

6

8

7

2

3

- 35.38 -

4

5

	2		1	1			
REV.	ECN NO.	ZONE	DESCRIPTION	DATE	APPROVED		
1	0174		RELEASED FOR PRODUCTION	3/19/2014	RSK		
2	0329		CABLE GUIDE BAND BRACKETS REDESIGNED TO BOLT ON TOP OF FRAME	5/26/2015	SAC		
3	0568	5F	SAFETY WIRE WAS ELIMINATED FROM GIMBAL HOUSING BOLTS, NEW WEDGELOK WASHER USED UNDER GIMBAL HOUSING BOLTS, BOLT TORQUE REDUCED TO 145 FT-LBS, WAS 200 FT-LBS.		SAC		
4	0686		GIMBAL BRG HOUSING BOLT WAS TEMPORARILY GRADE 9, CHANGED BACK TO GRADE 5. TORQUE REQUIREMENT IS CHANGED BACK TO 200 FT/LBS.	9/17/2018	SAC		

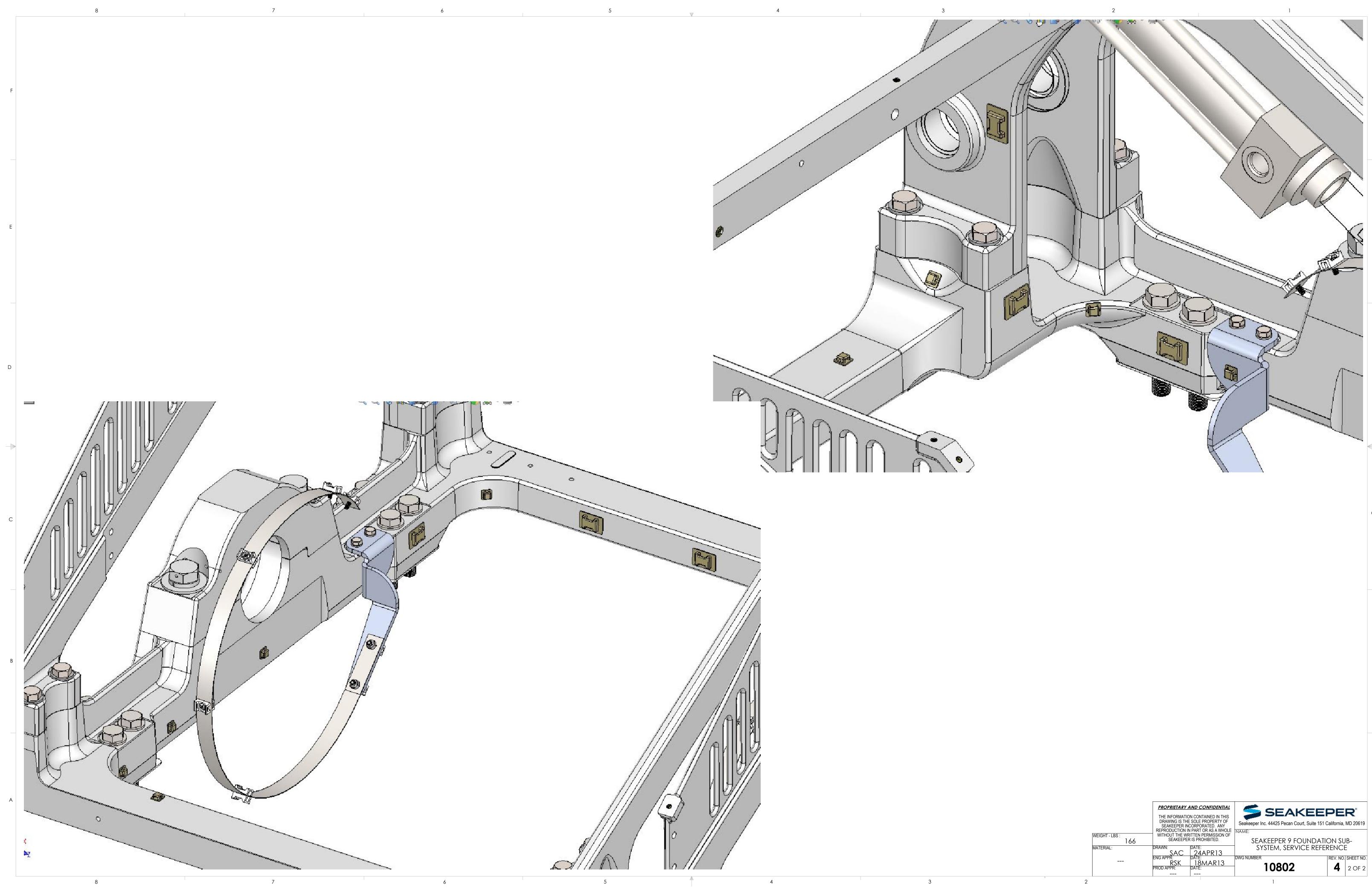
## APPLY SEALANT UNDER FLAT WASHER. APPLY BLUE THREADLOCKER TO SCREW THREADS.

-BEFORE TIGHTENING FRONT BOLTS, TEST FIT FRONT PANEL #10850 SEE BILL OF MATERIAL DWG. #10848 FOR REFERENCE. -(11)

THREAD LOCKER, LOCTITE #243 BLUE THREAD LOCKER, LOCTITE #277 RED WASHER, WEDGE LOCK 3/4", .79 ID X 1.21 OD. SCREW, HHCS 3/4-16UNF X 4" LG, GRD 5, ALUM/ZINC	  ALUM/ZINC PLTD	AR AR	NOTE 6
WASHER, WEDGE LOCK 3/4", .79 ID X 1.21 OD.			
	ALLIM/7INC PLTD		-
SCREW HHCS 3/4-16UNEX 4"LG GRD 5 ALUM/7INC	7 (EOIVI) EII VOIT EIB	4	
	ALLOY STEEL	4	
HEX HEAD CAP SCREW, M6-1.0 X 16mm LG	316 SS	4	
FLAT WASHER M14	ZINC PLTD STL.	16	
WASHER, FLAT M12 DIN125 8.8	ZINC PLTD STL	12	
HHCS M14-2.0 X 80mm LG. ALLOY STL	ALLOY STL	16	
HHCS M12-1.5 X 60mm LG.	ALLOY STL	12	
WASHER, FLAT, M6 12MM OD	316SS	8	
HHCS M6-1.0 X 35mm LG FULL THREAD	316 SS	4	
SCREW, PHILLIPS HD PAN 8-32 X 0.63	18-8 SS	4	
NYLOCK HEX NUT, #6-32	18-8 SS	6	
SCREW, PHILLIPS HD PAN 6-32 X 0.25	18-8 SS	6	
NUT, NYLOCK HEX 8-32	18-8 SS	4	
SCREW, PHILLIPS HD PAN 8-32 X 0.38	18-8 SS	4	
SILI-THANE 803 MARINE SEALANT		AR	
CABLE TIE MOUNT, PLASTIC, #8 SCREW	PLASTIC	20	
LARGE CLICK BOND WIRE TIE ANCHOR	COMPOSITE	8	
SMALL CLICK BOND WIRE TIE ANCHOR	COMPOSITE	14	
SEAKEEPER 9 FRAME ISOLATION GASKET	GAROLITE G10	4	
SEAKEEPER 9 NON-BRAKE SIDE GIMBAL GUIDE BAND BRACKE	T 5052 ALUM SHT	1	
SEAKEEPER 9 BRAKE SIDE CABLE GUIDE BAND BRACKET	5052 ALUM SHT.	1	
SEAKEEPER 9 CABLE GUIDE BAND	301 S.S.	2	
SEAKEEPER 9 CYLINDER BRACE CROSSBAR	ALUMINUM BAR	1	
SEAKEEPER 9 OUTBOARD BRACE, FINISH MACHINED	A356 CAST ALUM.	1	
SEAKEEPER 9 INBOARD CYLINDER BRACE, MACHINED	10810	1	
SEAKEEPER 9 OUTBOARD CYLINDER BRACE, FINISH MACHINEE	D A356 CAST ALUM.	1	
SEAKEEPER 9 MACHINED FRAME ASSEMBLY		1	
DESCRIPTION	MATERIAL	QTY.	NOTE
WEIGHT - LBS : 166.5 MATERIAL: WEIGHT - LBS : MATERIAL: WEIGHT - LBS : SEAREEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAREEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAREEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAREEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAREEPER IS PROHIBITED. DRAWN: DATE: SAC 24APL13	Akeeper Inc. 44425 Pecan Court, Sui ME: SEAKEEPER 9 FOUN SYSTEM, SERVICE F	te 151 Califo DATION REFEREN	ornia, MD 20619
	HHCS M12-1.5 X 60mm LG. WASHER, FLAT, M6 12MM OD HHCS M6-1.0 X 35mm LG FULL THREAD SCREW, PHILLIPS HD PAN 8-32 X 0.63 NYLOCK HEX NUT, #6-32 SCREW, PHILLIPS HD PAN 6-32 X 0.25 NUT, NYLOCK HEX 8-32 SCREW, PHILLIPS HD PAN 8-32 X 0.38 SILI-THANE 803 MARINE SEALANT CABLE TIE MOUNT, PLASTIC, #8 SCREW LARGE CLICK BOND WIRE TIE ANCHOR SMALL CLICK BOND WIRE TIE ANCHOR SEAKEEPER 9 FRAME ISOLATION GASKET SEAKEEPER 9 RAKE SIDE GIMBAL GUIDE BAND BRACKET SEAKEEPER 9 RAKE SIDE CABLE GUIDE BAND BRACKET SEAKEEPER 9 CABLE GUIDE BAND BRACKET SEAKEEPER 9 OUTBOARD BRACE, FINISH MACHINED SEAKEEPER 9 INBOARD CYLINDER BRACE, MACHINED SEAKEEPER 9 MACHINED FRAME ASSEMBLY DESCRIPTION WEIGHT-LBS : 166.5 MATERIAL: WIEIGHT-LBS :  BRAME SIDA GUIDE BAND CALINAL THE INFORMATION CONTAINED ANY BRAME SIDE CABLE GUIDE BAND CONTAINED ANY BERNOUTION INPART OR ASMULLE WITHOUT THE WEINSHOULD ANY REPRODUCTION INPART OR ASMULLE WITHOUT THE WEINSHOULD ANY BERNOUTION INPART OR ASMULLE WITHOUT THE WEINSTON OF SEAKEEPER 9 MACHINED FRAME ASSEMBLY DESCRIPTION WIEIGHT-LBS : I 66.5 MATERIAL: DRAWN: DATE:	HHCS M12-1.5 X 60mm LG. ALLOY STL   WASHER, FLAT, M6 12MM OD 316SS   HHCS M6-1.0 X 35mm LG FULL THREAD 316 SS   SCREW, PHILLIPS HD PAN 8-32 X 0.63 18-8 SS   NULOCK HEX NUT, #6-32 18-8 SS   SCREW, PHILLIPS HD PAN 6-32 X 0.25 18-8 SS   NUT, NYLOCK HEX 8-32 18-8 SS   SCREW, PHILLIPS HD PAN 8-32 X 0.38 18-8 SS   SCREW, PHILLIPS HD PAN 8-32 X 0.38 18-8 SS   SCREW, PHILLIPS HD PAN 8-32 X 0.38 18-8 SS   SULI-THANE 803 MARINE SEALANT    CABLE TIE MOUNT, PLASTIC, #8 SCREW PLASTIC   LARGE CLICK BOND WIRE TIE ANCHOR COMPOSITE   SMALL CLICK BOND WIRE TIE ANCHOR COMPOSITE   SEAKEEPER 9 FRAME ISOLATION GASKET GAROLITE G10   SEAKEEPER 9 NON-BRAKE SIDE GIMBAL GUIDE BAND BRACKET 5052 ALUM SHT.   SEAKEEPER 9 DRAKE SIDE CABLE GUIDE BAND BRACKET 5052 ALUM SHT.   SEAKEEPER 9 OTBOARD BRACE, FINISH MACHINED A356 CAST ALUM.   SEAKEEPER 9 OUTBOARD BRACE, FINISH MACHINED A356 CAST ALUM.   SEAKEEPER 9 INBOARD CYLINDER BRACE, FINISH MACHINED A356 CAST ALUM.   SEAKEEPER 9 MACHINED FRAME ASSEMBLY    DESCRIPTION MATERIAL   WEIGHT-LBS: BARCE   MATERIAL PROPERTION PART RASA WHOLE   WEIGHT-LBS:	HHCS M12-1.5 X 60mm LG. ALLOY STL 12   WASHER, FLAT, M6 12MM OD 316SS 8   HHCS M6-1.0 X 35mm LG FULL THREAD 316SS 4   SCREW, PHILLIPS HD PAN 8-32 X 0.63 18-8SS 4   NYLOCK HEX NUT, #6-32 18-8SS 6   SCREW, PHILLIPS HD PAN 6-32 X 0.25 18-8SS 6   NUT, NYLOCK HEX NUT, #6-32 18-8SS 4   SCREW, PHILLIPS HD PAN 8-32 X 0.25 18-8SS 4   SCREW, PHILLIPS HD PAN 8-32 X 0.38 18-8SS 4   SCREW, PHILLIPS HD PAN 8-32 X 0.38 18-8SS 4   SCREW, PHILLIPS HD PAN 8-32 X 0.38 18-8SS 4   SCREW, PHILLIPS HD PAN 8-32 X 0.38 18-8SS 4   SCREW, PHILLIPS HD PAN 8-32 X 0.38 18-8SS 4   SCREW, PHILLIPS HD PAN 8-32 X 0.38 18-8SS 4   SCREW, PHILLIPS HD PAN 8-32 X 0.38 18-8SS 4   SCREW, PHILLIPS HD PAN 8-32 X 0.38 18-8SS 4   SCREW, PHILLIPS HD PAN 8-32 X 0.38 18-8SS 4   SCREW, PHILLIPS HD PAN 8-32 X 0.38 18-8SS 4   SCREW, PHILLIPS HD PAN 8-32 X 0.38 18-8SS 4   SLEAF SCREWER SCREWER PLASTIC 20   LARGE CLICK BOND WIRE TIE ANCHOR COMPOSITE 14   SEAKEEPE

1

С



		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY		Seakeeper Inc. 44425 Pecan Court,		
	WEIGHT - LBS : 166 MATERIAL:	REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED. DRAWN: IDATE:		SEAKEEPER 9 FOUNDATION SUB- SYSTEM, SERVICE REFERENCE		
		SAC ENG APPR:	24APR13	DWG NUMBER		SHEET NO.
		RSK PROD APPR:	18MAR13 DATE:	10802	4	2 OF 2