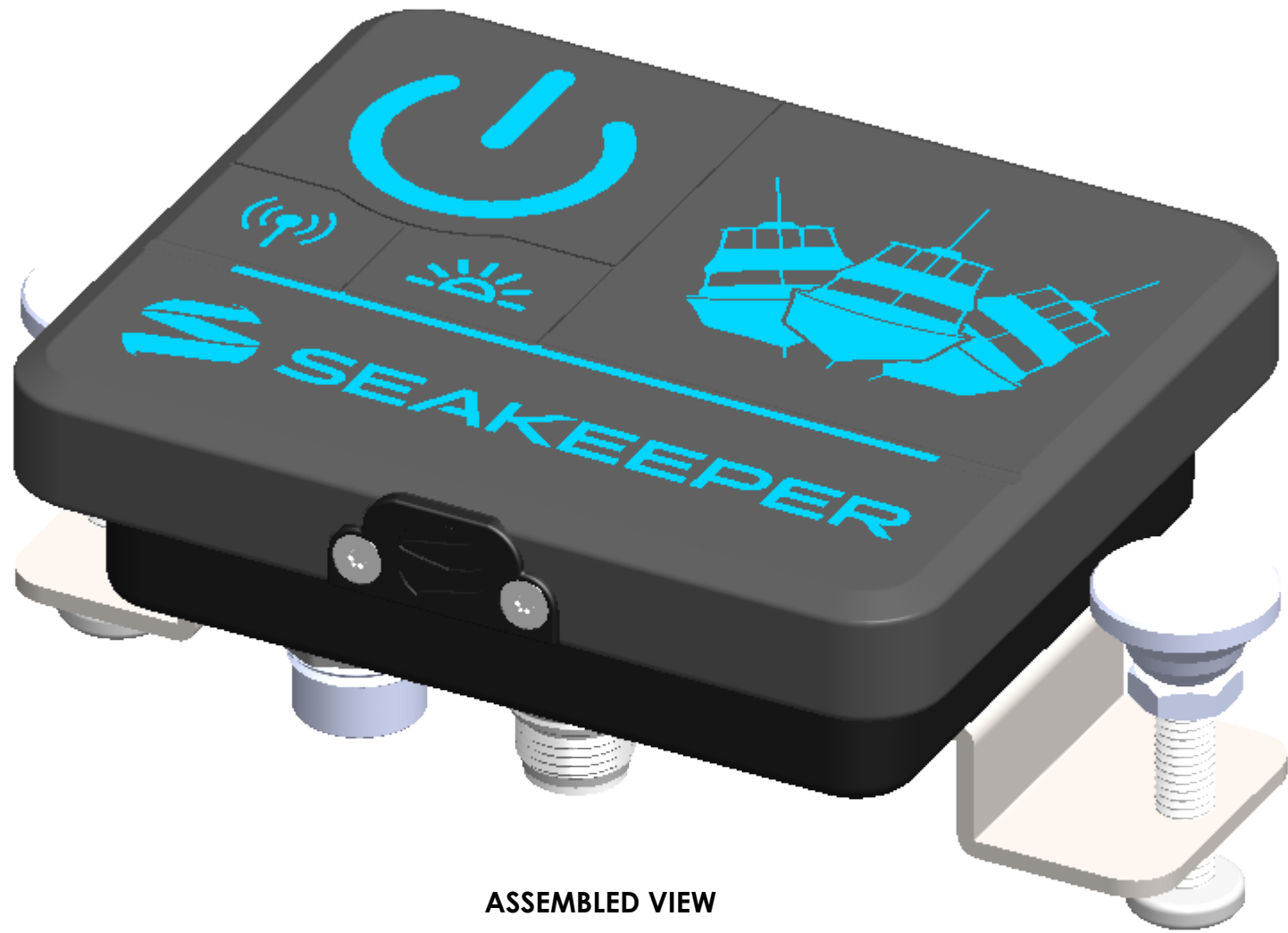
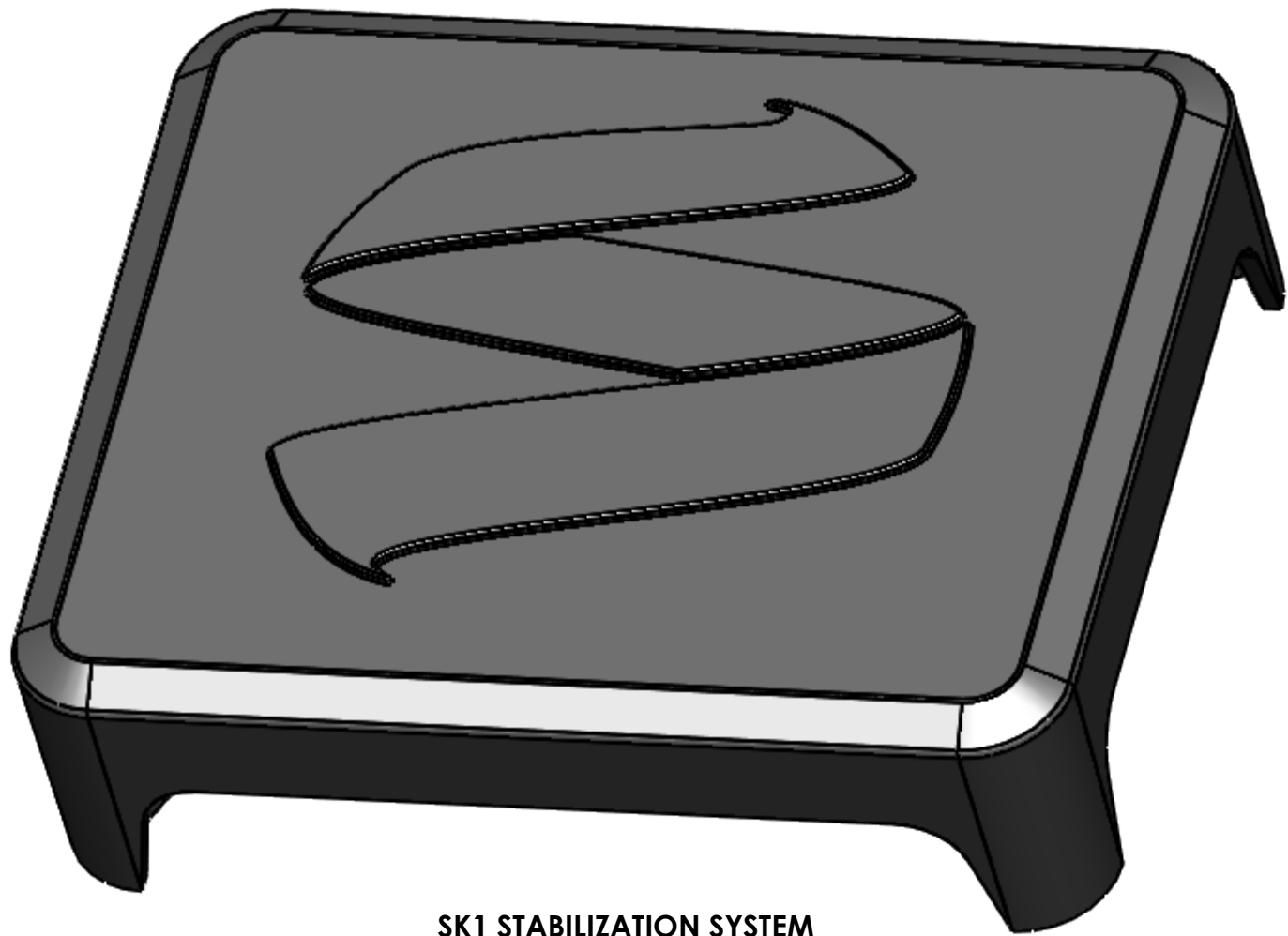


REV.	ECN NO.	ZONE	DESCRIPTION	DATE	APPROVED
1			INITIAL RELEASE	11/5/2019	AVM

NOTES: 1) THIS DWG. REPRESENTS A SUB-GROUP OF COMPONENTS WITHIN THE SEAKEEPER ELECTRONICS SYSTEM BILL OF MATERIAL AND DOES NOT NECESSARILY REPRESENT THE ACTUAL ASSEMBLY PROCEDURE. THIS DWG DOES PROVIDE TECHNICAL INFORMATION REGARDING COMPONENT LOCATION, SUGGESTED ASSEMBLY ORDER, AND FASTENER APPLICATION.
2) REFER TO PAGE 2 FOR CUTOUT TEMPLATE PRIOR TO CUTTING INTO HELM SURFACES.
3) REFERENCE 90511, SK1 CABLE BLOCK DIAGRAM FOR WIRED CONNECTIONS.



ASSEMBLED VIEW



SK1 STABILIZATION SYSTEM
CONNECTBOX BLANK INSERT
SCALE 3:2

8	60688	1	SCREW, PAN HD PHILLIPS, M6 X 11MM, 25 LG	18-8 SS	2	McMASTER-CARR	92000A430
7	60663	1	THUMB SCREW, SWIVEL LEVELING MOUNT, M6 THREAD HOLE, 4 MM DEPTH,	303 SS	2	McMASTER-CARR	6120K26
6	60662	1	SCREW, M4 X 0.7MM THREAD, PAN HD PHILLIPS, 8MM LG	18-8 SS	2	McMASTER-CARR	92000A218
5	60653	1	THUMB SCREW, M4-0.7 X 16MM LG, KNURLED PLASTIC, 18-8 SS	18-8 SS	2	McMASTER-CARR	96016A125
4	60652	1	SPACER, M4 SCREW, 4.2MM ID X 8 MMOD X 9MM LG	NYLON 6/6 PLASTIC	2	McMASTER-CARR	93657A523
3	30295	1	CABLE, MALE/FEMALE, NMEA 2000 PLASTIC MICRO, 10M LG.	---	1	ODS	---
2	12206	1	SK1 CONNECTBOX BLANK INSERT	PA - 66	1	TYSON	TBD
1	12189	2	HELM MOUNTING BRACKET, CONNECTBOX	ALSI 304	1	LASERFAB	TBD
ITEM NO.	PART NO.	REV.	DESCRIPTION	MATERIAL	QTY.	VENDOR	VENDOR NO.

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WEIGHT - LBS : ---

MATERIAL: ---

DRAWN: AVM DATE: 05NOV2019

ENG APPR: DATE:

PROD APPR: DATE:

SK1 CONNECTBOX HELM
MOUNTING KIT

DWG NUMBER

90558

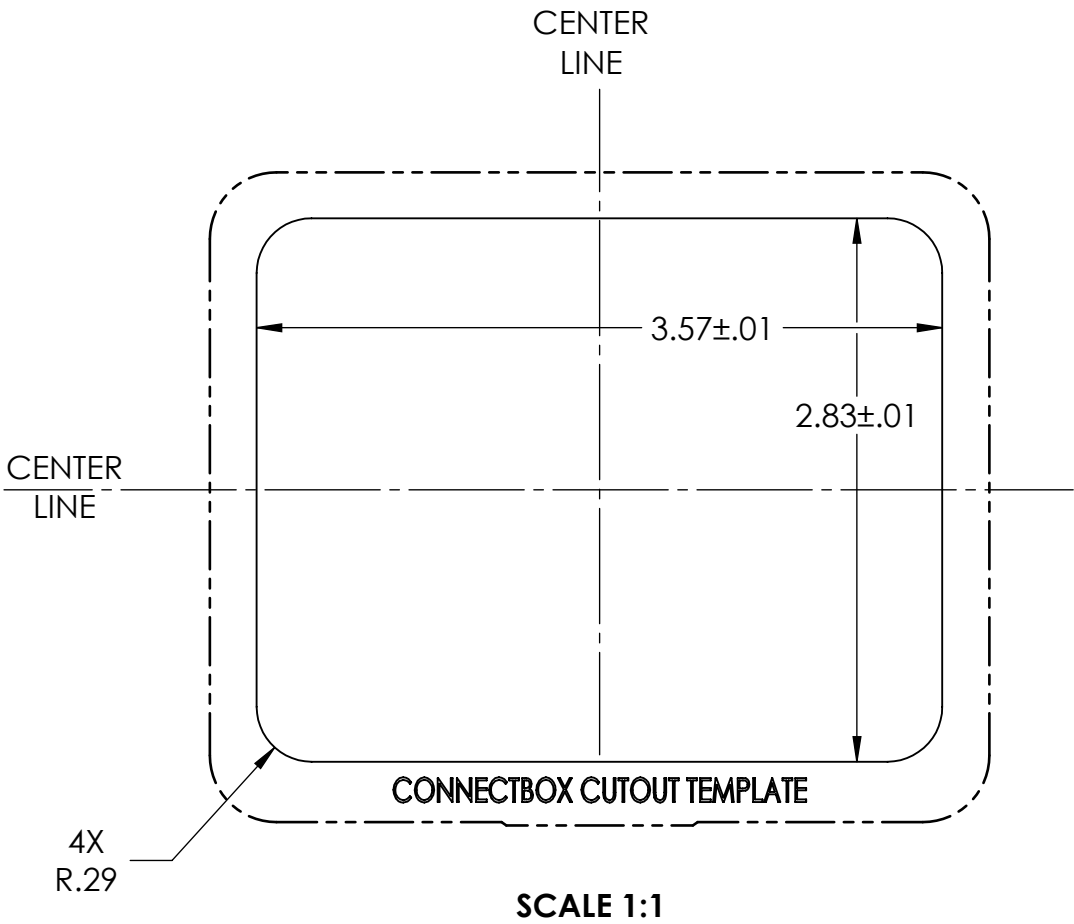
REV. NO. | SHEET NO.

1

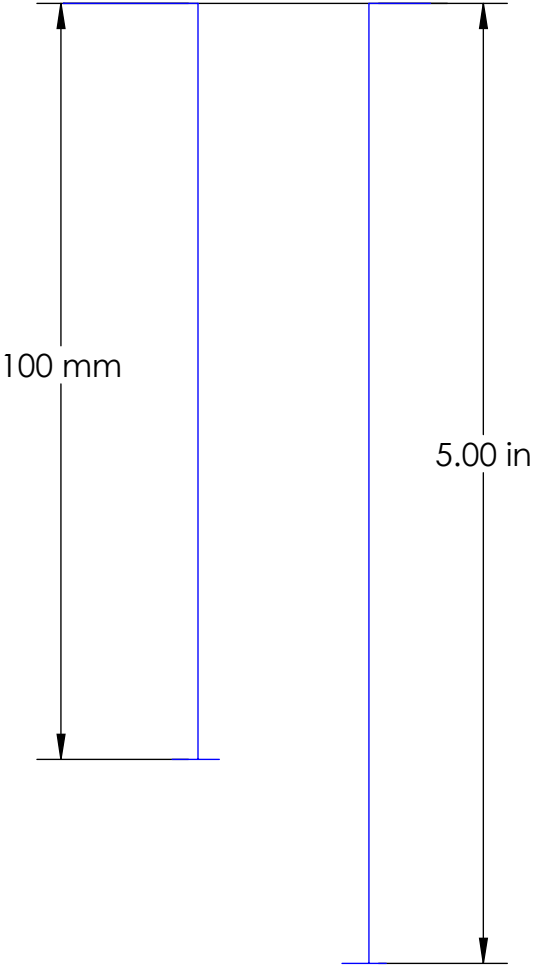
1 OF 2


- NOTES: 1) USE THIS TEMPLATE FOR STANDARD THROUGH THE HELM MOUNTING INSTALLATION
2) PRINT 1:1 SCALE FOR REFERENCE
3) MAKE SURE TO CHECK THE MEASUREMENTS AND SCALE LINES IF TEMPLATE IS PRINTED OR PHOTOCOPIED
4) RECHECK DIMENSIONS WHEN TRACING PRIOR TO CUTTING
5) TEMPLATE LINE LEGEND:

CUT LINE _____
REFERENCE ENVELOPE LINE _____



REFERENCE SCALE LINES



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WEIGHT - LBS : ---				NAME: SK1 CONNECTBOX HELM MOUNTING KIT			
MATERIAL: ---		DRAWN: AVM	DATE: 05NOV2019	DWG NUMBER 90558			
		ENG APPR:	DATE:			REV. NO.	SHEET NO.
		PROD APPR:	DATE:			1	2 OF 2