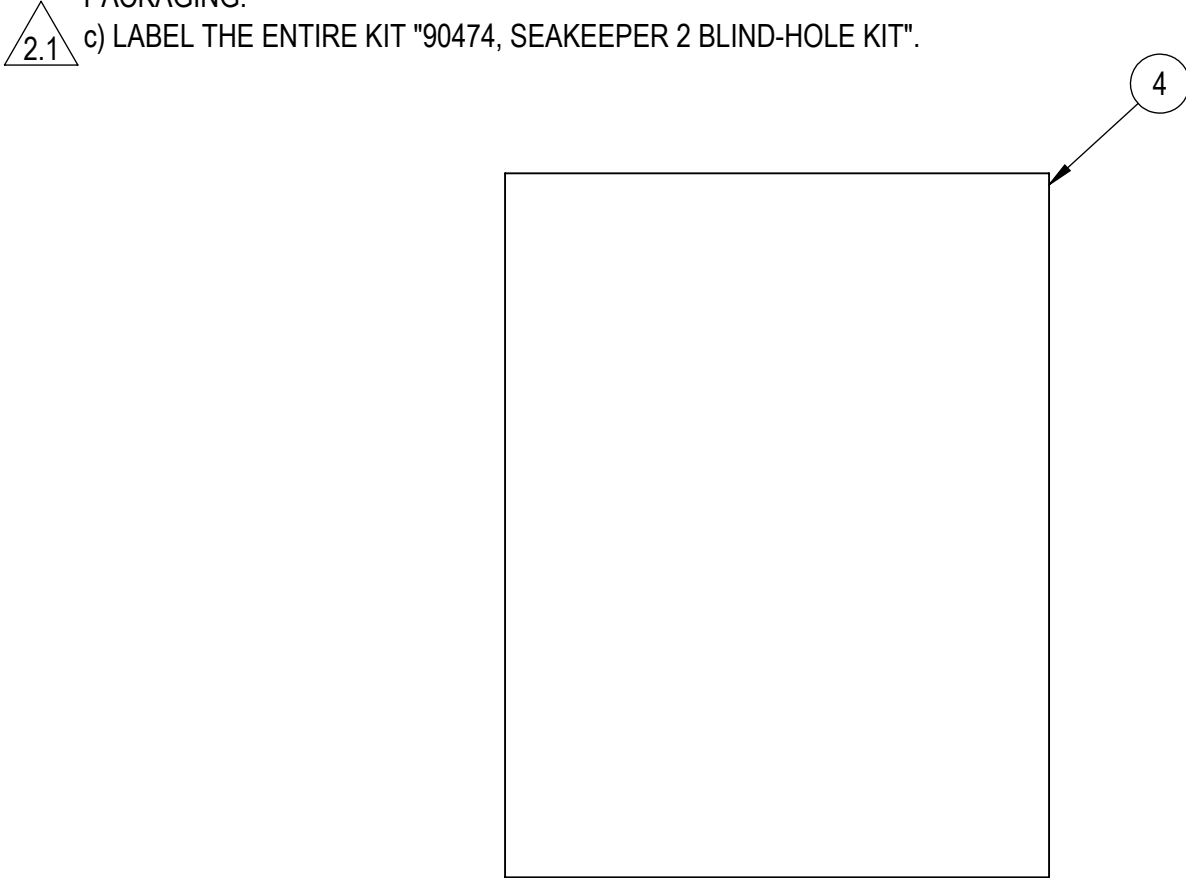
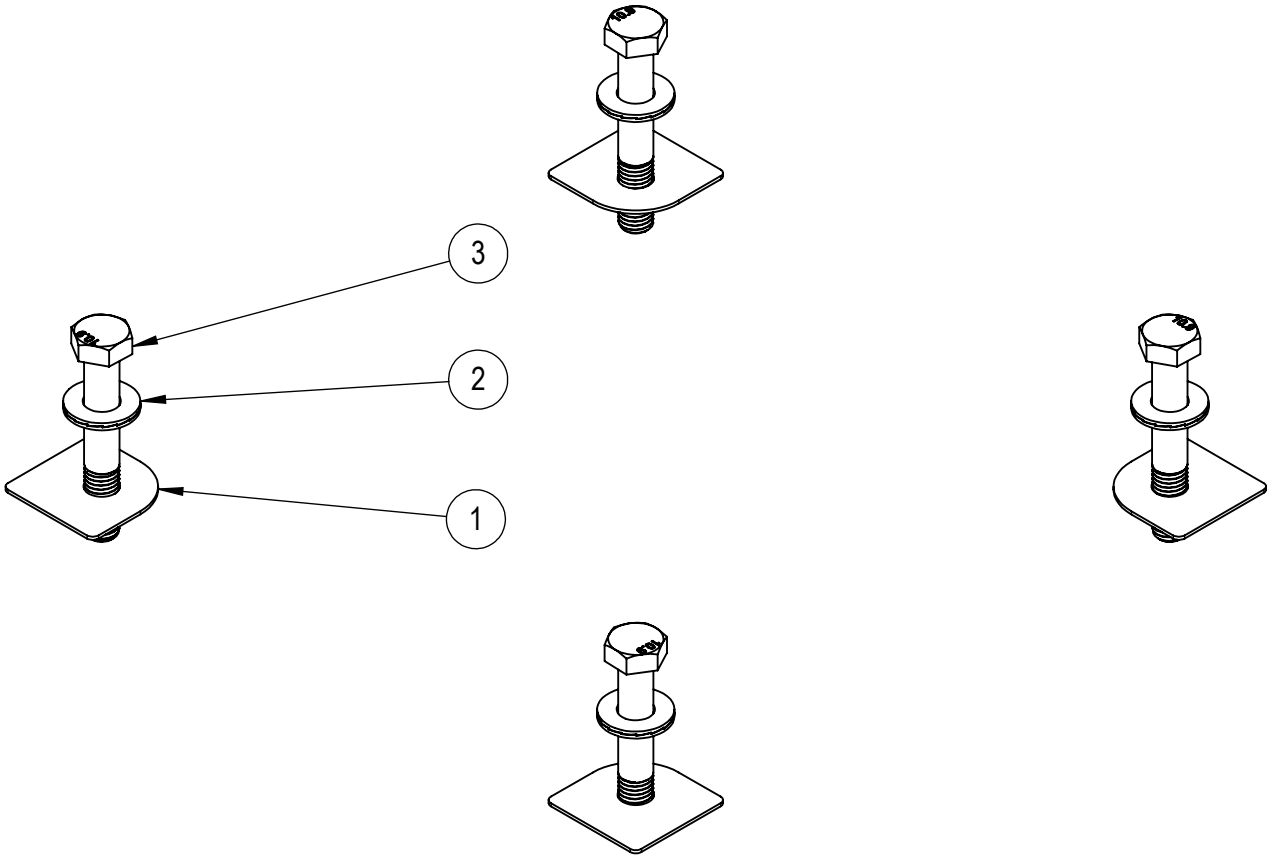


NOTE:
1) THESE COMPONENTS ARE TO BE USED DURING A DIRECT BLIND-HOLE INSTALLATION OF SEAKEEPER 2 TO ANY METAL OR FIBERGLASS SURFACE STRUCTURE IN ACCORDANCE TO THE SEAKEEPER 2 GENERIC INSTALLATION GUIDE. THE 4 GASKET PADS MUST BE USED BETWEEN THE ALUMINUM GYRO FRAME AND ANY DISSIMILAR METAL STRUCTURE THAT THE GYRO WILL BOLT AGAINST. THE BOLTS SUPPLIED ARE CLASS 10.9 ZINC-NICKEL PLATED ALLOY STEEL, M14-2.0 X 90mm LG. ANY OTHER LENGTH NEEDED MUST BE SUPPLIED BY INSTALLER. SEAKEEPER RECOMMENDS THE USE OF A MODERATE COAT OF MARINE ANTI-SEIZE (E.G., SAF-T-EZE NICKEL GRADE ANTI-SEIZE, SBT-4N OR EQUIVALENT) TO THE THREADS OF EACH BOLT. SEAKEEPER ALSO RECOMMENDS USING A MARINE GRADE SEALANT (E.G., SILI-THANE 803 OR EQUIVALENT) UNDER EACH BOLT HEAD AND WASHER TO HELP PREVENT CORROSION OF BOLTS.

- PACKAGING INSTRUCTIONS:
- a) PACKAGE EACH PART NUMBER ITEM IN A BAG AND LABEL EACH BAG WITH PART NUMBER.
 - b) PLACE A COPY OF THE SEAKEEPER 2 BOLT-IN CLEARANCES, ITEM #4, INSIDE THE PACKAGING.
 - c) LABEL THE ENTIRE KIT "90474, SEAKEEPER 2 BLIND-HOLE KIT".



REV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	DRAWN	APPRVD.
1	---	---	RELEASED FOR PRODUCTION	30MAR2018	---	BEN
2	0906	C3, C8	REPLACED 60556, SCREW, HEX HD CAP, M14 X 2 X 90MM LG, GRD 10.9 ALUM ZNC PLTD STEEL WITH 60807, SCREW, HEX HD CAP, M14-2.0 X 90MM LG, GRD 10.9, Zn-Ni PLTD STEEL. IN NOTES: ADDED PACKAGING INSTRUCTIONS , REPLACED THREAD LOCKER WITH MARINE ANTI SEIZE, REPLACED MARINE GRADE SILICONE SEALANT WITH MARINE GRADE SEALANT (E.G., SILI-THANE 803 OR EQUIVALENT).	28JUL2021	---	TMD
2.1	1059	D8	DESCRIPTION CHANGE FROM "BOLT-IN" TO "BLIND-HOLE".	01MAR2023	RMF	TMD



4	90492	SEAKEEPER 2 BOLT-IN CLEARANCES	1
3	60807	SCREW, HEX HD CAP, M14-2.0 X 90MM LG, PART TD, GRD 10.9, Zn-Ni PLTD STEEL	4
2	60532	WASHER, WEDGE LOCK, M14, .60ID X 1.21 OD, DELTA PROTEKT PLTD STEEL	4
1	11840	SEAKEEPER 2 FOUNDATION ISOLATION GASKET	4
ITEM NO.	PART NO.	DESCRIPTION	QTY.

PROPRIETARY AND CONFIDENTIAL

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THIS DRAWING SUPERSEDES ALL OTHER FILE FORMAT TYPES UNLESS OTHERWISE SPECIFIED

DO NOT SCALE DRAWING

3rd ANGLE PROJECTION

WEIGHT - LBS : ---

MATERIAL: ---

Seakeeper Inc. 45310 Abell House Lane, Suite 350 California, MD 20619

DESCRIPTION:
SEAKEEPER 2 BLIND-HOLE KIT

DRAWING NO: 90474	REV NO: 2.1	SCALE: 1:4	SHEET NO: 1 OF 1
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