

X		ECN NO. ZONE DESCRIPTION DATE	APPRVD.
rive box b(OLTS 2.1	639 SHT 2, D3 REPLACED 20206 WITH 20350 16JUL2018 REPLACED 30247 WITH 30246. 2/7/2019	EMS BRD
EADLOCKE		759 ADD FLYWHEEL GUARD. 10/8/2019	EMS
ads, snug			
60	70078	ANTI-OXIDANT COMPOUND	AR
59	70054	THREADLOCKER, LOCTITE #243, BLUE	AR
58	70001		AR
57	60494	SCREW, HEX HD FLANGE, 10-32 X .375	2
56	60485	SCREW, BUTTON HD SKT CAP, M10-1.5 X 16MM LG	2
55	60484	WASHER, FLAT, .750D X .375ID X .062THK	2
54	60476	STANDOFF, ROUND, M4 X 10MM OD, 5MM LG	3
53 52	60440 60352	SCREW, SOCKET HD CAP M6-1.0 X 22MM PART TD SCREW, HEX HD CAP M6-1.0 X 12MM FULL TD	6
51	60344	SCREW, HEX HD CAF M8-1.0 X 12MM FULL ID SCREW, PHILLIPS HD PAN M47 X 10MM FULL TD	2
50	60343	WASHER, FLAT DIN125 M4	7
49	60335	SCREW, HEX HD CAP M6-1.0 X 40MM FULL TD	4
47	60330	WASHER, FLAT DIN125 M8	6
40	60329	WASHER, HI COLLAR LOC DIN7980 M6	6
46	60276	INTERNAL TOOTH LOCK WASHER, 5/16" SCREW SIZE	1
45	60262	SCREW, HEX HD CAP, M6-1.0 X 30mm LG	2
44	60260	STAND OFF, NYLON, .31X.75X.5	4
43	60256	HEX HEAD CAP SCREW, M6-1.0 X 16mm LG	10
42	60255	HEX NUT, NYLOK M6-1.0	6
41	60246	HEX HD CAP SCREW M8-1.25 X 20mm LG. 316SS	6
40	60223	WASHER, FLAT, M6 12MM OD	22
39	60177	SCREW, PHILLIPS HD PAN 8-32 X 0.63	1
38	60161	NUT, NYLOCK HEX 8-32	1
37	60096	WASHER, SPLIT LOC .25 ID	5
36	60037	SPRING LOCK WASHER, M4	3
35	60034	SCREW, SOCKET HD CAP M47 X 16MM FULL TD	3
34	40398	GROMMET, PUSH-IN 1" ID x .125" PANEL THK	1
33	40366	MOTOR DRIVE COVER LABEL	1
32	40142	O-RING, SIZE 024 A75 DUROMETER	2
31	40107	RETAINING RING, EXTERNAL, 1.25 DIA	1
30	30302	ECU ASSEMBLY WITH BOOT LOAD SECURITY	
29	30301	CABLE, MALE/FEMALE, NMEA 2000 PLASTIC MICRO	
28	30300		
27	30298	5 INCH TOUCH DISPLAY, GYRO CONTROLLER	
26 25	30288 30259	VACUUM SENSOR, WASCO 12VDC POWER RELAY	
23	30239	TERMINATOR, NMEA 2000 MICRO, 1200HM FEMALE	1
24	30247	POSITION MARKER (MAGNET ONLY)	1
23	30246	AMPHENOL LTW PLASTIC CAP, MALE	1
21	30240	DISPLAY CABLE T- ADAPTOR	1
20	30243	CABLE, MALE/FEMALE, NMEA 2000 PLASTIC MICRO, 25M LG.	1
19	30239	MARINE GRADE ELECTRICAL CABLE, 14-3 SEAWATER PUMP	1
18	30179	MARINE GRADE ELECTRICAL CABLE, 10-3 AC POWER	1
17	30012	CABLE TIE, 50#, BLACK	1
16	20350	CAN IMU VERSION 2	1
15	20338	GROUND CABLE, 10AWG, 43.5"	1
14	20337	SK6 GYRO WIRING HARNESS	1
13	20330	Small model gyro gimbal angle sensor	1
12	20248	GYRO DC INPUT POWER CABLE ASSEMBLY, 5M LG.	1
11	20243	SK5 MOTOR ROTOR	1
10	20241	GROUND CABLE, 10AWG, 22"	1
9	20228	GROUND CABLE, 10AWG, 13"	1
8	20216	SEAKEEPER MOTOR DRIVE BOX	1
7	20211	SK5 FLYWHEEL MOTOR	1
6	12155	SK6 MOTOR CABLE SHIELD	1
5	11657	SK6 ANGLE SENSOR MOUNT	1
4	11146		1
3	11112	SK5 ELECTRONICS BRACKET, MOTOR DRIVE BOX	
2	11111	SK6 ELECTRONICS BRACKET, ECU	
	11110	SK5 ELECTRONICS BRACKET, IMU	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
	1		
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MATERIAL

2

DWG NUMBER

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DRAWN: DATE: WHK 26JULY2016 ENG APPR: DATE:

DATE:

PROD APPR:

REV. NO. SHEET NO.

3 1 OF 2

SK6/5 ELECTRONICS SUB-SYSTEM, SERVICE REFERENCE

1

11680-SP

