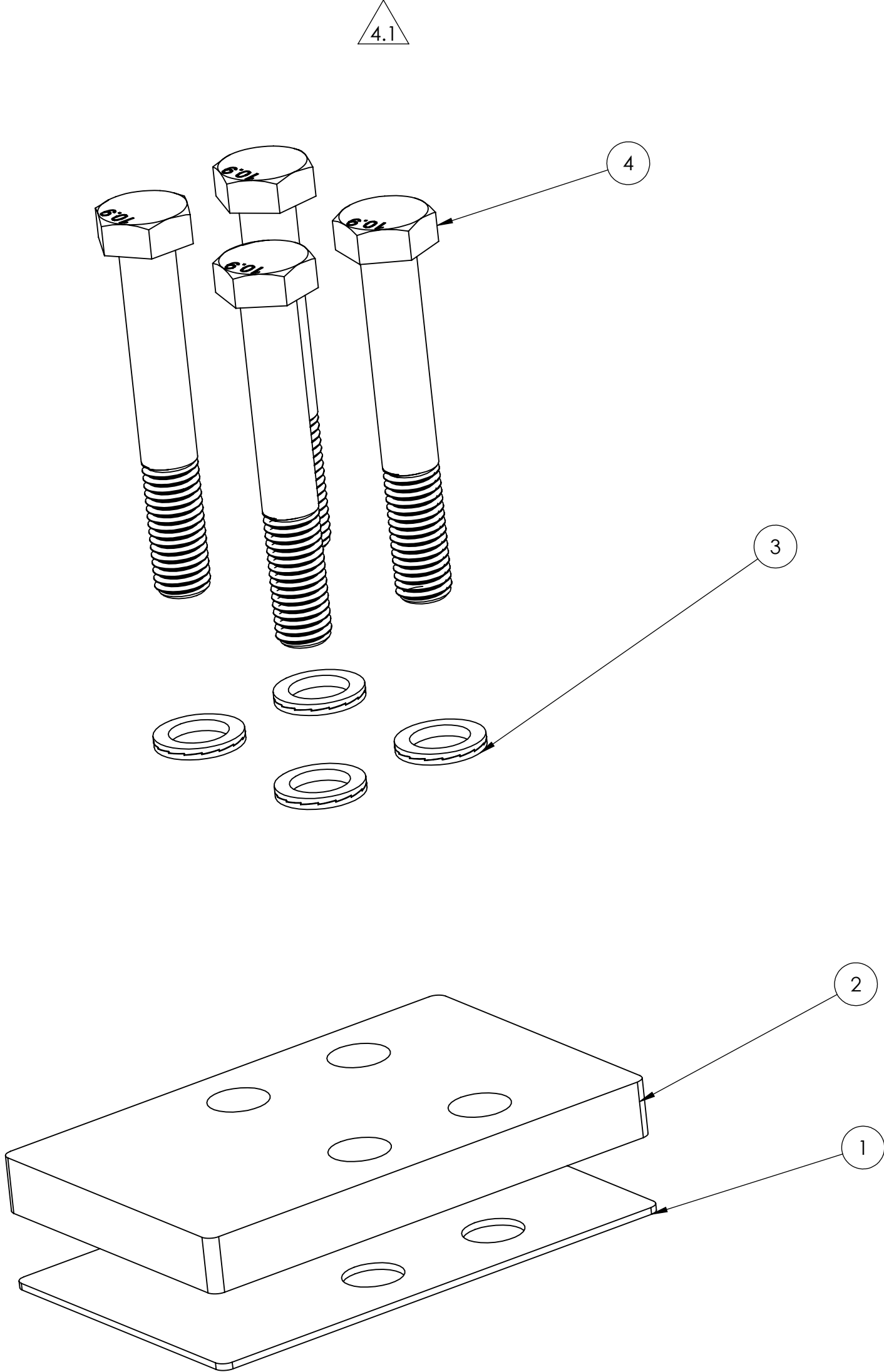


**NOTE:**

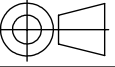

1) THESE COMPONENTS ARE TO BE USED DURING A DIRECT BOLT-IN INSTALLATION OF SEAKEEPER 5/6 TO ANY METAL OR FIBERGLASS SURFACE STRUCTURE IN ACCORDANCE TO THE SEAKEEPER 5/6 GENERIC INSTALLATION GUIDE. THE 4 GASKET PADS MUST BE USED BETWEEN THE ALUMINUM GYRO FRAME SPACERS AND ANY DISSIMILAR METAL STRUCTURE THAT THE GYRO WILL BOLT AGAINST. THE BOLTS SUPPLIED ARE CLASS 10.9 ZINC-NICKEL PLATED ALLOY STEEL, M12-1.75 X 80mm LG. ANY OTHER LENGTH NEEDED MUST BE SUPPLIED BY INSTALLER. SEAKEEPER RECOMMENDS THE USE OF A MODERATE COAT OF MARINE ANTI-SEIZE (E.G., SAF-T-EZE NICKEL GRADE ANTI-SEIZE, SBT-4N OR EQUIVALENT) TO THE THREADS OF EACH BOLT. SEAKEEPER ALSO RECOMMENDS USING A MARINE GRADE SEALANT (E.G., SILI-THANE 803 OR EQUIVALENT) UNDER EACH BOLT HEAD AND WASHER TO HELP PREVENT CORROSION OF BOLTS.

**PACKAGING INSTRUCTIONS:**

- a) PACKAGE EACH PART NUMBER ITEM IN A BAG AND LABEL EACH BAG WITH PART NUMBER.
- b) PLACE A COPY OF THE SEAKEEPER 5/6 BOLT-IN CLEARANCES, ITEM #5, INSIDE THE PACKAGING.
- c) LABEL THE ENTIRE KIT "90400, SEAKEEPER 6 BLIND-HOLE KIT".



REV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	DRAWN	APPRVD.
2	-	---	REPLACED 60428 WITH 60482	14FEB2019	---	BRD
3	765	---	SK5 RELAUNCH	28JUN2019	---	AVM
4	908	E5	RE-DRAWN, RPL: 60387 W/ 60846, 60482 AND 60252 W/ 60844	3AUG2021	---	ZGY
4.1	1059	E7	DESCRIPTION CHANGE FROM "BOLT-IN" TO "BLIND HOLE".	4APR2023	RMF	

5	90391	SEAKEEPER 5-6 BOLT-IN CLEARANCES	---	1
4	60846	SCREW, HEX HD CAP, M12-1.75 X 80MM LG, PAR TD, GRD 10.9, Zn-Ni PLTD STL	Zn-Ni PLTD STL	16
3	60844	WASHER, WEDGE LOCK, .51ID X .77 OD (STANDARD OD), DELTA PROTEKT PLTD STL	DELTA PROTEKT PLTD STL	16
2	11241	SEAKEEPER 6 FOUNDATION SPACER	6061-T6 (SS)	4
1	11145	SEAKEEPER 6 FRAME ISOLATION GASKET	.063 THK GAROLITE G10	4
ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	QTY.
		<b>PROPRIETARY AND CONFIDENTIAL</b> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED.  THIS DRAWING SUPERSEDES ALL OTHER FILE FORMAT TYPES UNLESS OTHERWISE SPECIFIED DO NOT SCALE DRAWING	3rd ANGLE PROJECTION  <b>WEIGHT - LBS :</b> --- <b>MATERIAL:</b> ---	 Seakeeper Inc., 45310 Abell House Lane, Suite 350 California, MD 20619 <b>DESCRIPTION:</b> SEAKEEPER 5/6 BLIND-HOLE KIT  <b>DRAWING NO:</b> 90400 <b>REV NO:</b> 4.1 <b>SCALE:</b> 1:1 <b>SHEET NO:</b> 1 OF 1