2 REV NO. ECN NO. ZONE DESCRIPTION DRAWN BY APRVD. BY DATE **NOTES (UNLESS OTHERWISE SPECIFIED):** 1079 INITIAL RELEASE 13SEP2023 **DMF** 1079 B4, E6 REPLACED 61046 WITH 60479. ADDED TORQUE. 03NOV2023 BRD DMF 1. ITEM 5 IS USED TO ATTACH ADAPTER PLATES TO INSTALLATION TEMPLATE AND MAY BE DISCARDED AFTER INSTALLATION IS COMPLETE. 2. ITEMS 3 - 4 ARE TO BE USED TO MOUNT THE ADAPTER PLATES TO THE EXISTING SEAKEEPER 6 FOUNDATION. THE BOLT LENGTH CAN ACCOMMODATE A LAMINATION THICKNESS OF 0.2" - 0.5" (5 - 12.7 mm). IF THE LAMINATION THICKNESS DIFFERS OR THE BOLTS WILL PASS THROUGH THE TAPPING PLATES, ALTERNATIVE BOLTS MUST BE SOURCED. 3. "F" ON ADAPTER PLATES MUST ALIGN WITH FRONT OF SEAKEEPER 4 / 4.5 UNIT DURING INSTALLATION. BOTH PLATES MUST BE ORIENTED IN THE SAME LONGITUDINAL DIRECTION TO ENSURE PROPER ALIGNMENT OF THE FOUNDATION FOR SEAKEEPER 4 / 4.5 INSTALLATION. 4. USE SEAKEEPER 4 / 4.5 BLIND HOLE BOLT-IN KIT (P/N 90804) TO MOUNT SEAKEEPER TO ADAPTER PLATES. 5. FOLLOW INSTRUCTIONS IN SEAKEEPER 4 / 4.5 INSTALLATION MANUAL (90762) FOR MOUNTING AND INSTALLATION SPECIFIC DETAILS. 6. SEE SEAKEEPER 5 / 6 TO SEAKEEPER 4 / 4.5 OVERLAY - 90742 FOR ILLUSTRATION OF ADAPTER PLATE WITH SEAKEEPER 4 / 4.5. .60 COUNTERBORE DEPTH APPLY MARINE GRADE SEALANT UNDER BOLT HEADS AND WASHERS.
APPLY NICKEL-BASE ANTI-SEIZE TO THREADS, TORQUE TO 95 FT-LBS (129 N-M). 15.2 1.45 26.75 [36.8] [679.5] 1.20 SECTION THRU [30.5] **BOLT HOLE** SEE NOTE 3-1.45 [36.8] 26.75 [679.5] 3.50 [88.9]

> ZINC PLT STL 61052 | SCREW, HEX HD CAP M16-2.0 X 35MM FULL TD ZINC PLTD 8.8 4 SCREW, HEX HD CAP, M12-1.75 X 55MM LG, PART TD, CLASS 10.9, ZN-NI PLTD STL 16 STEEL 60942 3 WASHER, WEDGE LOCK, M12, 13MM ID X 25.4MM OD X 3.4MM THK, DELTA PROTEKT 16 SS 254 60479 2 13374 SEAKEEPER 4/4.5 TO SEAKEEPER 5/6 FOUNDATION ADAPTER - NON-BRAKE SIDE 6061-T6 (SS) SEAKEEPER 4/4.5 TO SEAKEEPER 5/6 FOUNDATION ADAPTER - BRAKE SIDE 6061-T6 (SS) ITEM PART DESCRIPTION QTY. MATERIAL NO. | NUMBER

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3rd ANGLE PROJECTION
WEIGHT - LBS:
28.7

MATERIAL:
SEE BOM

SEAKEEPER

Seakeeper Inc. 45310 Abell House Lane, Suite 350 California, MD 20619

DESCRIPTION:

SEAKEEPER 5/6 TO SEAKEEPER 4/4.5

INSTALLATION ADAPTER KIT

DRAWING NO: | REV NO: | SCALE: | SHEET NO: |

-SEE NOTE 3

3.50 [88.9]