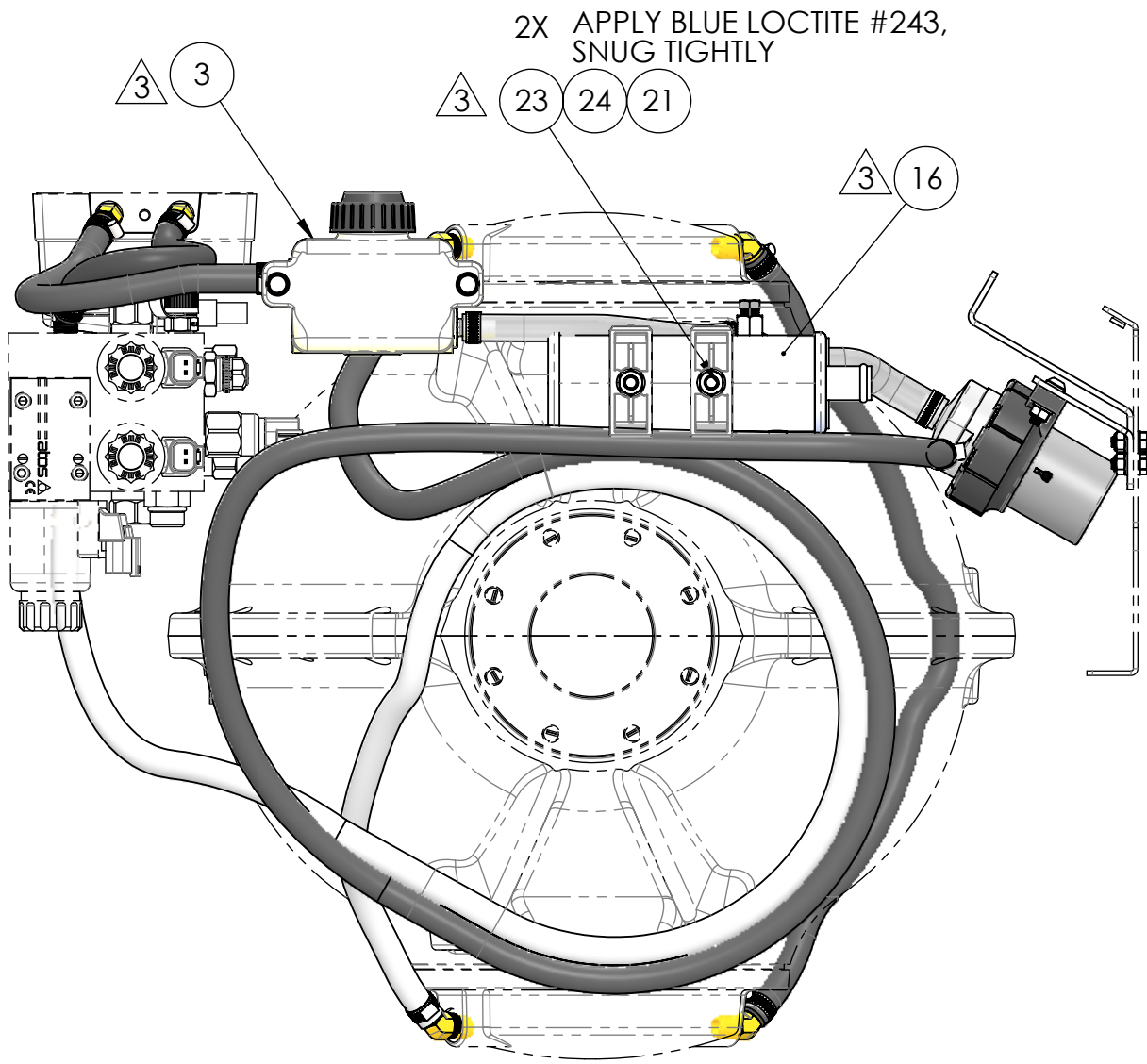
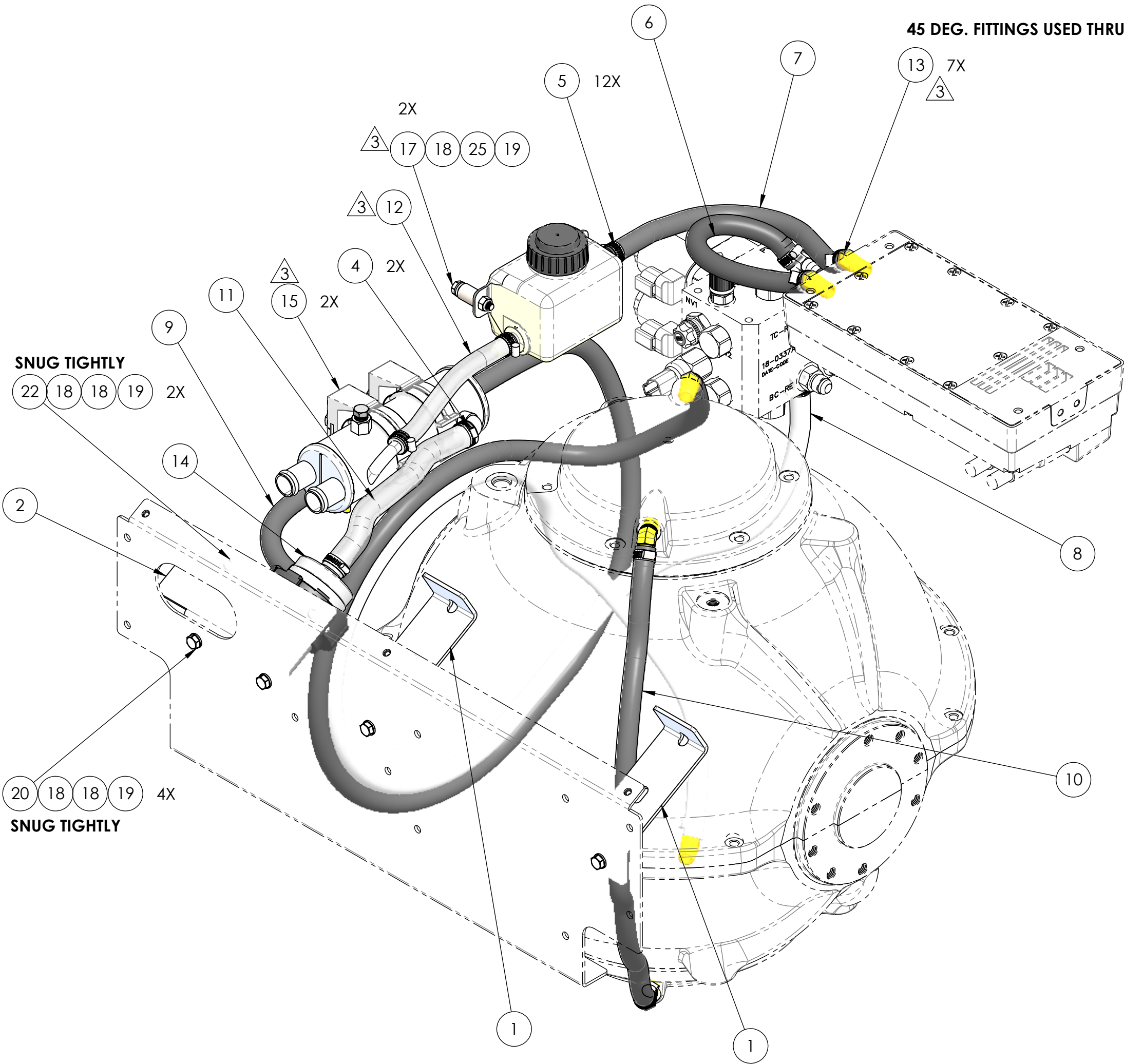


NOTES:
1) THIS DWG. REPRESENTS A SUB-GROUP OF COMPONENTS WITHIN THE SK2 COOLING SYSTEM BILL OF MATERIAL AND DOES NOT NECESSARILY REPRESENT THE ACTUAL ASSEMBLY PROCEDURE. THIS DWG DOES PROVIDE TECHNICAL INFORMATION REGARDING COMPONENT LOCATION, SUGGESTED HOSE ROUTING, AND FASTNER APPLICATION.
2) USE TEFLON PIPE THREAD SEALANT ON ALL TAPERED PIPE THREAD FITTINGS, DO **NOT** USE TEFLON TAPE.

Cut-in: 2-203-0400

REV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	APPRVD.
1			RELEASED FOR PRODUCTION	29MAR2018	BEN
2			CHANGED 10X HOSE CLAMPS TO SMALLER HOSE CLAMPS, ADDED SERVICE LOOP IN DRIVE HOSE	25MAY2018	BEN
3	0837		NEW COOLING SUB-SYSTEM. REPLACED 40500, THERMEX HEAT EXCHANGER WITH 40705, MONITOR HEAT EXCHANGER, ADDED 12399, SK2/3 COOLANT RESERVOIR AND NECESSARY HARDWARE. REMOVED (1X) 40482, HOSE BARB FITTING	9/1/2020	WMG



26	70054	THREADLOCKER, LOCTITE #243, BLUE	AR
25	60758	UNTHREADED SPACER, M6 SCREW SIZE, 18MM LONG, 18-8 SS	2
24	60645	NUT, THIN HEX, M8-1.25, 316 SS	2
23	60580	SCREW, BUTTON HD CAP, M8-1.25 X 20MM LG, 18-8 SS	2
22	60543	SCREW, SKT HD BTN, M6-1X X25MM LG, 316 SS	2
21	60330	WASHER, FLAT DIN125 M8	2
20	60256	SCREW, HEX HEAD CAP, M6-1.0 X 16mm LG, 316SS	4
19	60255	HEX NUT, NYLOK M6-1.0	8
18	60223	WASHER, FLAT, M6 12MM OD	14
17	60222	HHCS M6-1.0 X 35mm LG FULL THREAD	2
16	40705	SEAKEEPER 2/3 HEAT EXCHANGER W/O THERMOSTAT	1
15	40665	HANGER, ADJUSTABLE PUSH-CLOSE CLAMPING, 2.0 TO 2.1875	2
14	40501	COOLING PUMP, 12VDC, .50 INLET X .38 OUTLET, WATERPROOF	1
13	40482	HOSE BARB FITTING, 3/8 X 1/4 NPT MALE, 45 DEGREE ELBOW	6
12	40228	CLEAR, REINFORCED COOLANT HOSE, .38" ID X 6.25" LONG, RESERVOIR TO HEAT EXCHANGER	1
11	40227	CLEAR, REINFORCED PVC HOSE, .50" ID X 8" LONG	8"
10	40109	COOLANT HOSE, 3/8" ID X 20 1/4"	20 1/4"
9	40109	COOLANT HOSE, 3/8" ID X 70"	70"
8	40109	COOLANT HOSE, 3/8" ID X 51.5"	51 1/2"
7	40109	COOLANT HOSE, 3/8" ID X 14"	14"
6	40109	COOLANT HOSE, 3/8" ID X 12" LONG	12"
5	40047	HOSE CLAMP SIZE -04, .31 BAND WIDTH, 301SS	12
4	40026	HOSE CLAMP, SIZE 06, 7/16"-25/32" CLAMP ID, 5/16" BAND WIDTH	2
3	12399	SEAKEEPER 2/3 COOLANT RESERVOIR	1
2	11562	SEAKEEPER 2 COOLANT PUMP BRACKET	1
1	11561	SEAKEEPER 2 SEAWATER HOSE SUPPORT BRACKET	2
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

WEIGHT - LBS :
MATERIAL:

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DRAWN: WHK
ENG APPR: DATE: 09JAN2018
PROD APPR: DATE:

SEAKEEPER®
Seakeeper Inc. 44425 Pecan Court, Suite 151 California, MD 20619

NAME: SEAKEEPER 2 COOLING SUB-SYSTEM SERVICE REFERENCE

DWG NUMBER: 11864-SP
REV. NO. SHEET NO.: 3 1 OF 1