

NOTE:
1) THIS GROUP OF COMPONENTS ARE OFFERED AS AN OPTIONAL MEANS OF INSTALLING THE SEAKEEPER 16/18 MODEL USING BONDING ADHESIVE INSTEAD OF A DIRECT BOLT-IN METHOD. SEE BOND-IN INSTALLATION GUIDELINE DWG. #90545 FOR BOLT TORQUE SPECIFICATIONS AND OTHER IMPORTANT INFORMATION.
2) USE THE HARDWARE PROVIDED WITH THIS KIT, APPLY A MODERATE COAT OF MARINE ANTI-SEIZE TO THE THREADS ON ALL BOLTS.

REV.	ECN NO.	ZONE	DESCRIPTION	DATE	APPROVED
1	0757	---	RELEASED FOR PRODUCTION	11/22/2019	WMG
2	0844	B5, D8, A8	REPLACED 60558, WASHER, WEDGE LOCK 3/4", .79 ID X 1.21 OD. WITH 60532, WASHER, WEDGE LOCK M14, .60 ID X 1.21 OD; REVISED NOTE #2 TO APPLY A MODERATE COAT OF MARINE ANTI-SEIZE ON ALL BOLTS; ADDED DECAL IMAGE FOR REFERENCE	8/18/2020	WMG

D

D

C

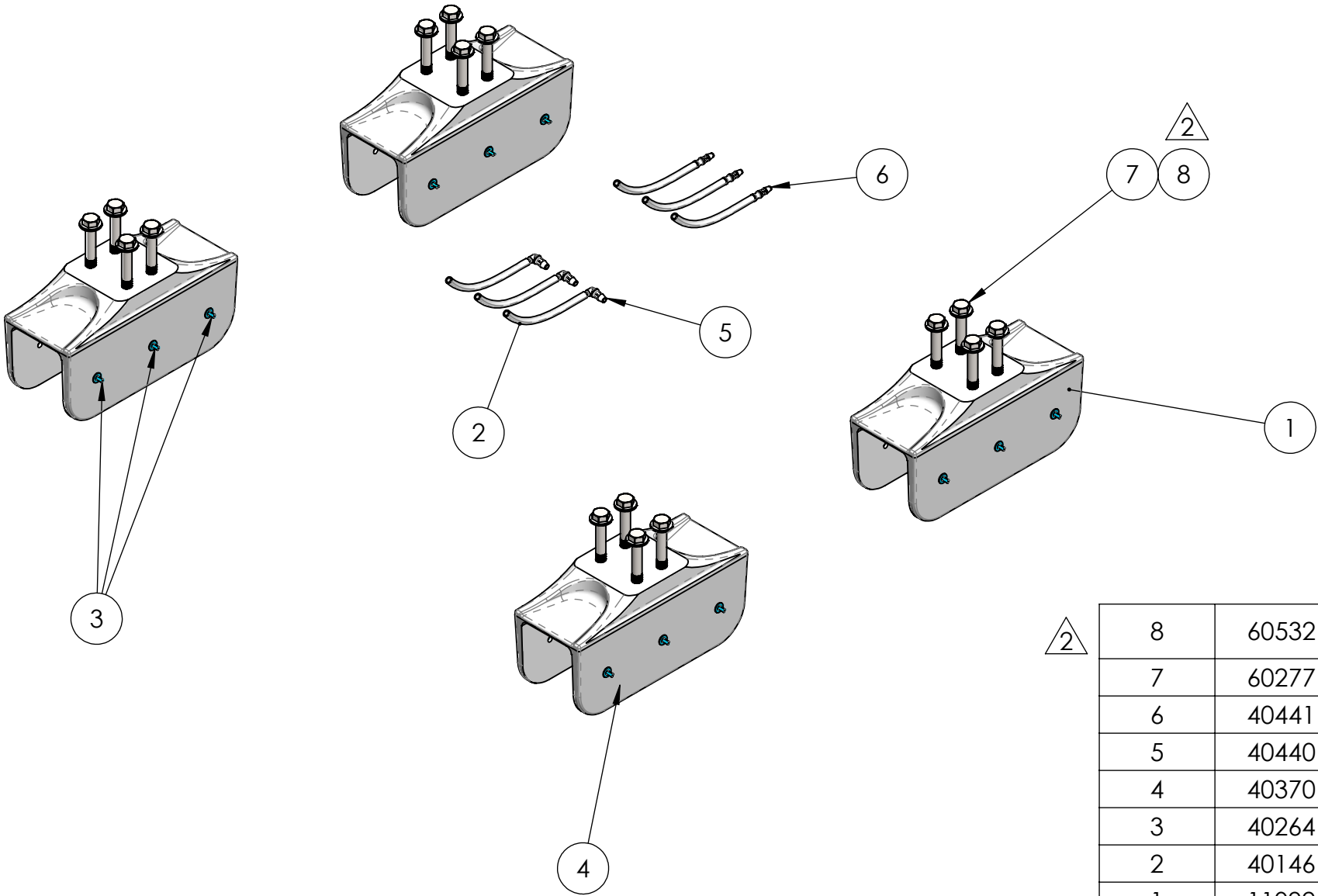
C

B

B

A

A



8	60532	WASHER, WEDGE LOCK M14, .60ID X 1.21 OD, ALUM ZNC PLTD STEEL	ZINC PLTD STL	16
7	60277	HHCS M14-2.0 X 90mm LG. GRD 8.8	ZINC PLTD STL	16
6	40441	TUBE BARB FITTING, STRAIGHT, .25 ID TO .313 ID	NYLON	3
5	40440	TUBE BARB FITTING, 90 DEGREE, .25 ID TO .313 ID	NYLON	3
4	40370	SEAKEEPER 9 SADDLE KIT DECAL SHEET	---	4
3	40264	PLUG, ADHESIVE INJECTION HOLE, BLUE	RUBBER	24
2	40146	CLEAR PVC TUBE, .25ID, .38 OD, 35PSI, X 6" LONG	PVC	6
1	11092	SEAKEEPER 16/18 FINISH MACHINED SADDLE	A356 CAST ALUM	4
ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	QTY.

APPLY DECALS:

2



ON OUTSIDE FACE 4 PLACES,
2 SADDLES WILL BE OPPOSITE AS SHOWN.

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Seakeeper Inc. 45310 Abell House Lane, Suite 350 California, MD 20619

NAME: SEAKEEPER 16/18 BOND-IN SADDLE KIT

WEIGHT - LBS: ---

MATERIAL: ---

DRAWN: WMG DATE: 22NOV2019

ENG APPR: WHK DATE: 22NOV2019

PROD APPR: --- DATE: ---

DWG NUMBER

90547

REV. NO. SHEET NO.

2

1 OF 1