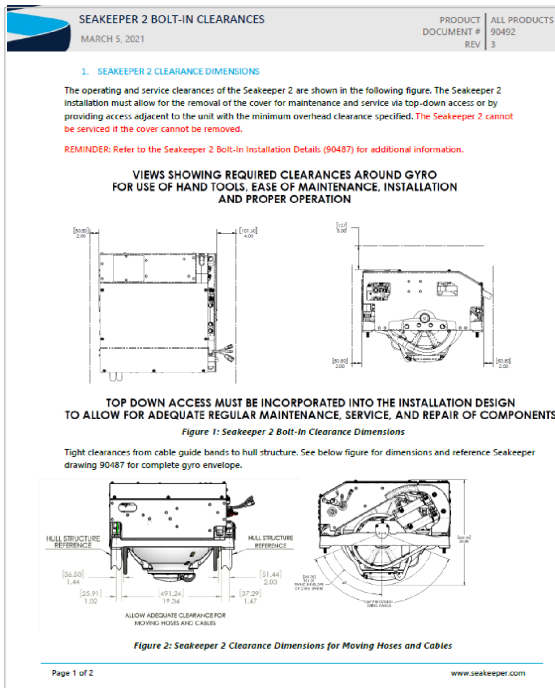


NOTE:

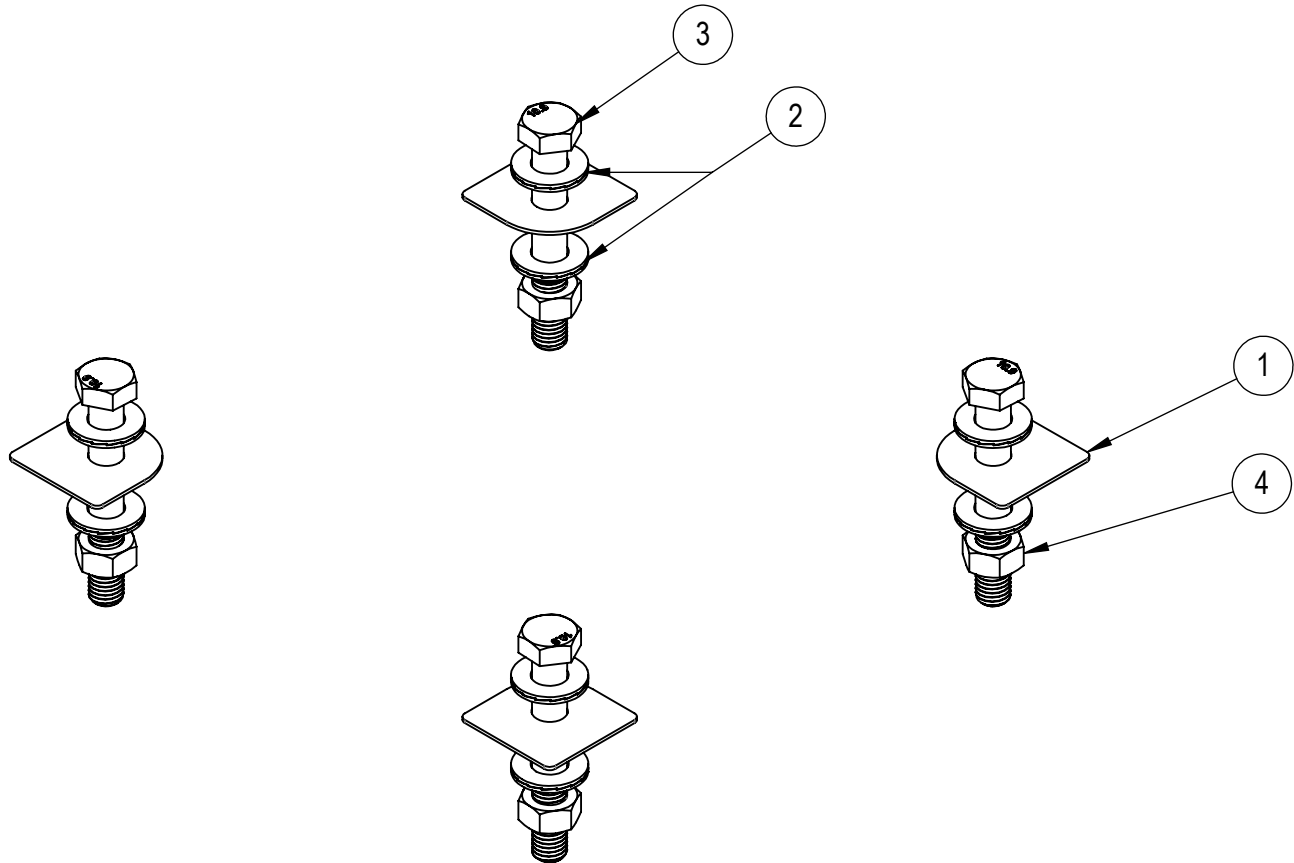
1) THESE COMPONENTS ARE TO BE USED DURING A THRU-BOLT INSTALLATION OF SEAKEEPER 2 TO ANY METAL OR FIBERGLASS SURFACE STRUCTURE IN ACCORDANCE TO THE SEAKEEPER 2 GENERIC INSTALLATION GUIDE. THE 4 GASKET PADS MUST BE USED BETWEEN THE ALUMINUM GYRO FRAME AND ANY DISSIMILAR METAL STRUCTURE THAT THE GYRO WILL BOLT AGAINST. THE BOLTS SUPPLIED ARE CLASS 10.9 ZINC-NICKEL PLATED ALLOY STEEL, M14-2.0 X 100mm LG. ANY OTHER LENGTH NEEDED MUST BE SUPPLIED BY INSTALLER. SEAKEEPER RECOMMENDS THE USE OF A MODERATE COAT OF MARINE ANTI-SEIZE (E.G., SAF-T-EZE NICKEL GRADE ANTI-SEIZE, SBT-4N OR EQUIVALENT) TO THE THREADS OF EACH BOLT. SEAKEEPER ALSO RECOMMENDS USING A MARINE GRADE SEALANT (E.G., SILI-THANE 803 OR EQUIVALENT) UNDER EACH BOLT HEAD AND WASHER TO HELP PREVENT CORROSION OF BOLTS.

PACKAGING INSTRUCTIONS:

- PACKAGE EACH PART NUMBER ITEM IN A BAG AND LABEL EACH BAG WITH PART NUMBER.
- PLACE A COPY OF 90492, SEAKEEPER 2 BOLT-IN CLEARANCES, INSIDE THE PACKAGING.
- LABEL THE ENTIRE KIT "90636 SEAKEEPER 2 THRU-BOLT KIT".



| REV NO. | ECN NO. | ZONE | DESCRIPTION     | DATE       | APPRVD. |
|---------|---------|------|-----------------|------------|---------|
| 1       | 0906    | ---  | INITIAL RELEASE | 07/28/2021 | TMD     |



| 5        | 90492    | SK2 BOLT-IN CLEARANCES   | 1    |      |
|----------|----------|--|------|------|
| 4        | 60809    | M14-2.0, EXTRA WIDE HEX, 2H, HEAVY NUT                                     | 4    |      |
| 3        | 60808    | SCREW, HEX HD CAP, M14-2.0 X 100MM LG, PART TD, GRD 10.9, Zn-Ni PLTD STEEL | 4    |      |
| 2        | 60532    | WASHER, WEDGE LOCK M14, .60ID X 1.21 OD, DELTA PROTEKT PLTD STEEL          | 8    |      |
| 1        | 11840    | SEAKEEPER 2 FOUNDATION ISOLATION GASKET                                    | 4    |      |
| ITEM NO. | PART NO. | DESCRIPTION  | QTY. | NOTE |

|  |  |  |                                       |
|--|--|--|---------------------------------------|
| <b>PROPRIETARY AND CONFIDENTIAL</b><br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED. |  | <b>SEAKEEPER</b><br>Seakeeper Inc. 44425 Pecan Court, Suite 151 California, MD 20619 |                                       |
| WEIGHT - LBS :<br>---  |  | NAME:<br>SEAKEEPER 2 THRU-BOLT KIT   |                                       |
| MATERIAL:<br>---   |  | DRAWN: TMD<br>ENG APPR: DMF<br>PROD APPR: DATE: 08MAR2021<br>DATE: 26MAR2021         |                                       |
|  |  | DWG NUMBER<br><b>90636</b>   | REV. NO. SHEET NO.<br><b>1</b> 1 OF 1 |