NOTES: 1) MANIFOLD IS PROVIDED TO SEAKEEPER AS A COMPLETE, TESTED ASSEMBLY WITH GLYCOL COOLANT FITTINGS AND HYD HOSE FITTINGS AS SHOWN, USE TEFLON PIPE SEALANT ON ALL TAPERED PIPE FITTINGS, DO NOT USE THREAD TAPE.

2) THE MANIFOLD BLOCK IS CUSTOM MACHINED, DE-BURRED, CLEANED, PRESSURE TESTED, AND HARD ANODIZED BLACK BY VENDOR.

3) ALL OPEN PORTS AND ELECTRICAL CONNECTIONS SHALL HAVE PROTECTIVE PLUGS OR CAPS INSTALLED PRIOR TO SHIPMENT.

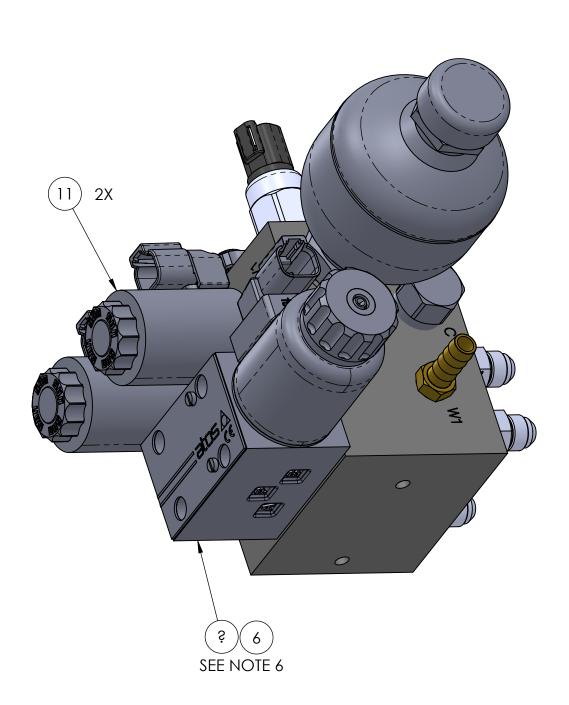
4) THE ACCUMULATORS ARE TO BE PRE-CHARGED WITH NITROGEN TO 75 PSI. ± 3 PSI.

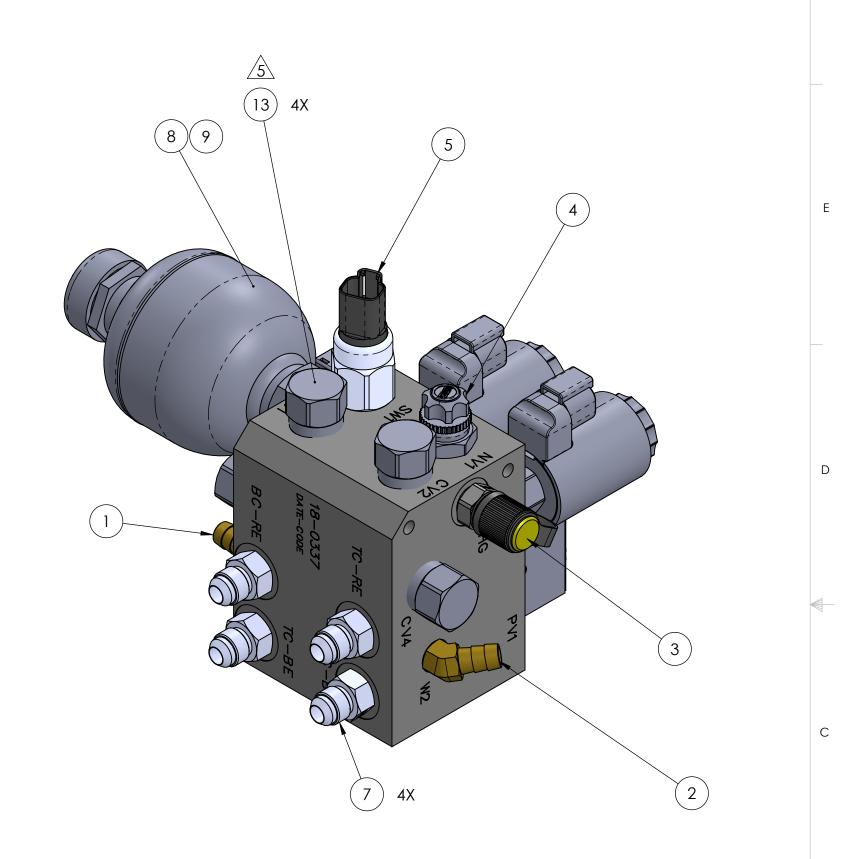
5) PRESSURE SWITCHES ARE TO BE SET AT 72 PSI FALLING. ± 2 PSI

6) REPLACEMENT COIL FOR ITEM 12, (ATOS VALVE 50256) ATOS HYDRAULICS PART# COZEK-6DC SEAKEEPER #50258.

7) MANIFOLD WILL BE FILLED, BLED, AND PRESSURIZED TO 235 - 245 PSI BY SEAKEEPER AT TIME OF BRAKE SYSTEM ASSEMBLY.

I	REV NO	ECN NO.	ZONE	DESCRI	PTION		DATE	APPRVD.
',	1			released for	PRODUCTION	-	12DEC2017	WHK
	2			SWITCHED BLOCKING			05JAN2018	WHK
	3			CHANGED CIRCUIT, SWI VALVE, SWITCHED BLOC CARTRIDG	CKING VALVE TO TWO		14MAR2018	BEN
	4			CHANGED PROP VALVE TO	DEUTSCH CONNECTO	OR 2	27MAR2018	BEN
	5	0610		CORRECTED WRONG PA VALVE, 50263		K	5/17/2018	SAC





13	50263	CHECK VALVE, CARTRIDGE TYPE 4 PSI SPRING	ZINC NICKLE PLTD) 4 SUN		CXBA-XAN/LH	
12	50262	SK2 MANIFOLD BLOCK, RECTIFIED, NG6 PROP VALVE	ALUMINUM	1	AFS	18-0337	B
11	50260	FLEX SERIES, 2-WAY, DIRECT ACTING, SOLENOID-OPERATED CARTRIDGE VALVE		2	SUN	DTBF-XCN-912	
10	50256	ATOS D03 PROPORTIONAL VALVE, 6VDC with DEUTSCH CONNECTOR		1	ATOS	DHZE-A-051-S3/B-K6	
9	50242	ADAPTER FITTING, 06 ORB X 06 ORB UNION	ZN NK PLTD	1	BRENNAN	6464-06-06-O-ZN	
8	50218	HYD. ACCUMULATOR, 10 CU-IN -06 ORB PORT	PAINTED STEEL	1	FREUDENBURG	49338272	
7	50208	hyd. adaptor, 6400-06-06, mjic x morb, straight	ZINC NICKEL PLTD	4	BRENNAN	6400-06-06-O-ZN	
6	50207	BOLT KIT FOR ATOS D03 VALVE, SCHS 10-24UNC X 1-1/4" SS (4X)	18-8 SS	1	AFS	10-24 X 1-1/4 SS	
5	50166	PRESSURE SWITCH, 72PSI SET POINT, NO LEADS		1	SSI	SKDF-72F-4S-A-DR	
4	50055	CHARGE ISOLATION VALVE	304 SS	1	SUN	NFAB-KXN	
3	50006	TEST PORT FITTING W/PLASTIC CAP	STEEL/PLASTIC	1	AFS/STAUFF	SKK-20-7/16"-UNF-VE-KK-C6F	_
2	40482	HOSE BARB FITTING, 3/8 X 1/4 NPT MALE, 45 DEGREE ELBOW	BRASS	1	DIXON	1390604	
1	40033	HOSE FITTING, STRAIGHT, .38 HOSE X .25 NPT MALE	BRASS	1	DIXON	BN32	
ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	QTY.	VENDOR	VENDOR NO.	

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