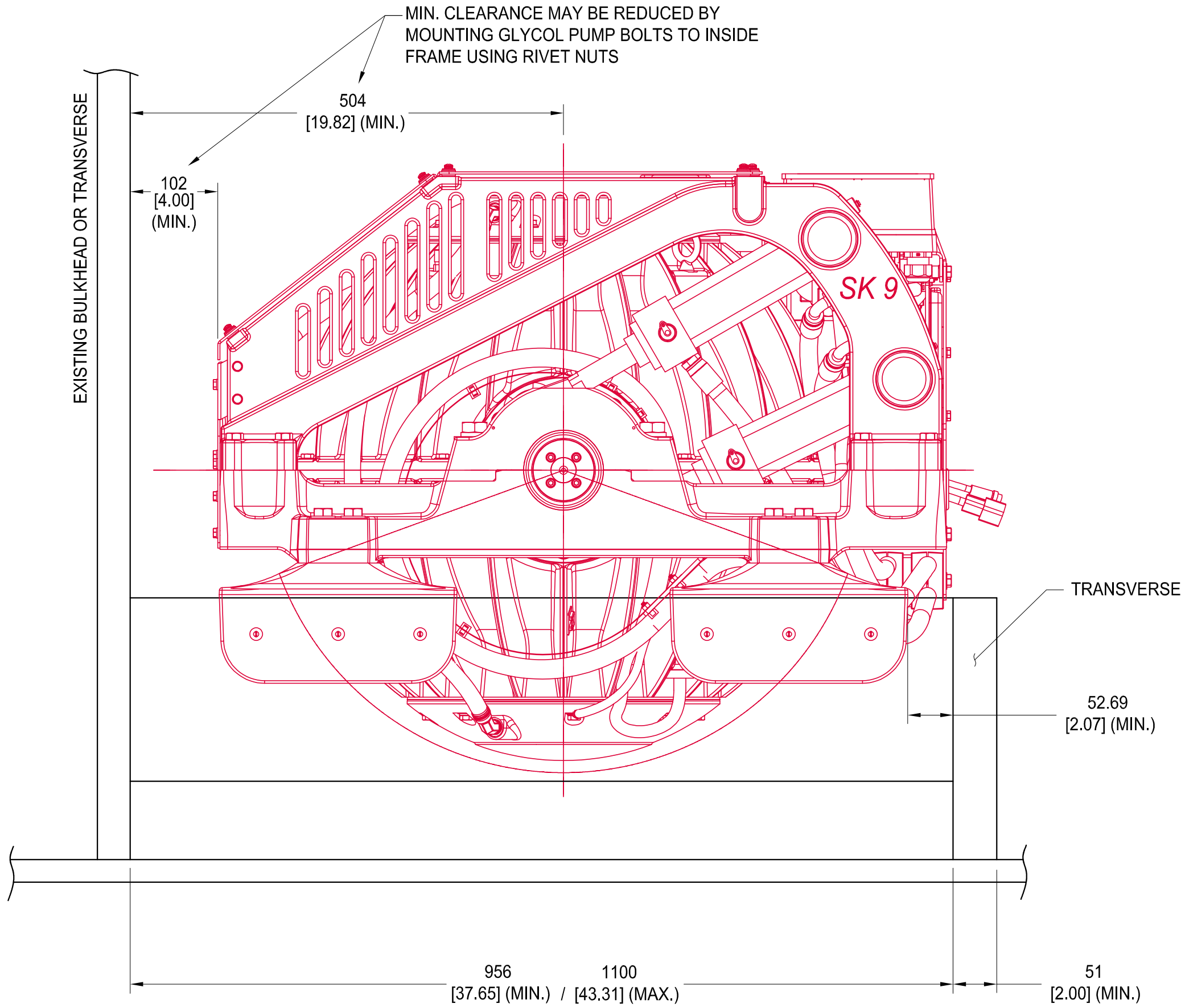
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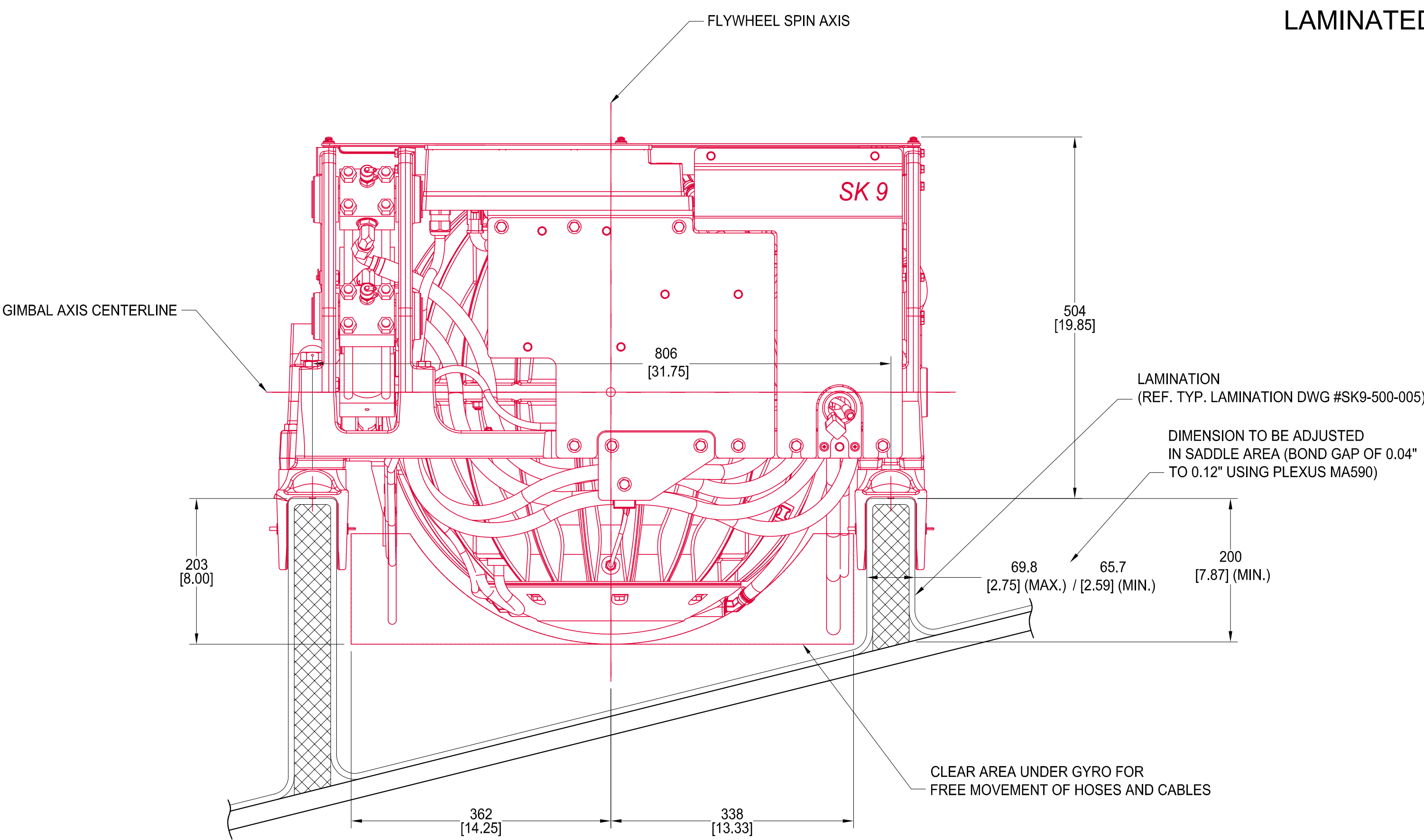


SECTION 2-A

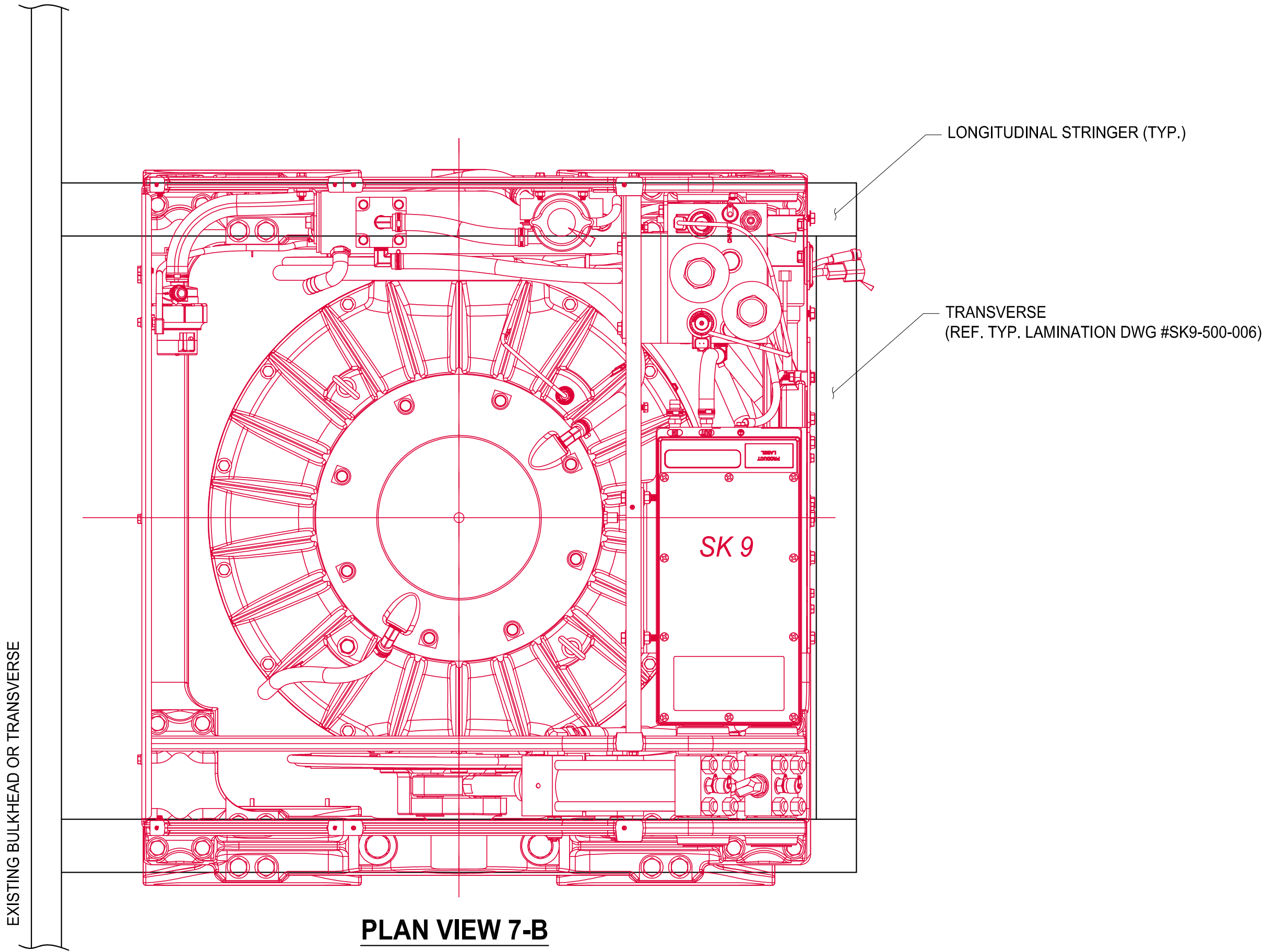
SEAKEEPER 9 BOND-IN METHOD  
LAMINATED FRP MOLDED



ELEVATION VIEW 7-C  
(LAMINATED FRP MOLDED METHOD 2-A)




SECTION 3-C  
(LAMINATED FRP MOLDED METHOD 2-A)



PLAN VIEW 7-B  
(LAMINATED FRP MOLDED METHOD 2-A)

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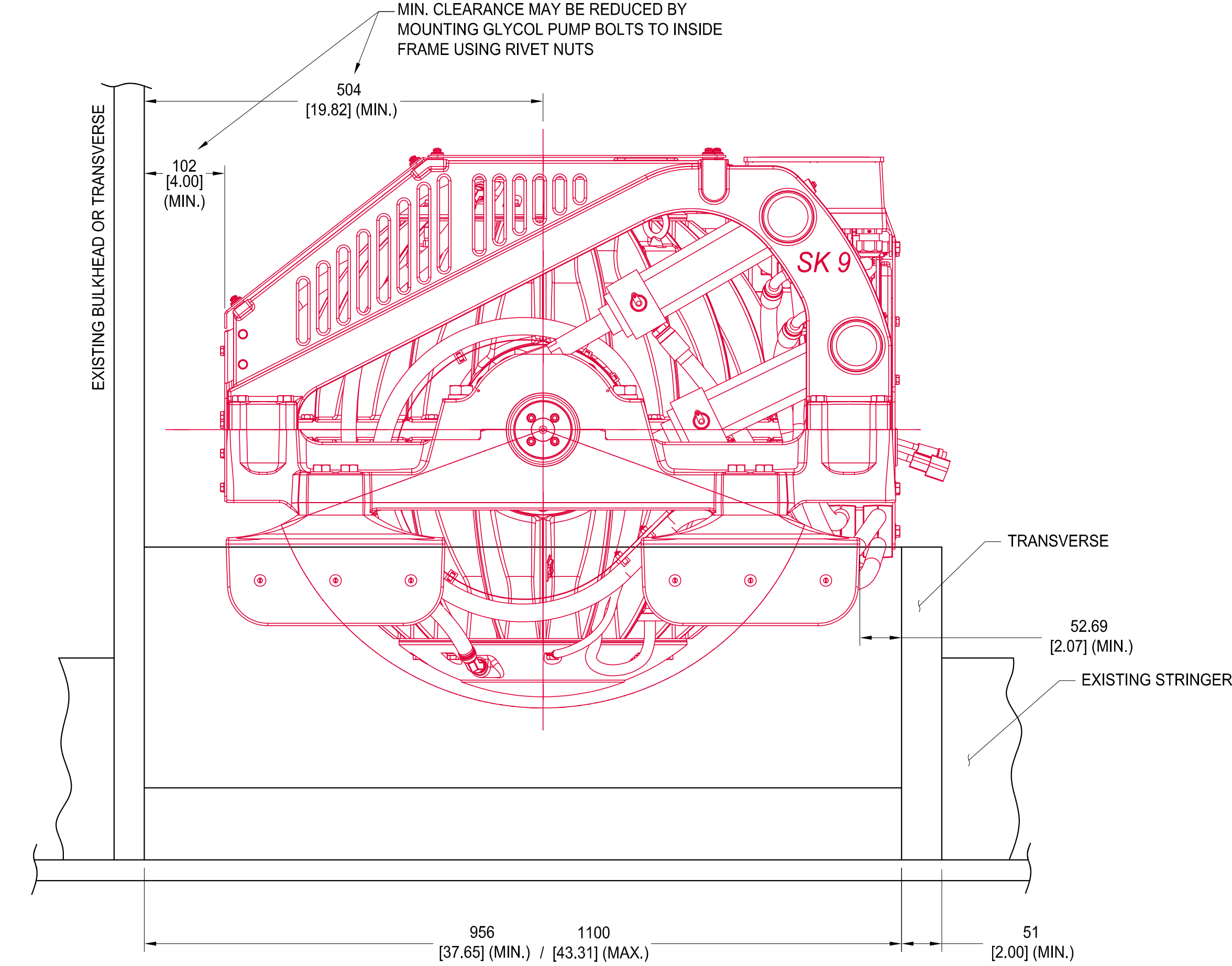
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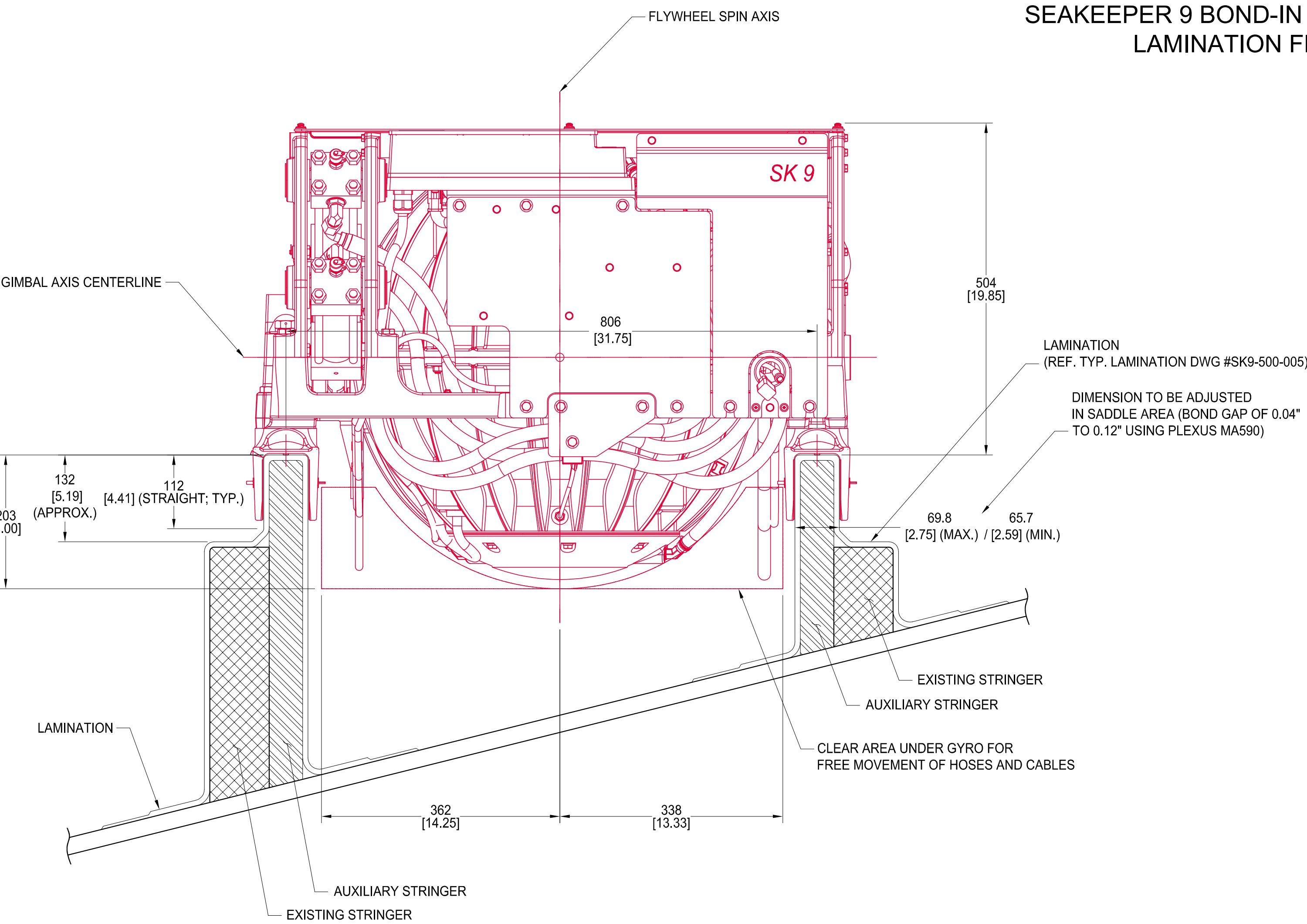


SECTION 2-B

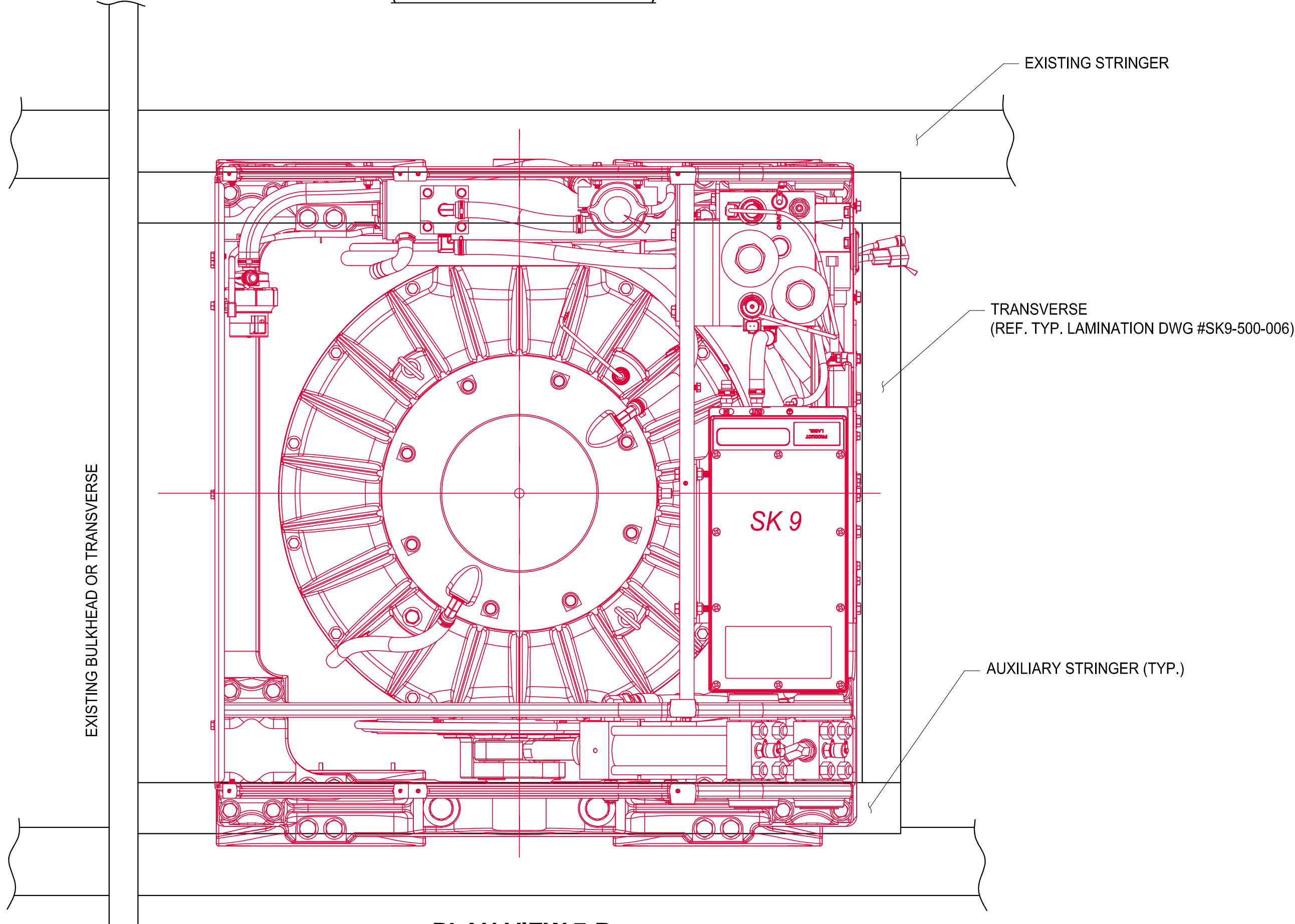
SEAKEEPER 9 BOND-IN METHOD  
LAMINATION FRP REFIT



ELEVATION VIEW 7-C  
(LAMINATED FRP REFIT METHOD 2-B)




SECTION VIEW 3-C  
(LAMINATED FRP REFIT METHOD 2-B)



PLAN VIEW 7-B  
(LAMINATED FRP REFIT METHOD 2-B)

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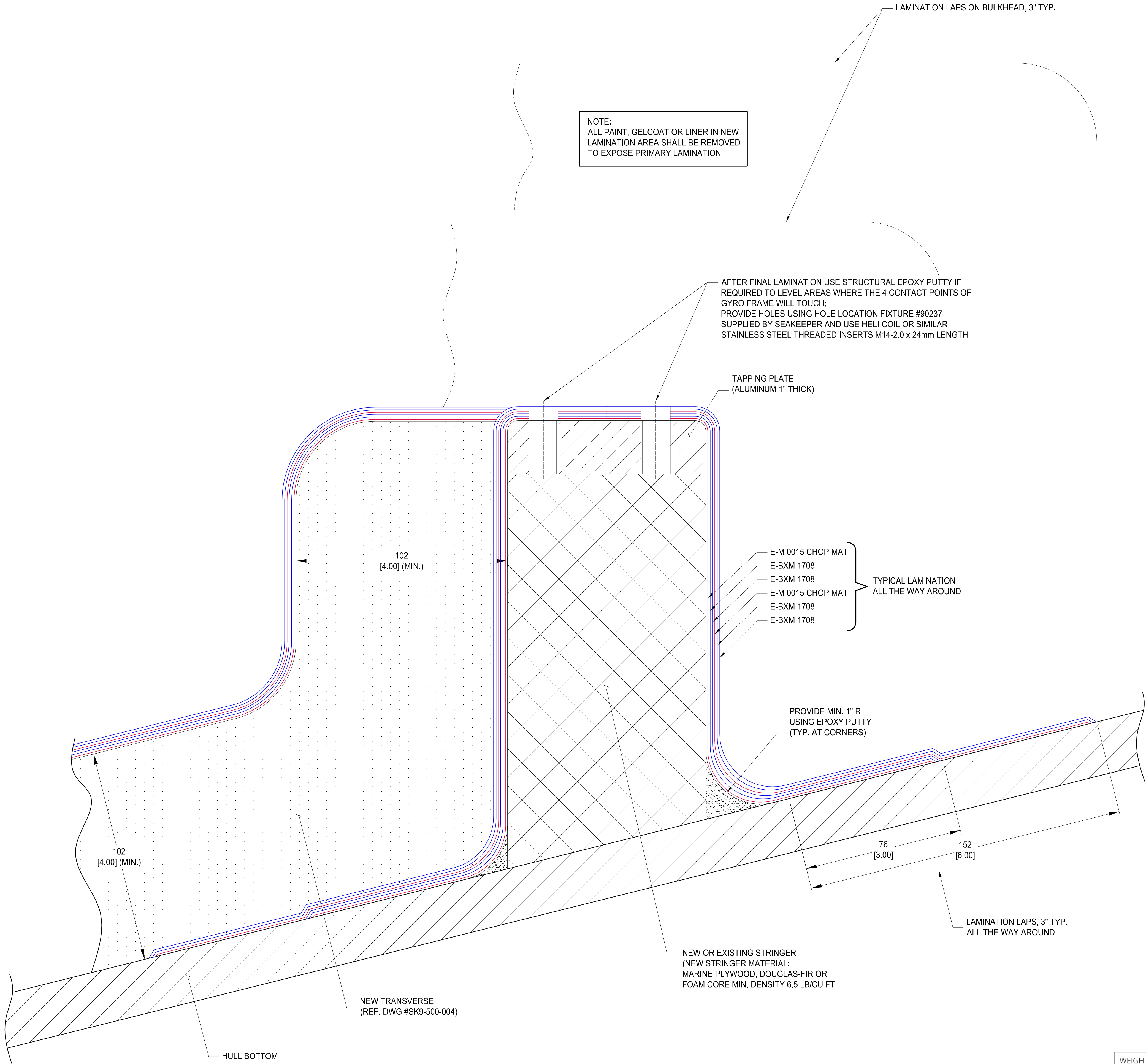
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	PROD APPR:	DATE:	90384	1
				10 OF 14



SECTION 5-C

SEAKEEPER 9 BOLT-IN METHOD  
STRINGER LAMINATION, TYP.




1.TYPICAL LAMINATION		
STEP	LAMINA	THICKNESS (IN)
1.01	E-M 0015 CHOP MAT	0.036
1.02	E-BXM 1708	0.048
1.03	E-BXM 1708	0.048
1.04	E-M 0015 CHOP MAT	0.036
1.05	E-BXM 1708	0.048
1.06	E-BXM 1708	0.048
COMPOSITE THICKNESS		0.264

2. OPTIONAL LAMINATION		
STEP	LAMINA	THICKNESS (IN)
2.01	E-M 0015 CHOP MAT	0.036
2.02	E-TLXM 2208	0.056
2.03	E-TLXM 2208	0.056
2.04	E-TLXM 2208	0.056
2.05	E-TLXM 2208	0.056
COMPOSITE THICKNESS		0.260

3. OPTIONAL LAMINATION		
STEP	LAMINA	THICKNESS (IN)
3.01	E-M 0015 CHOP MAT	0.036
3.02	E-LTM 1815	0.062
3.03	E-LTM 1815	0.062
3.04	E-LTM 1815	0.062
3.05	E-LTM 1808	0.047
COMPOSITE THICKNESS		0.269

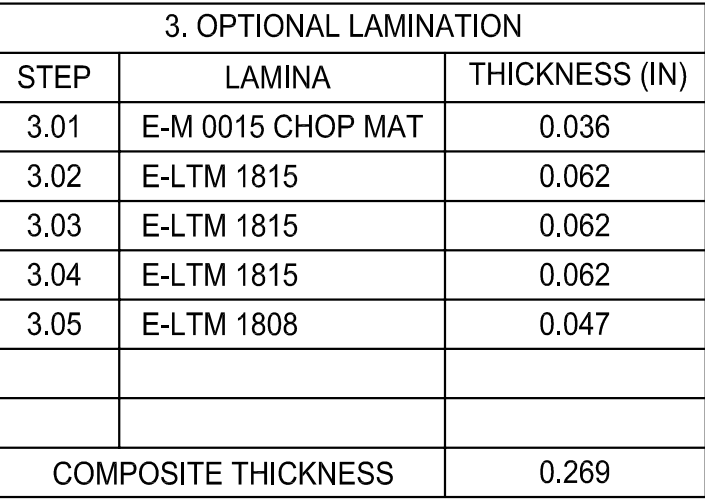
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MATERIAL:			SEAKEEPER 9 SAMPLE FOUNDATION DESIGN			
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SEAKEEPER 9 BOLT-IN METHOD  
TRANSVERSE LAMINATION, TYP.



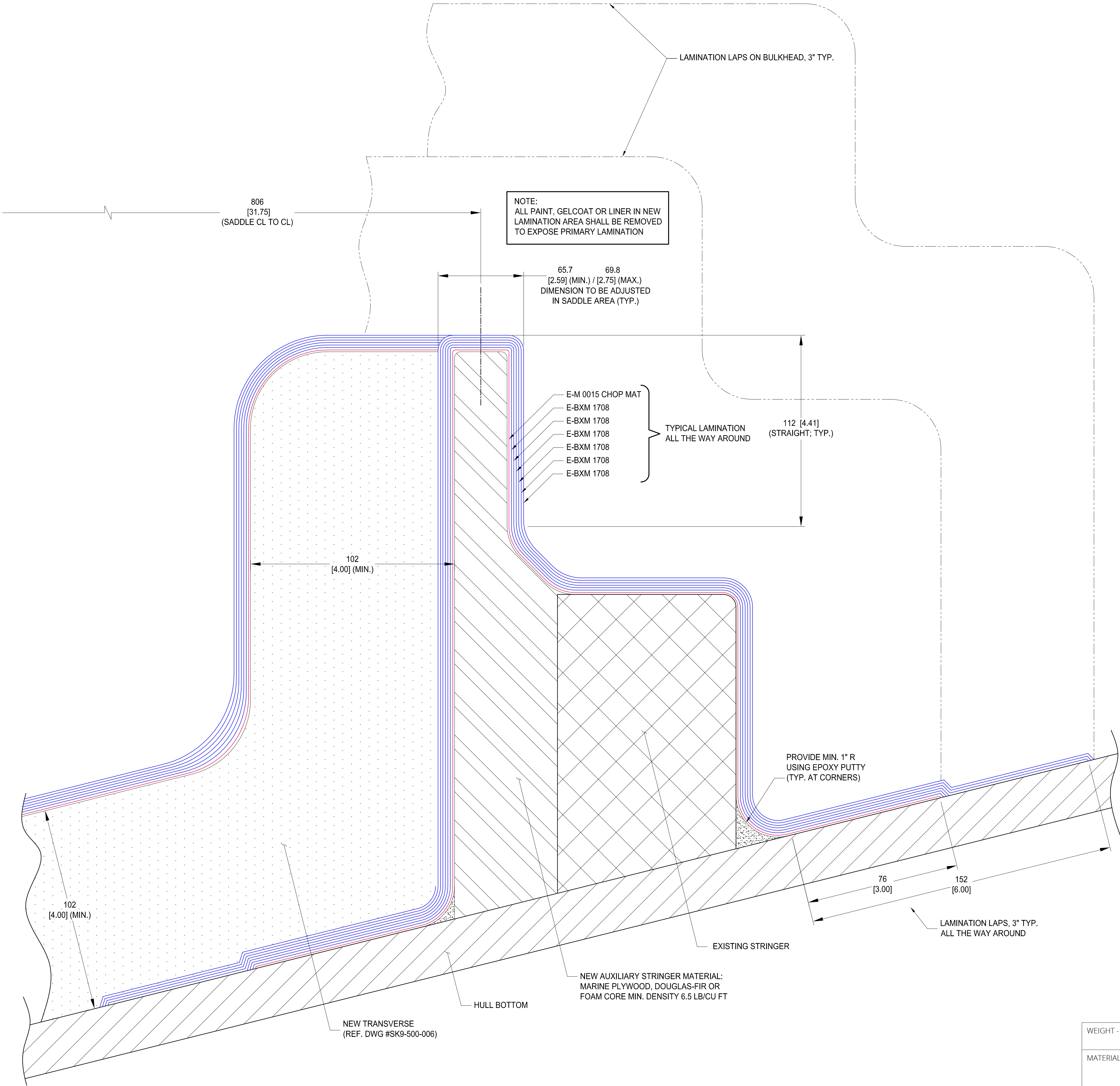
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		PROD APPR:		REV. NO.	
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				90384	
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SECTION 5-C

SEAKEEPER 9 BOND-IN METHOD  
STRINGER LAMINATION, TYP.




1.TYPICAL LAMINATION		
STEP	LAMINA	THICKNESS (IN)
1.01	E-M 0015 CHOP MAT	0.036
1.02	E-BXM 1708	0.048
1.03	E-BXM 1708	0.048
1.04	E-BXM 1708	0.048
1.05	E-BXM 1708	0.048
1.06	E-BXM 1708	0.048
1.07	E-BXM 1708	0.048
COMPOSITE THICKNESS		0.324

2. OPTIONAL LAMINATION		
STEP	LAMINA	THICKNESS (IN)
2.01	E-M 0015 CHOP MAT	0.036
2.02	E-TLXM 2208	0.056
2.03	E-TLXM 2208	0.056
2.04	E-TLXM 2208	0.056
2.05	E-TLXM 2208	0.056
2.06	E-TLXM 2208	0.056
COMPOSITE THICKNESS		0.316

3. OPTIONAL LAMINATION		
STEP	LAMINA	THICKNESS (IN)
3.01	E-M 0015 CHOP MAT	0.036
3.02	E-LTM 1815	0.062
3.03	E-LTM 1808	0.047
3.04	E-LTM 1815	0.062
3.05	E-LTM 1808	0.047
3.06	E-LTM 1815	0.062
COMPOSITE THICKNESS		0.316

FOR INFORMATION ONLY TO ILLUSTRATE  
TYPICAL GYRO INSTALLATION  
-NOT FOR DESIGN-

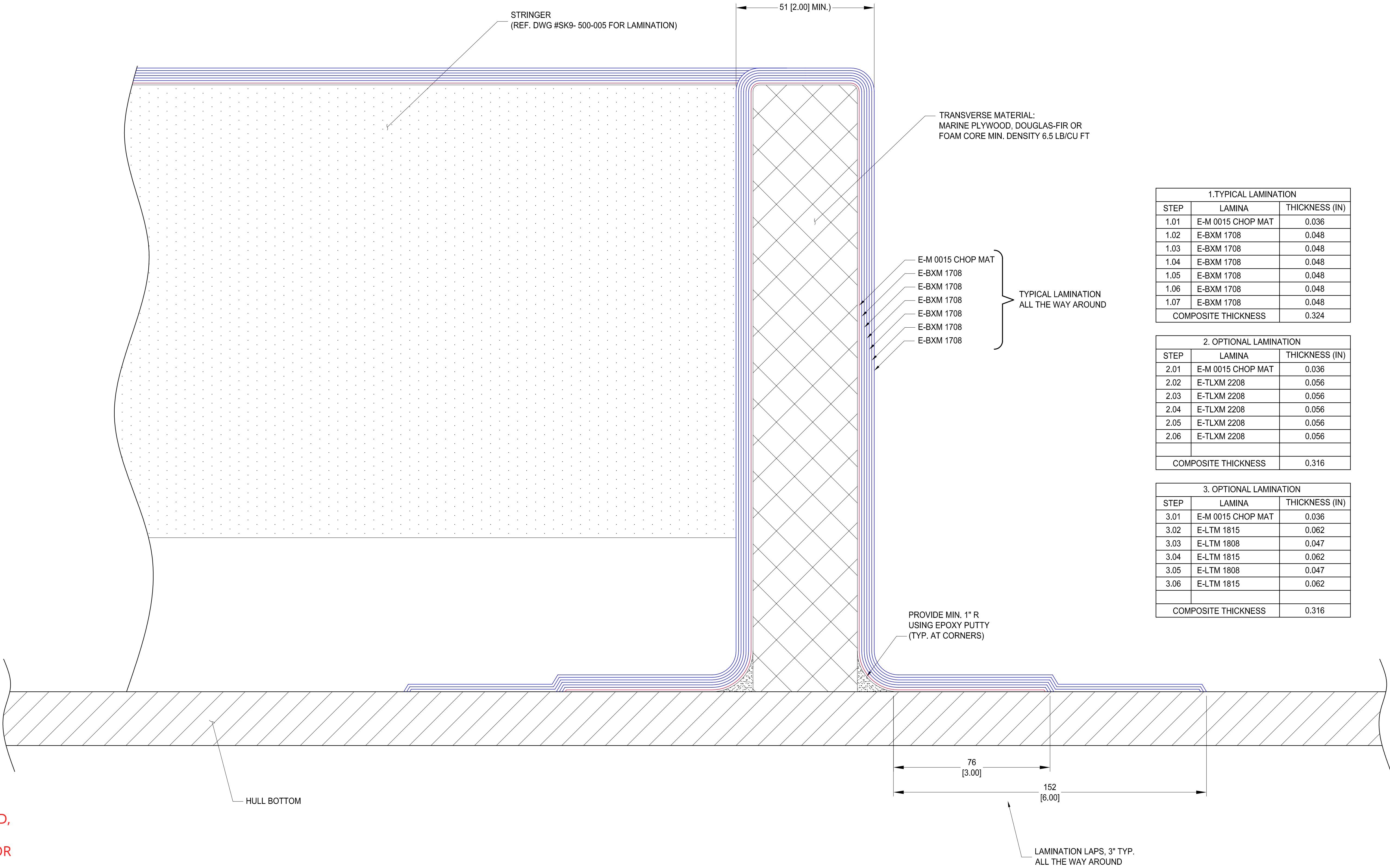
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WEIGHT - LBS:				NAME:		SEAKEEPER 9 SAMPLE FOUNDATION DESIGN	
MATERIAL:		DRAWN:	DATE:	DWG NUMBER		REV. NO.	SHEET NO.
		RLK	13MAY2016				
		ENG APPR:	DATE:				
		JC	13MAY2016	90384		1	13 OF 14
PROD APPR:		DATE:					

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SECTION 5-C

SEAKEEPER 9 BOND-IN METHOD  
TRANSVERSE LAMINATION



1.TYPICAL LAMINATION		
STEP	LAMINA	THICKNESS (IN)
1.01	E-M 0015 CHOP MAT	0.036
1.02	E-BXM 1708	0.048
1.03	E-BXM 1708	0.048
1.04	E-BXM 1708	0.048
1.05	E-BXM 1708	0.048
1.06	E-BXM 1708	0.048
1.07	E-BXM 1708	0.048
COMPOSITE THICKNESS		0.324

2. OPTIONAL LAMINATION		
STEP	LAMINA	THICKNESS (IN)
2.01	E-M 0015 CHOP MAT	0.036
2.02	E-TLXM 2208	0.056
2.03	E-TLXM 2208	0.056
2.04	E-TLXM 2208	0.056
2.05	E-TLXM 2208	0.056
2.06	E-TLXM 2208	0.056
COMPOSITE THICKNESS		0.316


3. OPTIONAL LAMINATION		
STEP	LAMINA	THICKNESS (IN)
3.01	E-M 0015 CHOP MAT	0.036
3.02	E-LTM 1815	0.062
3.03	E-LTM 1808	0.047
3.04	E-LTM 1815	0.062
3.05	E-LTM 1808	0.047
3.06	E-LTM 1815	0.062
COMPOSITE THICKNESS		0.316

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FOR INFORMATION ONLY TO ILLUSTRATE  
TYPICAL GYRO INSTALLATION  
-NOT FOR DESIGN-

WEIGHT - LBS:	DRAWN: RLK ENG APPR: JC PROD APPR:	DATE: 13MAY2016 DATE: 13MAY2016 DATE:	NAME: SEAKEEPER 9 SAMPLE FOUNDATION DESIGN		
MATERIAL:			DWG NUMBER	REV. NO.	SHEET NO.
			90384	1	14 OF 14

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