

3) FOLLOW PWI-0038, CHANGES TO ELIMINATE VACUUM PRESSURE SENSOR, #30288 AND MODIFIED WIRE HARNESS.



39 36 4X
MOTOR DRIVE BOX BOLTS
APPLY THREADLOCKER TO
BOLT THREADS, SNUG TIGHTLY

14 WIRE HARNESS
SEE NOTE 3

— MOTOR POWER CABLE
SUPPLIED WITH MOTOR

7

6



SEAKEEPER®

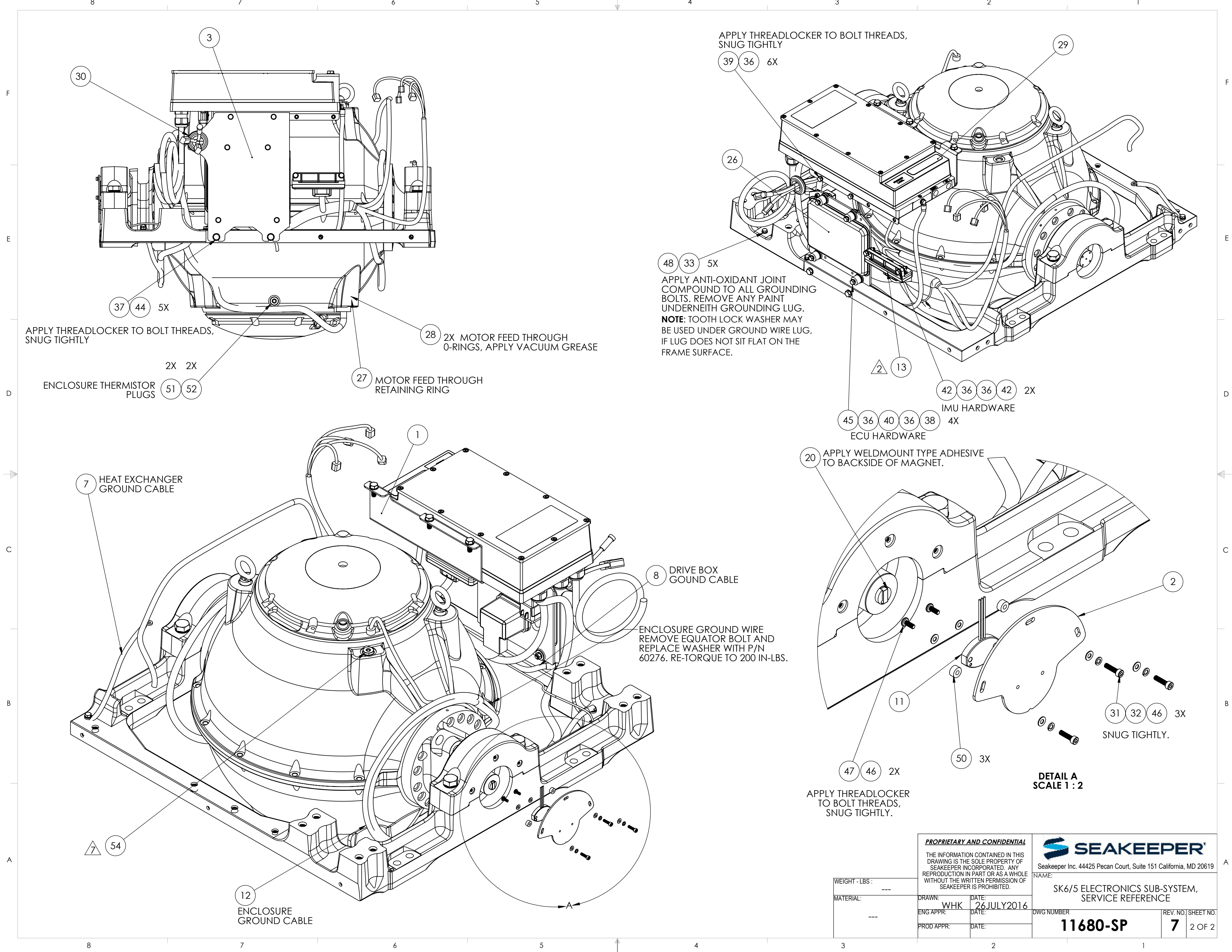
SK6/5 ELECTRONICS SUB-SYSTEM,
SERVICE REFERENCE

DWG NUMBER	REV. NO.	SHEET NO.
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APPLY THREADLOCKER TO BOLT THREADS,
SNUG TIGHTLY

ENCLOSURE THERMISTOR
PLUGS

2X MOTOR FEED THROUGH
O-RINGS, APPLY VACUUM GREASE

MOTOR FEED THROUGH
RETAINING RING

APPLY THREADLOCKER TO BOLT THREADS,
SNUG TIGHTLY

APPLY ANTI-OXIDANT JOINT
COMPOUND TO ALL GROUNDING
BOLTS. REMOVE ANY PAINT
UNDERNEATH GROUNDING LUG.
NOTE: TOOTH LOCK WASHER MAY
BE USED UNDER GROUND WIRE LUG,
IF LUG DOES NOT SIT FLAT ON THE
FRAME SURFACE.

APPLY WELDMOUNT TYPE ADHESIVE
TO BACKSIDE OF MAGNET.

DRIVE BOX
GOUND CABLE

ENCLOSURE GROUND WIRE
REMOVE EQUATOR BOLT AND
REPLACE WASHER WITH P/N
60276. RE-TORQUE TO 200 IN-LBS.

APPLY THREADLOCKER
TO BOLT THREADS,
SNUG TIGHTLY.

DETAIL A
SCALE 1 : 2

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NAME: SK6/5 ELECTRONICS SUB-SYSTEM,
SERVICE REFERENCE

WEIGHT - LBS :

MATERIAL:

DRAWN:

DATE:

ENG APPR:

DATE:

PROD APPR:

DATE:

26JULY2016

DWG NUMBER

REV. NO. SHEET NO.

11680-SP

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