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

59	70087	THREAD LOCKER, LOCTITE #425, BLUE	AR
58	70079	GREASE, MOLY/GRAPHITE NLGI GRADE 2	AR
57	70054	THREADLOCKER, LOCTITE #243, BLUE	AR
56	70047	LOCTITE, THREAD SEALANT 564 , 50 ML TUBE	AR
55	60851	SOCKET HEAD CAP SCREW LOW PROFILE 10-32 X 1/2" LONG FULL TD, SS316	4
54	60653	THUMB SCREW, M4-0.7 X 16MM LG, KNURLED PLASTIC, 18-8 SS	2
53	60652	SPACER, M4 SCREW, 4.2 MM ID X 8 MM OD X 9 MM LG, NYLON	2
52	60343	WASHER, FLAT DIN125 M4, 316 SS	4
51	60335	SCREW, HEX HD CAP M6-1.0 X 40 MM FULL TD, 316 SS	4
50	60330	WASHER, FLAT DIN125 M8	11
49	60321	SCREW, HEX HD CAP M6-1.0 X 25 MM FULL TD	2
48	60641	SCREW, HEX HD CAP, M6-1.0 X 18 MM LG, 316 SS	1
47	60262	SCREW, HEX HD CAP, M6-1.0 X 30 MM LG	1
46	60260	STAND OFF, NYLON, 3.1 X .75 X .5 LONG	4
45	60256	HEX HEAD CAP SCREW, M6-1.0 X 16 MM, 316 SS	8
44	60255	HEX NUT, NYLOK M6-1.0 , SS	6
43	60246	HEX HD CAP SCREW M8-1.25 X 20 MM LG. 316SS	11
42	60223	WASHER, FLAT, M6 12 MM OD, 316 SS	18
41	60177	SCREW, PHILLIPS HD PAN 8-32 X 0.63	2
40	60161	NUT, NYLOCK HEX 8-32	2
39	50308	HYDRAULIC HOSE ASSEMBLY, RECTIFIED MANIFOLD, LOWER TRUNION END	1
38	50307	HYDRAULIC HOSE ASSEMBLY, RECTIFIED MANIFOLD, UPPER ROD END	1
37	50306	HYDRAULIC HOSE ASSEMBLY, RECTIFIED MANIFOLD, LOWER ROD END	1
36	50305	HYDRAULIC HOSE ASSEMBLY, RECTIFIED MANIFOLD, UPPER TRUNION END	1
35	50294	ACCUMULATOR, 1 L, SAE -08 PORT	1
34	50290	RECTIFIED MANIFOLD ASSEMBLY, D03 VALVE, BUCHER	1
33	50287	UPPER-LOWER BRAKE WELDED CYLINDER	2
32	50106	ADAPTOR, -8 SAEORB TO -8 JIC M, 90 DEG, ZN-NI PLATED	4
31	40413	VHB TAPE, 2" OD X 1-3/8" ID X 0.025 THK.	4
30	40412	COVER, 2" OD X 0.025 THK, BLACK	4
29	40398	GROMMET, PUSH-IN 1" ID x 0.125" PANEL THK	1
28	40397	ELBOW, 45 DEG FTG. .50 HOSE ID X .25 NPT MALE	1
27	40388	ELBOW, 90 DEG BARBED FTG. 1/2" HOSE ID X 1/4" NPT MALE	1
26	40366	MOTOR DRIVE COVER LABEL	1
25	40223	COOLANT HOSE, 1/2" ID x 60" LG, MANIFOLD TO WATERJACKET	1
24	40223	COOLANT HOSE, 1/2" ID x 4.5' LG, MANIFOLD TO DRIVE	1
23	40026	HOSE CLAMP, SIZE 06, 7/16"-25/32" CLAMP ID, 5/16" BAND WIDTH	3
22	30342	GCM ASSEMBLY WITH BOOT LOAD SECURITY -MY17A MARINE SECM70	1
21	30301	CABLE, 2FT. MALE/FEMALE, NMEA 2000 PLASTIC MICRO	1
20	30259	POWER RELAY, SPDT, 12VDC	2
19	30249	TERMINATOR, NMEA 2000 MICRO, 120OHM FEMALE	1
18	30244	TEE-ADAPTER, NMEA 2000 ALL-PLASTIC MICRO, F-M-F	1
17	30016	LARGE CLICK BOND WIRE TIE ANCHOR	1
16	20460	DC SEAWATER PUMP SWITCHING HARNESS WITH DIODE MODULE	1
15	20444	WIRING HARNESS	1
14	20415	CONNECTBOX MK1 ASSEMBLY	1
13	20350	CAN IMU	1
12	20216	SEAKEEPER AC MOTOR DRIVEBOX	1
11	12626	SEAKEEPER CONNECTBOX MOUNT	1
10	12625	SEAKEEPER PANEL MOUNTING PLATE	1
9	12624	SEAKEEPER PANEL MOUNTING PLATE	1
8	12621	CROSS-BAR	1
7	12166	BRAKE MANIFOLD BRACKET, RECTIFIED MANIFOLD	1
6	12165	GCM PANEL, RECTIFIED MANIFOLD	1
5	12163	MANIFOLD & IMU PANEL, RECTIFIED MANIFOLD	1
4	11684	INBOARD CYLINDER BRACE	1
3	11683	OUTBOARD CYLINDER BRACE	1
2	11112	ELECTRONICS BRACKET, MOTOR DRIVE BOX	1
1	10933	TRUNNION BUSHING	4
ITEM NO.	PART NO.	DESCRIPTION	QTY.





1. CHARGE MANIFOLD TO A STATIC PRESSURE OF 350 PSI.  
2. THE 1L ACCUMULATOR IS TO BE PRE-CHARGED WITH NITROGEN TO 75 PSI +/- 3 PSI, AND INSTALLED BY SEAKEEPER.  
3. HOSE CONNECTIONS ARE STAMPED WITH "U", "R", "U" AND "L".  
4. ALL HOSES AND HOSE FITTINGS ARE TO BE TORQUED TO 40 FT-LBS.  
5. THE COLOR STANDARD FOR THE CABLE TIE HOSE MARKERS ARE AS FOLLOWS:  
**BLUE** - UPPER CYLINDER, REAR TRUNNION END PORT - MANIFOLD PORT **UT**  
**YELLOW** - UPPER CYLINDER, FRONT ROD END PORT - MANIFOLD PORT **UR**  
**RED** - LOWER CYLINDER, REAR TRUNNION END PORT - MANIFOLD PORT **LT**  
**GREEN** - LOWER CYLINDER, FRONT ROD END PORT - MANIFOLD PORT **LR**



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	<b>WEIGHT - LBS :</b> ---	<b>DESCRIPTION:</b> SEAKEEPER 5/6 UPPER FOUNDATION ASSEMBLY, SERVICE REFERENCE
	<b>MATERIAL:</b> ---	<b>DRAWING NO:</b> 12613-SP
		<b>REV NO/SCALE/ SHEET NO:</b> 5 1:8 2 OF 2