

NOTES:
1) THIS DWG. REPRESENTS A SUB-GROUP OF COMPONENTS WITHIN THE SK2 COVER AND GUARD SYSTEM BILL OF MATERIAL AND DOES NOT NECESSARILY REPRESENT THE ACTUAL ASSEMBLY PROCEDURE. THIS DWG DOES PROVIDE TECHNICAL INFORMATION REGARDING COMPONENT LOCATION AND FASTENER APPLICATION.
2) ITEMS 2, 3, AND 4 ARE REMOVEABLE FOR INSTALLATION AND SERVICE WITH STAINLESS STEEL HARWARE.
3) THREADLOCKER SHOULD BE APPLIED TO REMOVABLE COVERS JUST PRIOR TO SHIPPING AFTER ALL FINAL GYRO TESTING

REV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	APPRVD.
1	---	---	RELEASED FOR PRODUCTION	29MAR2018	BEN
2	0893	---	REMOVED 70001, VACUUM GREASE AND 40250, SILI-THANE 803 MARINE SEALANT FROM BOM SINCE THEY ARE NOT USED IN THIS ASSEMBLY	3/16/2021	TMD

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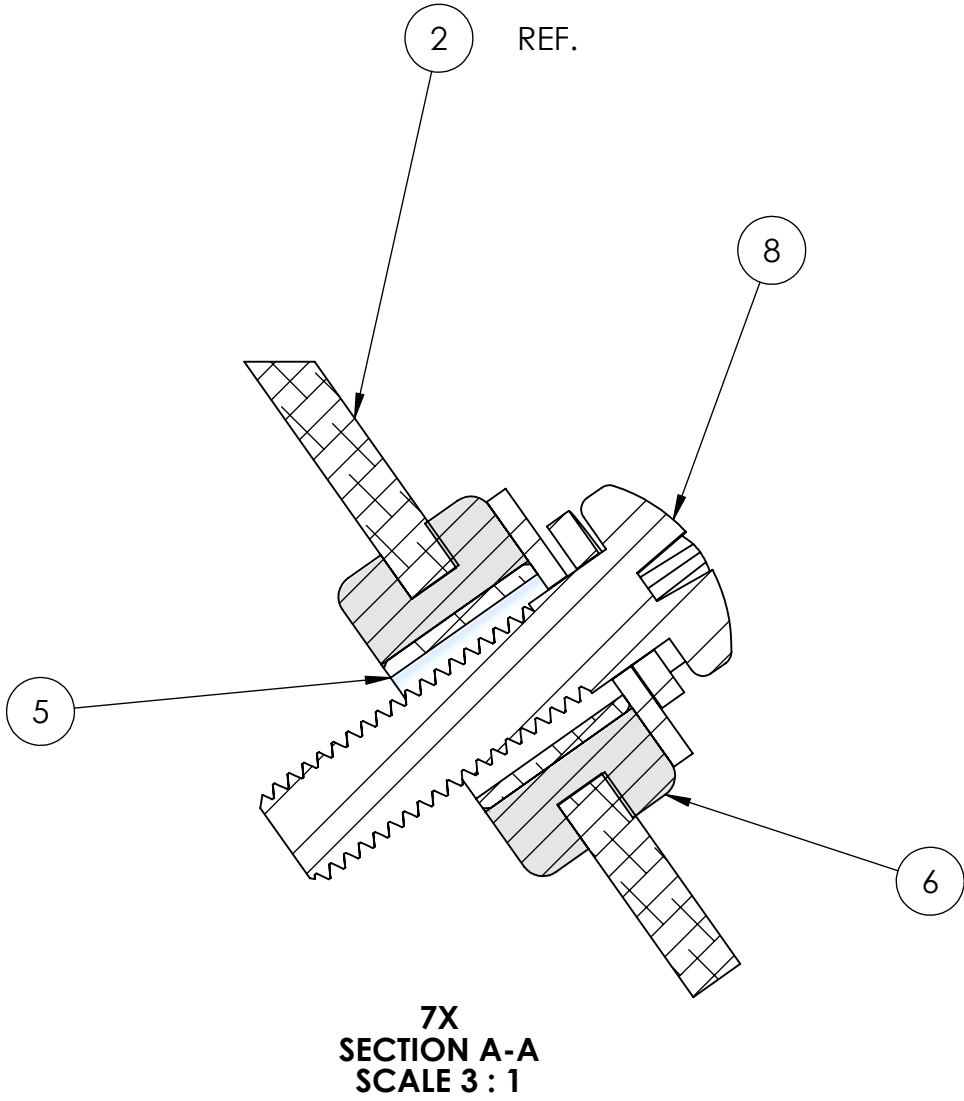
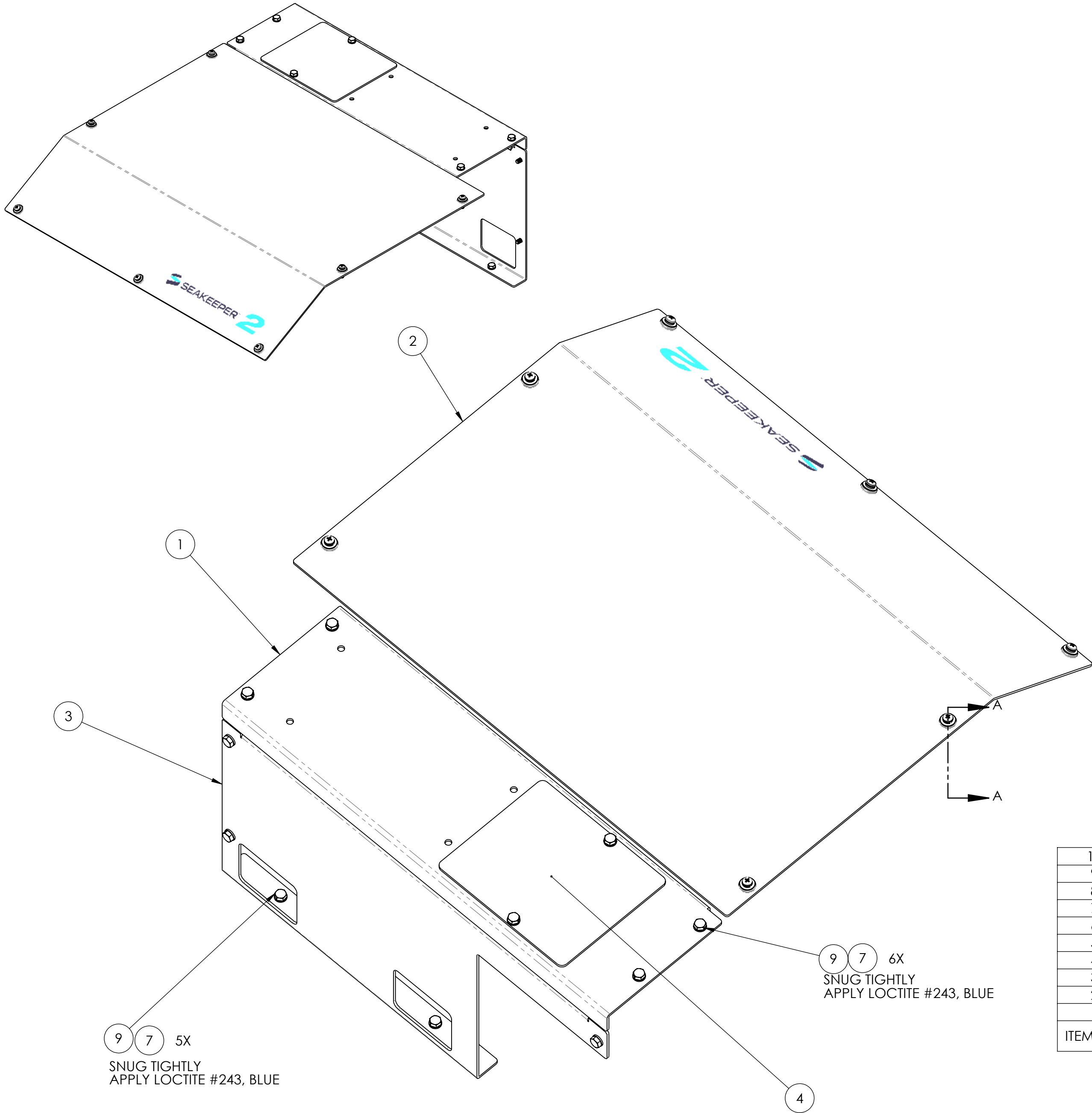
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10	70054	THREADLOCKER, LOCTITE #243, BLUE	AR
9	60294	SCREW, HEX HD CAP M6-1.0 X 12MM LG	11
8	60263	PAN HD PHILLIPS SCREW, INTEGRATED WASHERS 10-32 X 3/4"	7
7	60223	WASHER, FLAT, M6 12MM OD	11
6	40342	RUBBER GROMMET, .31 ID X .62 OD X .31 THK.	7
5	40341	ALUMINUM SLEEVE BUSHING	7
4	11838	SK2 MANIFOLD COVER PANEL	1
3	11797	SEAKEEPER 2 REAR COVER PANEL	1
2	11560	SEAKEEPER 2 TOP COVER PANEL	1
1	11554	SEAKEEPER 2 CROSSMEMBER CHANNEL	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

WEIGHT - LBS :

MATERIAL:

PROPRIETARY AND CONFIDENTIAL

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DRAWN: WHK
ENG APPR: WMG
PROD APPR:

DATE: 12JAN2018
DATE: 16MAR2021
DATE:

SEAKEEPER®
Seakeeper Inc. 44425 Pecan Court, Suite 151 California, MD 20619

NAME:
SEAKEEPER 2 COVER SUB-SYSTEM SERVICE REFERENCE

DWG NUMBER
11865-SP

REV. NO. SHEET NO.
2 1 OF 1