

2) USE TEFLON PIPE THREAD SEALANT ON ALL TAPERED PIPE THREAD FITTINGS, DO **NOT** USE TEFLON TAPE.



- APPLY SEALANT UNDER BOLT HEAD, SILI-THANE 803.
- APPLY THREADLOCKER TO BOLT THREADS, LOCTITE #243, BLUE.
- TORQUE TO 72 IN-LBS.

REAR DRIVE BOX COOLANT FITTING

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| 31 | 70054 | THREADLOCKER, LOCTITE #243, BLUE | 1 |
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| 30 | 70001 | VACUUM GREASE | 1 |
| 29 | 60758 | UNTHREADED SPACER, M6 SCREW SIZE, 18MM LONG, 18-8 SS | 2 |
| 28 | 60365 | SCREW, HEX HD FLANGED M6-1.0 X 16MM FULL TD | 2 |
| 27 | 60330 | WASHER, FLAT DIN125 M8 | 8 |
| 26 | 60321 | SCREW, HEX HD CAP M6-1.0 X 25MM FULL TD | 2 |
| 28 | 60267 | HEX NUT, NYLOK M8-1.2 SS | 4 |
| 24 | 60255 | HEX NUT, NYLOK M6-1.0 | 4 |
| 23 | 60246 | HEX HD CAP SCREW M8-1.25 X 20mm LG. 316SS | 4 |
| 22 | 60223 | WASHER, FLAT, M6 12MM OD | 4 |
| 21 | 60222 | HHCS M6-1.0 X 35mm LG FULL THREAD | 2 |
| 20 | 40706 | SEAKEEPER 6 HEAT EXCHANGER W/O THERMOSTAT | 1 |
| 19 | 40607 | HOSE CLAMP, SIZE 8, 1/2" to 29/32" Dia. | 2 |
| 18 | 40472 | O-RING, SAE-017 | 2 |
| 17 | 40434 | COOLING PUMP, 12VDC, .625 INLET X .5 OUTLET, WATERPROOF | 1 |
| 16 | 40397 | ELBOW, 45 DEG FTG. .50 HOSE ID X .25 NPT MALE | 1 |
| 15 | 40388 | ELBOW, 90 DEG BARBED FTG. 1/2" HOSE ID X 1/4" NPT MALE | 1 |
| 14 | 40289 | HOSE BARBER ADAPTER, 1/2" HOSE ID X .5" NPTF FEMALE PIPE | 1 |
| 13 | 40257 | ELBOW, 45 DEG BARBED FTG 1/2" HOSE ID X 3/8" NPT MALE | 4 |
| 12 | 40256 | 90 DEG ELBOW, 5/8" HOSE ID X 1/2" NPT MALE PIPE | 1 |
| 11 | 40250 | SILI-THANE 803 MARINE SEALANT | 1 |
| 10 | 40227 | CLEAR, REINFORCED PVC HOSE, .50" ID X 8" LONG | 1 |
| 9 | 40223 | COOLANT HOSE, 1/2" ID x 77" LG, WATERJACKET TO HE | 80" |
| 8 | 40223 | COOLANT HOSE, 1/2" ID x 60" LG, MANIFOLD TO WATERJACKET | 60" |
| 7 | 40223 | COOLANT HOSE, 1/2" ID x 20" LG, HE TO PUMP | 15.5" |
| 6 | 40223 | COOLANT HOSE, 1/2" ID x 26-1/4" LG, PUMP TO DRIVE | 28" |
| 5 | 40223 | COOLANT HOSE, 1/2" ID x 4.5" LG, MANIFOLD TO DRIVE | 4.5" |
| 4 | 40223 | COOLANT HOSE, 1/2" ID x 23" LG, WATERJACKET TO WATERJACKET | 23" |
| 3 | 40199 | COOLANT HOSE, .625" ID x 2" LG, ADAPTOR TO PUMP | 2" |
| 2 | 40026 | HOSE CLAMP, SIZE 06, 7/16"-25/32" CLAMP ID, 5/16" BAND WIDTH | 14 |
| 1 | 12431 | SEAKEEPER 6/9 COOLANT RESERVOIR | 1 |
| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |

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| NAME: | |
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SK6 / 5 COOLING SUB-SYSTEM
SERVICE REFERENCE

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| | DWG NUMBER |
|--|------------|

11677-SP

REV. NO. SHEET NO.

5 1 OF 1