

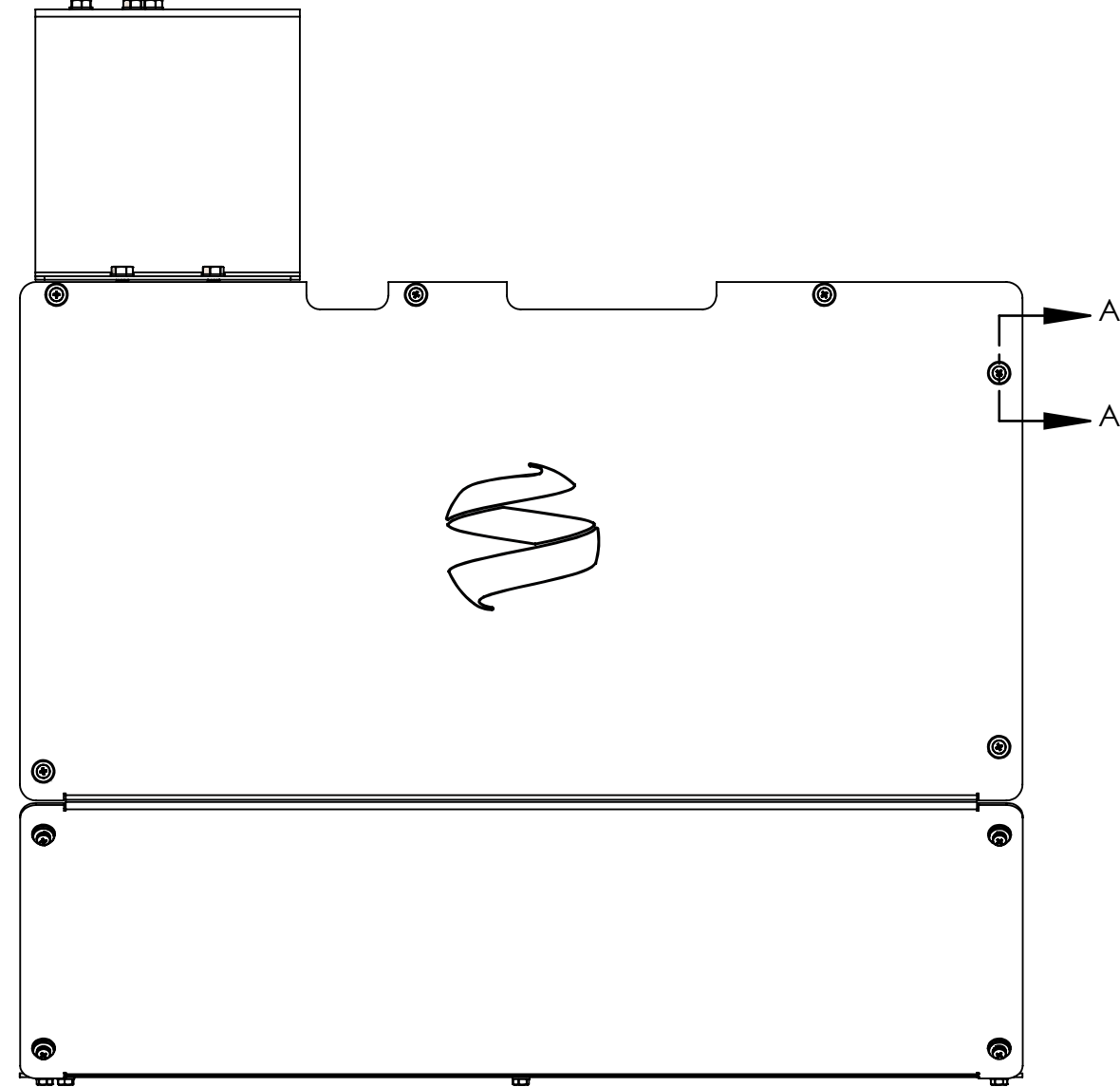
NOTES:

- 1) THIS DWG. REPRESENTS A SUB-GROUP OF COMPONENTS WITHIN THE SK6 COVER AND GUARD SYSTEM BILL OF MATERIAL AND DOES NOT NECESSARILY REPRESENT THE ACTUAL ASSEMBLY PROCEDURE. THIS DWG DOES PROVIDE TECHNICAL INFORMATION REGARDING COMPONENT LOCATION AND FASTENER APPLICATION.
- 2) ITEMS 5, 6, AND 10 ARE REMOVEABLE FOR INSTALLATION AND SERVICE WITH STAINLESS STEEL HARWARE. PAINTING THIS HARWARE IS NOT NECESSARY.
- 3) THREADLOCKER SHOULD BE APPLIED TO REMOVABLE COVERS JUST PRIOR TO SHIPPING AFTER ALL FINAL GYRO TESTING

REV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	APPRVD.
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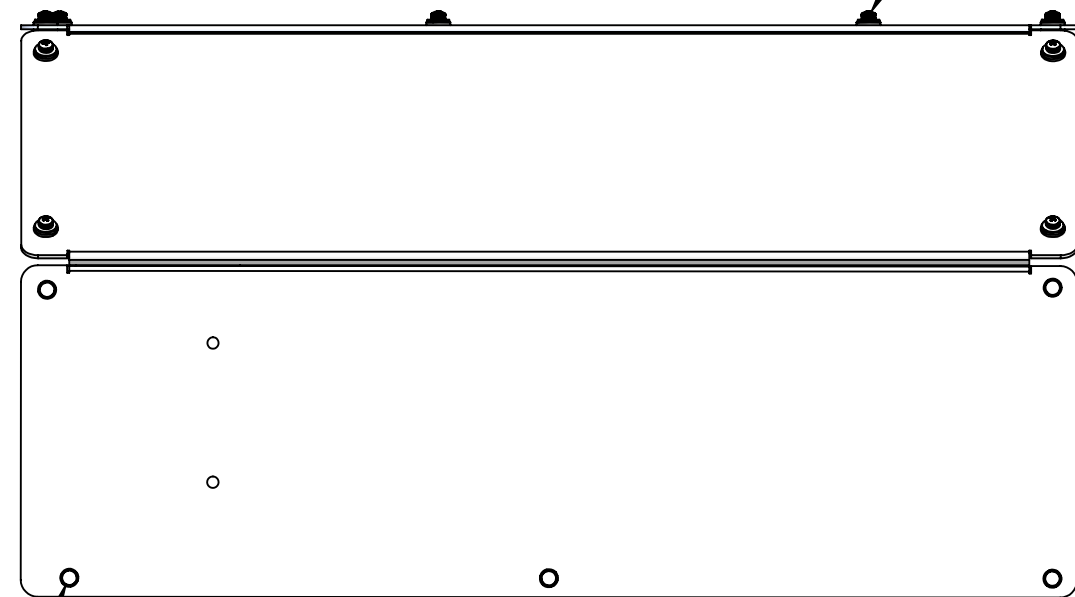
APPLY BLUE THREAD LOCKER, ITEM 12
TO BOLT THREADS. SNUG TIGHTLY.

8 11 5X



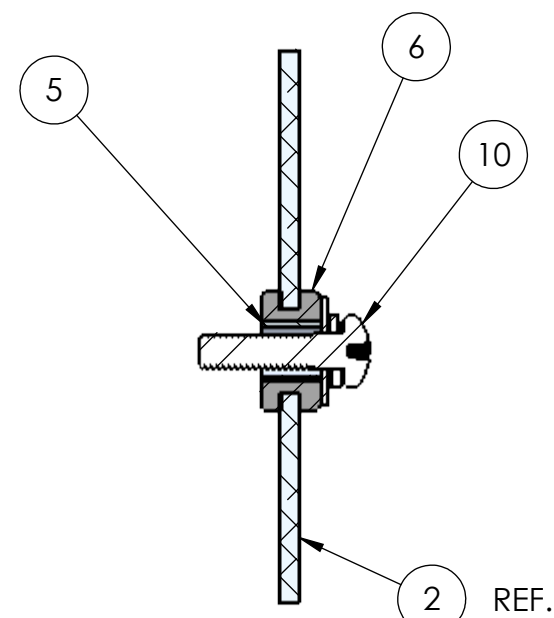
SNUG TIGHTLY.

10 6 5 10X

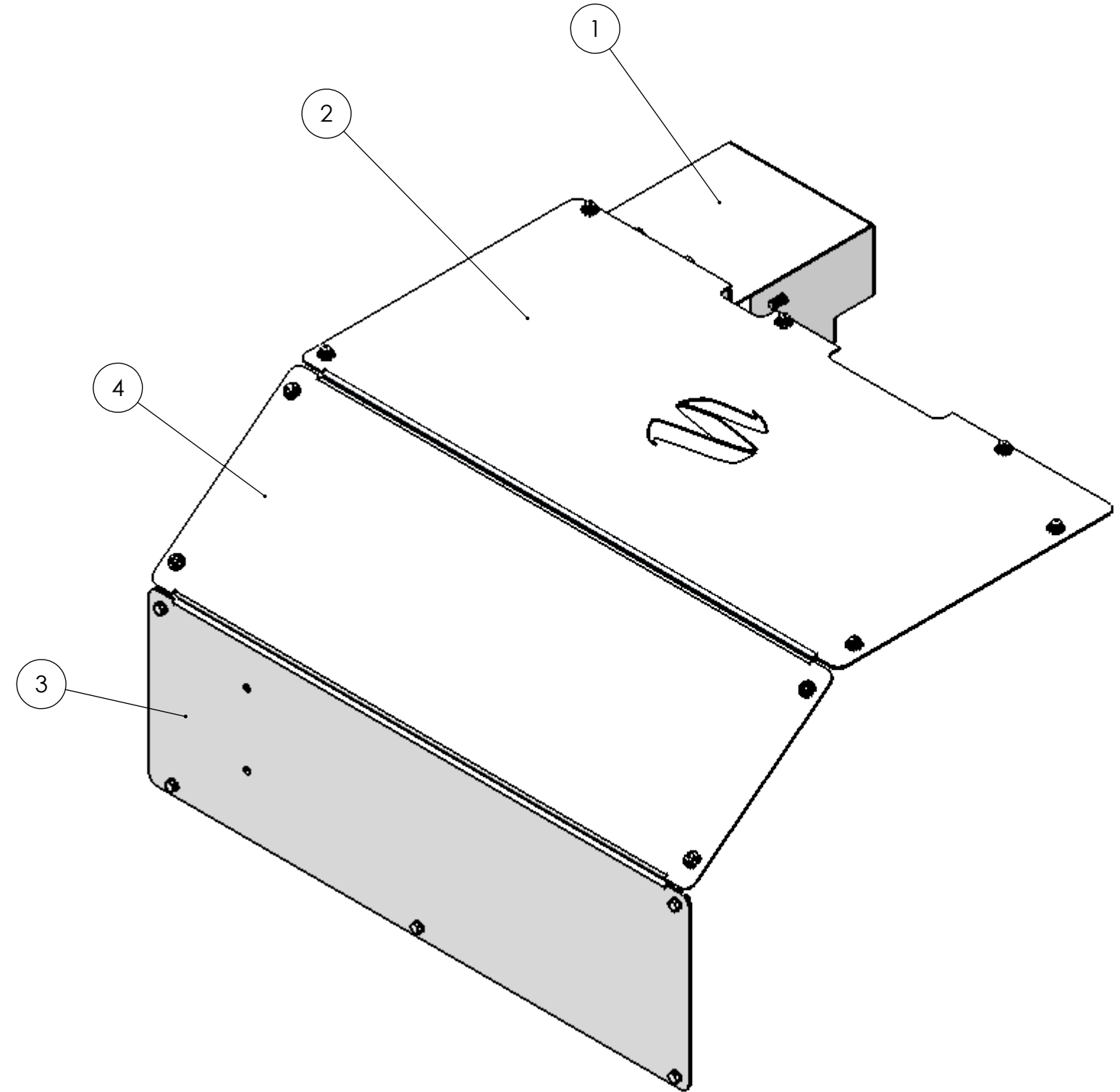


9 7 5X

APPLY BLUE THREAD LOCKER, ITEM 12
TO BOLT THREADS. SNUG TIGHTLY.



SECTION A-A



12	70054	THREADLOCKER, LOCTITE #243, BLUE	---	AR
11	60330	WASHER, FLAT DIN125 M8	316 SS	5
10	60263	PAN HD PHILLIPS SCREW, INTEGRATED WASHERS 10-32 X 3/4"	18-8 SS	10
9	60256	HEX HEAD CAP SCREW, M6-1.0 X 16mm LG	316 SS	5
8	60246	HEX HD CAP SCREW M8-1.25 X 20mm LG. 316SS	316SS	5
7	60223	WASHER, FLAT, M6 12MM OD	316SS	5
6	40342	RUBBER GROMMET, .31 ID X .62 OD X .31 THK.	NITRILE RUBBER	10
5	40341	ALUMINUM SLEEVE BUSHING	6061-T6 ALUM	10
4	11654	SK6 FACE PANEL	ALUMINUM 5052	1
3	11638	SK6 FRONT PANEL	ALUMINUM 5052	1
2	11147	SK5 TOP PANEL WITH ENGRAVED SEAKEEPER ICON	ALUMINUM 5052	1
1	10973	SK5 MANIFOLD COVER	ALUMINUM 5052	1
ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	QTY.

WEIGHT - LBS : ---

MATERIAL: ---

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DRAWN: WHK

DATE: 14SEP2016

ENG APPR:

DATE:

PROD APPR:

DATE:

SEAKEEPER
Seakeeper Inc. 44425 Pecan Court, Suite 151 California, MD 20619

NAME:

SK6 COVER SUB-SYSTEM
SERVICE REFERENCE

DWG NUMBER

11678

REV. NO. SHEET NO.

1SP 1 OF 1