

NOTES: 1) THIS TEMPLATE IS TO BE USED FOR LOCATING AND MARKING THE POSITION OF THE TAPPED HOLES FOR MOUNTING THE GYRO TO THE BOAT STRUCTURE. IT IS NOT INTENDED TO BE USED AS A DRILL GUIDE WHEN DRILLING THE MINOR DIAMETER FOR THESE TAPPED HOLES. IT IS VERY IMPORTANT THAT THE DRILLED MINOR DIAMETER HOLES ARE PLUMB OR PERPINDICULAR TO THE MOUNTING SURFACE. SEAKEEPER RECCOMMENDS THAT SOME TYPE OF DRILL GUIDE BE USED WHEN DRILLING TO ENSURE PERPINDICULARITY.
2) A SUGGESTED EXAMPLE OF A RECCOMENDED DRILL GUIDE IS SHOWN BELOW, AVAILABLE FROM McMASTER CARR.

Drill Guides for Portable Drills



Drill precise holes without a drill press. Simply attach the chuck on your 3/8" or 1/2" capacity portable drill to the drill guide's drive spindle. A dual-locking knob and handle with an easy-to-read protractor let you position your drill up to 45° in either direction. Guides have a built-in V-groove that centers round material up to 2 1/2" in diameter.

Overall height in vertical position is 11 1/2". Includes a chuck and a chuck key.

Chuck Capacity

3/8"

1/2"

8898A21

8898A31

Each

\$42.46

62.77

Product Detail

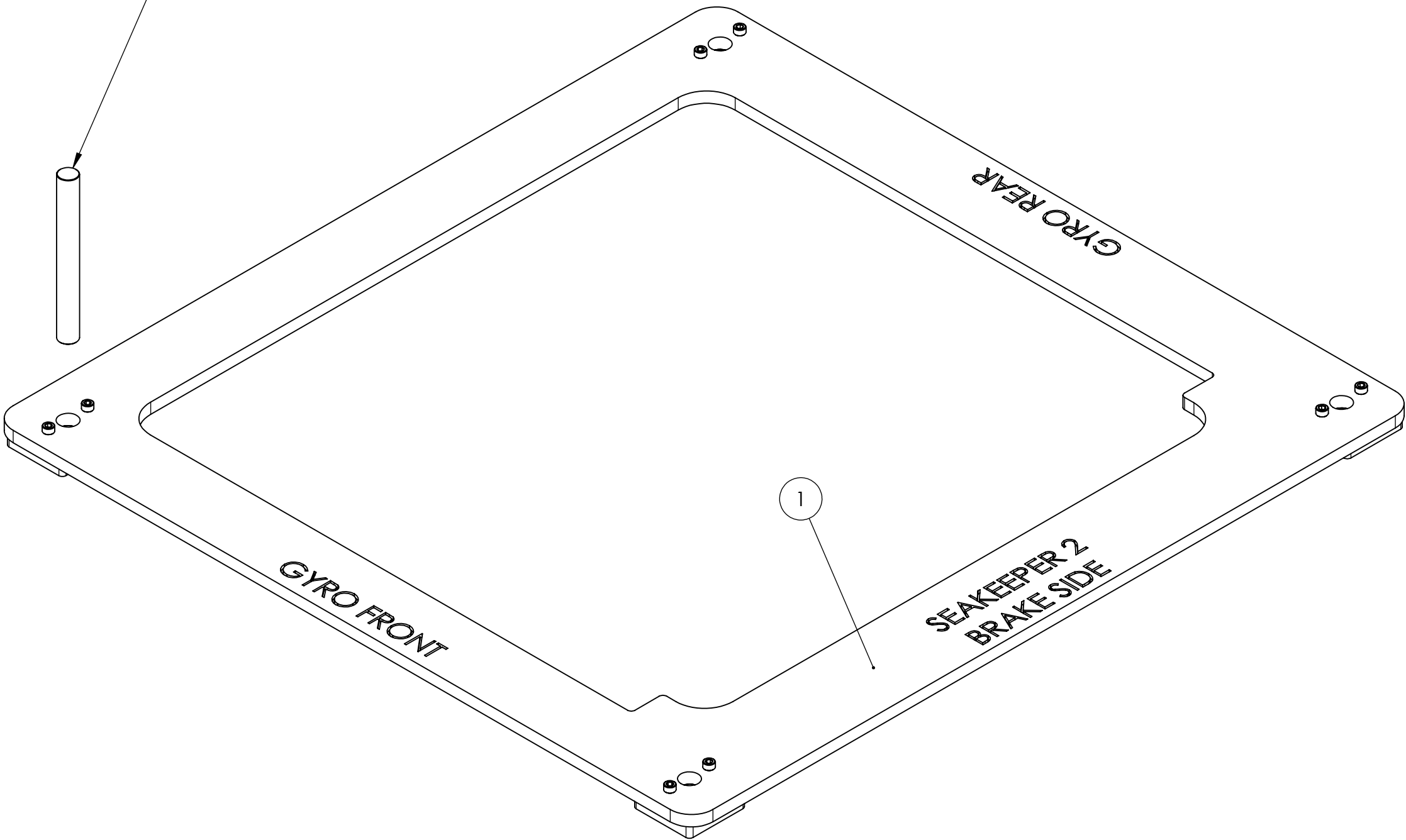
☐ Each


Drill Guide for Portable Drills, Furnished with 1/2" Capacity Chuck & Key

ADD TO ORDER

In stock

TRANSFER PUNCH IS INCLUDED, TO BE USED TO CENTER PUNCH HOLE LOCATION WHEN USING TEMPLATE FOR DIRECT BOLT-IN INSTALLATION.



2	40493	14.5mm TRANSFER PUNCH	HARDENED STEEL	1		
1	11887	SK2 INSTALLATION TEMPLATE PLATE	---	1		
ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	QTY.	NOTE	
			<div><div><div>PROPRIETARY AND CONFIDENTIAL</div><div>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED.</div></div><div><div>SEAKEEPER®</div><div>Seakeeper Inc. 44425 Pecan Court, Suite 151 California, MD 20619</div></div></div>			
			NAME: SK2 INSTALLATION FIXTURE KIT			
			DWG NUMBER 90473		REV. NO. 1	SHEET NO. 1 OF 1
			WEIGHT - LBS : ---			
			MATERIAL: ---			
DRAWN: BEN		DATE: 19FEB2018				
ENG APPR:		DATE:				
PROD APPR:		DATE:				