

COVER FASTENERS

PRODUCT Seakeeper 2 / 3 / 5 / 6 / 9

OVERVIEW

In preparation for the ConnectBox Launch on the Seakeeper 2 – Seakeeper 9 models, the top cover panel fasteners are changing to 8 mm Push-Pins (5/16 inch), P/N 60834. The push-pin fasteners are replacing the Pan Head Phillips Screws 10-32 x ¾ in, P/N 60263. The change in cover panel fasteners also drives a change in the cover panel part numbers for the affected Seakeeper models, available in the Hardware Scope of Supply drawing. The cut-in Serial numbers for each Seakeeper model are as follows:

- Seakeeper 2: 2-232-1564
- Seakeeper 3: 3-223-3836
- Seakeeper 5/6: 6-222-5365
- Seakeeper 9: 9-231-4696

PUSH PIN FASTENERS

The push-pin fasteners are intended to improve Seakeeper access and simplify removal and installation of the Seakeeper cover panels for service and installation. The push-pin fasteners are shown in Figure 1. When installing or removing the push-pins push down on the area near the head of the push-pin to minimize the force required. To remove use a small flat head screwdriver or a sharp panel removal tool to insert into the notch in the top of the push-pin and lift the pin. To install the push-pins, align the cover panel insert the lower half of the push-in assembly into the hole, then push down on the cover panel and install the pin, ensuring it is fully seated. The first installation of a push-pin will generally require the greatest amount of force as the push-pins needs to seat (deform around the edge of the lower panel).

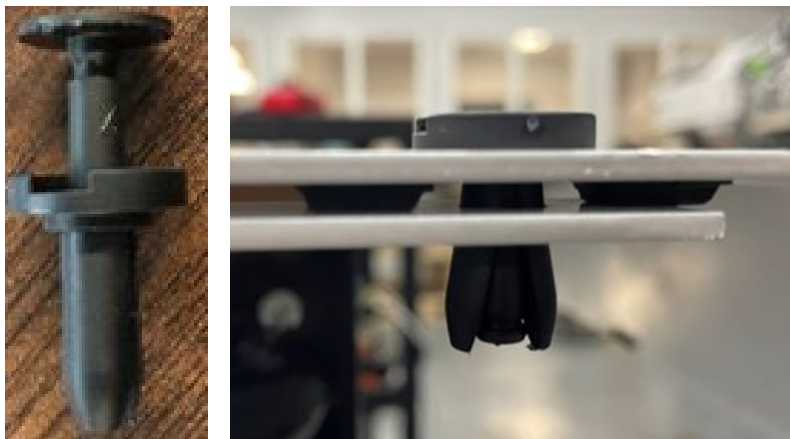


Figure 1: Push-Pin Fastener: Expanded (left) and Installed (right)