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	REV.	ECN NO.	ZONE	DESCRIPTION	DATE	APPROVED
	1	0174		RELEASED FOR PRODUCTION	3/19/2014	RSK
	2	0329		CABLE GUIDE BAND BRACKETS REDESIGNED TO BOLT ON TOP OF FRAME	5/26/2015	SAC

	SAC 24 ENG APPR: DATI RSK 18	SAC 24APL13 ENG APPR: DATE: DWG RSK 18MAR14 PROD APPR: DATE:		SYSTEM, SERVICE REFERENCE DWG NUMBER 10802-SP 2 1 OF			
	WEIGHT - LBS : 166.5 PROPRIETARY AND THE INFORMATION CO DRAWING IS THE SOLI SEAKEEPER INCORP REPRODUCTION IN PAR WITHOUT THE WRITTEN SEAKEEPER IS PI	DNTAINED IN THIS LE PROPERTY OF PORATED. ANY RT OR AS A WHOLE IN PERMISSION OF	NAME:	Seakeeper Inc. 44425 Pecan Court, Suite 151 California, MD 20619 IAME: SEAKEEPER 9 FOUNDATION SUB-			
ART NO.	DESCRIPTION		MATERIAL	QTY.	NOTE		
10803	SEAKEEPER 9 MACHINED FRAME ASSE			1			
10809	SEAKEEPER 9 OUTBOARD CYLINDER BRACE, FIN	1ED	A356 CAST ALUM.	1			
10811	SEAKEEPER 9 INBOARD CYLINDER BRACE, N		10810	1			
10826	SEAKEEPER 9 OUTBOARD BRACE, FINISH M		A356 CAST ALUM.	1			
10827	SEAKEEPER 9 CYLINDER BRACE CROS		ALUMINUM BAR	1			
10828	SEAKEEPER 9 CABLE GUIDE BAND		301 S.S.	2			
10829	SEAKEEPER 9 BRAKE SIDE CABLE GUIDE BAN		5052 ALUM SHT.	1			
10830	SEAKEEPER 9 NON-BRAKE SIDE GIMBAL GUIDE B	KFT	5052 ALUM SHT	1			
10860	SEAKEEPER 9 FRAME ISOLATION GAS		GAROLITE G10	4			
30016 30015	SMALL CLICK BOND WIRE TIE ANCH		COMPOSITE COMPOSITE	6 9			
	CABLE TIE MOUNT, PLASTIC, #8 SCR LARGE CLICK BOND WIRE TIE ANCH						
40250 40208	SILI-THANE 803 MARINE SEALANT		PLASTIC	AR 20			
60087	SCREW, PHILLIPS HD PAN 8-32 X 0.3		18-8 SS	4			
60161			18-8 SS	4			
60163	SCREW, PHILLIPS HD PAN 6-32 X 0.2		18-8 SS	6			
60164	NYLOCK HEX NUT, #6-32		18-8 SS	6			
60177	SCREW, PHILLIPS HD PAN 8-32 X 0.6	63		18-8 SS	4		
60222	HHCS M6-1.0 X 35mm LG FULL THRE			316 SS	4		
60223	FLAT WASHER M6 SCREW SIZE			316 SS	8		
60250	HHCS M12-1.5 X 60mm LG.		ALLOY STL	12			
60251	HHCS M14-2.0 X 80mm LG. ALLOY S		ALLOY STL	16			
60252	WASHER, FLAT M12 DIN125 8.8		ZINC PLTD STL	12			
60253	FLAT WASHER M14		ZINC PLTD STL.	16			
60256	HEX HEAD CAP SCREW, M6-1.0 X 16m		316 SS	4			
70031	THREAD LOCKER, LOCTITE #277 RE			AR			
70054	THREAD LOCKER, LOCTITE #243 BL			AR	NOTE 6		